



BEARINGS

# Angular contact ball bearings, single row



# Angular contact ball bearings, single row

Single row angular contact ball bearings are manufactured in various constructive versions, with various contact angles, depending on the application. Bearings series 72B and 73B for general applications have a contact angle  $\alpha = 40^\circ$ . Bearings series 718, 719, 70 and 72 generally used

for tool-holders, have phenol resins (textolite) cages or machined brass cages. Those with bore diameters up to  $d = 100$  mm are manufactured to tolerance classes P5, P4 and P2 and have a contact angle of  $15^\circ$  (C) and  $25^\circ$  (A) respectively.



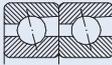
Series 72B, 73B  
Contact angle  $\alpha = 40^\circ$



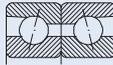
Series 70A, 72A  
Contact angle  $\alpha = 25^\circ$



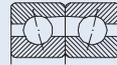
Series 70C, 72C  
Contact angle  $\alpha = 15^\circ$



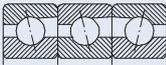
DT arrangement  
(Tandem)



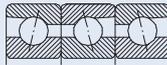
DB arrangement  
(Back-to-back)



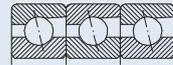
DF arrangement  
(Face-to-face)



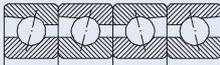
TFT arrangement



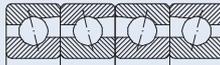
TBT arrangement



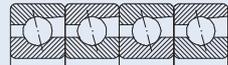
TT arrangement



QBC arrangement



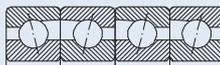
QFC arrangement



QT arrangement



QBT arrangement



QFT arrangement

## Suffixes

|            |   |
|------------|---|
| <b>A</b>   | - bearing with extended outer ring  |
| <b>A</b>   | - bearing with contact angle $\alpha = 25^\circ$  |
| <b>B</b>   | - bearing with extended outer ring  |
| <b>B</b>   | - bearing with contact angle $\alpha = 40^\circ$  |
| <b>BB</b>  | - bearing with $\alpha = 40^\circ$ and extended inner ring  |
| <b>C</b>   | - bearing with contact angle $\alpha = 15^\circ$  |
| <b>CA</b>  | - bearing with radial clearance smaller than normal   |
| <b>CB</b>  | - bearing with normal radial clearance  |
| <b>CC</b>  | - radial bearing with axial clearance larger than normal  |
| <b>D</b>   | - two bearings set  |
| <b>D</b>   | - bearing with two-pieces inner ring  |
| <b>DB</b>  | - two bearings set in back-to-back arrangement, (O)   |
| <b>DF</b>  | - two bearings set in face-to-face arrangement, (X)   |
| <b>DT</b>  | - two bearings set in tandem arrangement  |
| <b>E</b>   | - bearing with contact angle $\alpha = 20^\circ$  |
| <b>FA</b>  | - bearing with machined cage of steel or cast iron, guided in the outer ring  |
| <b>FB</b>  | - bearing with machined cage of steel or cast iron guided on the inner ring   |
| <b>GA</b>  | - light preload, bearings series 72B, 73B   |
| <b>GB</b>  | - moderate preload, bearings series 72B, 73B  |
| <b>GC</b>  | - heavy preload, bearings series 72B, 73B   |
| <b>L</b>   | - light preload, bearings series 70C, 70A, 72A  |
| <b>M</b>   | - moderate preload, bearings series 70C, 70A, 72A   |
| <b>M</b>   | - machined brass cage, ball guided  |
| <b>MA</b>  | - machined brass cage, guided in the outer ring   |
| <b>MB</b>  | - machined brass cage, guided on the inner ring   |
| <b>O</b>   | - bearing set without axial clearance   |
| <b>P0</b>  | - normal tolerance class  |
| <b>P6</b>  | - tolerance class more accurate than normal   |
| <b>P5</b>  | - tolerance class more accurate than P6   |
| <b>P4</b>  | - tolerance class more accurate than P5   |
| <b>P2</b>  | - tolerance class more accurate than P4   |
| <b>Q</b>   | - four bearings set   |
| <b>QBC</b> | - tandem pairs in O arrangement   |
| <b>QBT</b> | - tandem pairs plus O arrangement   |
| <b>QFC</b> | - tandem pairs in X arrangement   |
| <b>QFT</b> | - tandem pairs plus X arrangement   |
| <b>QT</b>  | - tandem pairs  |
| <b>S</b>   | - heavy preload, bearings series 70C, 70A, 72A  |
| <b>S0</b>  | - bearings operating up to a temperature of $+150^\circ\text{C}$  |
| <b>S1</b>  | - bearings operating up to a temperature of $+200^\circ\text{C}$  |
| <b>T</b>   | - three bearings set  |
| <b>T</b>   | - bearing set total width (T168, T200)  |
| <b>TBT</b> | - three bearings set in O arrangement, plus T   |
| <b>TFT</b> | - three bearings set in X arrangement, plus T   |
| <b>TT</b>  | - three bearings set in tandem arrangement  |
| <b>TN</b>  | - polyamide cage  |
| <b>V</b>   | - full complement bearing   |
| <b>U</b>   | - bearings of universal design, with deviations of $d$ and $D$ , from table 1 on page 175 and $K_i$ , $K_e$ in P2 class |
| <b>UA</b>  | - bearings with small axial clearance at DB and DF arrangements   |
| <b>UL</b>  | - bearings with light preload at DB and DF arrangements   |
| <b>UO</b>  | - bearings without small axial clearance at DB and DF arrangements  |
| <b>UP</b>  | - tolerance class with deviations of $d$ and $D$ in P4 class and of $K_i$ and $K_e$ in P2 class.                        |

Single row angular contact ball bearings can take only one direction axial loads. When being radially loaded, in bearing occurs an axially acting load which has to be compensated.

For this reason, a bearing or paired bearings are mounted on each shaft end.

Single row angular contact ball bearings with B suffix have a contact angle  $\alpha = 40^\circ$  and are suitable in case of heavy loads.

These bearings are not dismountable and their use at relatively high speeds is allowed.

Pair mounting of bearings as shown in figures on page 119 is used when the load carrying capacity of a single bearing is inadequate (tandem arrangement), respectively when axial loads have to be taken in both directions (DB or DF arrangements).

In case of DT tandem arrangement, the contact lines are in parallel. Radial and axial loads are uniformly distributed on both bearings. The bearing pair can take axial loads in only one direction. Therefore, a third bearing should take axial loads in the opposite direction.

In case of DB arrangement, the contact lines diverge towards the bearing axis and form letter "O". Axial loads are taken in both directions, but only by one single bearing for each direction.

DB arrangement is considered to be a relatively stiff arrangement and can also take tilting moments.

The contact lines of DF arrangement converge towards the bearing axis and form letter "X". Axial loads are taken in the same way as in case of DB arrangement, but the arrangement is not so stiff and it is less suitable for taking tilting moments.

## Universal design

Single row angular contact ball bearings of universal design are suitable for DB, DF and DT arrangements.

Bearings of universal design are manufactured to more accurate tolerance classes and can be matched if the mounting conditions UA, UO and UL are observed.

The values of clearance or preload are obtained when the shaft is manufactured to tolerance class j5 and the housing bore to tolerance class J6.

## Dimensions

Main dimensions of bearings given in tables are in accordance with ISO 15.

## Misalignment

In case of single row angular contact ball bearings the conditions regarding the permissible error of alignment of the outer ring relative to the inner ring are as complex as for single row deep groove ball bearings.

When the bearings are paired in DB arrangement, angular misalignments of the outer ring in relation to the inner ring can only be accommodated between the balls and raceways by force, leading to a reduction in bearing life.

## Tolerances

Single row angular contact ball bearings of series 72B and 73B, with a contact angle  $\alpha = 40^\circ$  (B) are generally manufactured to the normal tolerance class.

At request, they also can be manufactured to normal

tolerance classes P6 and P5.

Single row angular contact ball bearings of high accuracy, series 70C, 72C, 70A and 72A, with a contact angle  $\alpha = 15^\circ$  (C) and  $\alpha = 25^\circ$  are manufactured to tolerance classes SP, P4, UP and P2.

The deviations of bore diameter, outside diameter and width of high accuracy single row angular contact ball

bearings of universal design (UL) are given in table 1.

In case of single row angular contact ball bearings manufactured and delivered in sets of 2, 3 or 4 bearings, outside and bore diameter should be chosen considering the mean tolerance values, which are given on the package.

**Deviations of main dimensions of high accuracy single row angular contact bearings**

Table 1

| Bore d    |            | $\Delta d_{mp}, \Delta D_{mp}$ |       |       |       |       |       | $\Delta BS$ |      |
|-----------|------------|--------------------------------|-------|-------|-------|-------|-------|-------------|------|
| (mm)      |            | P4                             |       | UP    |       | P2    |       |             |      |
| over      | up to      | low                            | high  | low   | high  | low   | high  | low         | high |
| –         | <b>18</b>  | – 3                            | – 1   | – 3   | – 1   | – 2   | 0     | – 250       | 0    |
| <b>18</b> | <b>30</b>  | – 3,5                          | – 1,5 | – 3   | – 1   | – 2   | 0     | – 250       | 0    |
| <b>30</b> | <b>50</b>  | – 4                            | – 1,5 | – 3   | – 1   | – 2   | 0     | – 250       | 0    |
| <b>50</b> | <b>80</b>  | – 5                            | – 2   | – 3,5 | – 1,5 | – 3   | – 1   | – 250       | 0    |
| <b>80</b> | <b>120</b> | – 5,5                          | – 2   |       |       | – 3,5 | – 1,5 | – 380       | 0    |

## Contact angle

In case of single row angular contact ball bearings, the efforts between rings and rolling elements (contact points of rolling elements/ outer or inner ring) are transmitted at an angle  $\alpha$  ( $< 90^\circ$ ) to a plane perpendicular to the bearing axis.

The value of this angle depends on the magnitude of the raceway radius, rolling element diameter and radial clearance in bearing, when the curvature centres of the raceways in the outer or on the inner ring are in the same plane.

The contact angle  $\alpha$  can be calculated and verified in accordance with the specifications on page 118.

## Axial clearance - preload

Axial clearance or preload can be obtained only when single row angular contact ball bearing is mounted in the assembly and depends on the location of the second bearing which assures the shaft axial guiding.

Single row angular contact ball bearings series 72B and 73B, paired mounted in DB and DF arrangements are manufactured with normal axial clearance CB, smaller than normal, CA, larger than normal, CC, or with light preload, GA, moderate preload GB, or heavy preload, GC, according to the values given in table 2.

**Axial clearance or preload of single row angular contact ball bearings series 72B and 73B, pair mounted in DB or DF arrangements**

Table 2

| Bore d     | Axial clearance |      |      |      | Preload |      |      |      | GB      |      |      |         | GC   |      |      |      |      |      |
|------------|-----------------|------|------|------|---------|------|------|------|---------|------|------|---------|------|------|------|------|------|------|
|            | CA              | CB   | CC   | GA   | GA      | GA   | GA   | GB   | GB      | GB   | GB   | GC      | GC   | GC   | GC   |      |      |      |
| over       | up to           | min. | max. | min. | max.    | min. | max. | min. | max.    | min. | max. | min.    | max. | min. | max. |      |      |      |
| mm         | $\mu$ m         |      |      |      |         |      |      | N    | $\mu$ m | N    |      | $\mu$ m | N    |      |      |      |      |      |
| –          | <b>10</b>       | 4    | 12   | 14   | 22      | 22   | 30   | –    | –       | –    | –    | –       | –    | –    | –    |      |      |      |
| <b>10</b>  | <b>18</b>       | 5    | 13   | 15   | 23      | 24   | 32   | +4   | – 4     | 80   | – 2  | – 10    | 30   | 330  | – 8  | – 16 | 230  | 260  |
| <b>18</b>  | <b>30</b>       | 7    | 15   | 18   | 26      | 32   | 40   | +4   | – 4     | 120  | – 2  | – 10    | 40   | 480  | – 8  | – 16 | 340  | 970  |
| <b>30</b>  | <b>50</b>       | 9    | 17   | 22   | 30      | 40   | 48   | +4   | – 4     | 160  | – 2  | – 10    | 60   | 630  | – 8  | – 16 | 450  | 1280 |
| <b>50</b>  | <b>80</b>       | 11   | 23   | 26   | 38      | 48   | 60   | +6   | – 6     | 380  | – 3  | – 15    | 140  | 1500 | – 12 | – 24 | 1080 | 3050 |
| <b>80</b>  | <b>120</b>      | 14   | 26   | 32   | 44      | 55   | 67   | +6   | – 6     | 410  | – 3  | – 15    | 150  | 1600 | – 12 | – 24 | 1150 | 3250 |
| <b>120</b> | <b>180</b>      | 17   | 29   | 35   | 47      | 62   | 74   | +6   | – 6     | 540  | – 3  | – 15    | 200  | 2150 | – 12 | – 24 | 1500 | 4300 |
| <b>180</b> | <b>250</b>      | 21   | 37   | 45   | 61      | 74   | 90   | +8   | – 8     | 940  | – 4  | – 20    | 330  | 3700 | – 16 | – 32 | 2650 | 7500 |
| <b>250</b> | <b>315</b>      | 26   | 42   | 52   | 68      | 90   | 106  | +8   | – 8     | 1080 | – 4  | – 20    | 380  | 4250 | – 16 | – 32 | 3000 | 8600 |

High accuracy single row angular contact ball bearings series 70C, 70A and 72A, with a contact angle  $\alpha = 15^\circ$  (C) and  $\alpha = 25^\circ$  (A), which are generally used for grinding stone holders, paired mounted in DB and DF arrange-

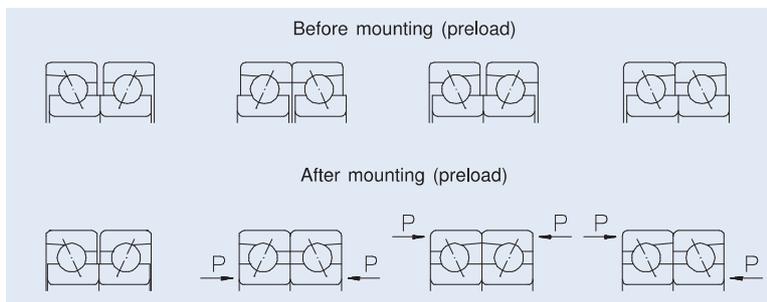
ment, are manufactured with an initial preload. It can be: light (L), moderate (M), heavy (S). The values of these preloads are given in table 3.

Values of axial preload of bearings of series 70C, 70A and 72A, in DB and DF arrangements

Table 3

| Bore<br>d | Axial preload<br>Series 70C |     |      | Series 72C |     |      |      | Series 70A |      |      | Series 72A |      |      |
|-----------|-----------------------------|-----|------|------------|-----|------|------|------------|------|------|------------|------|------|
|           | Symbol                      | L   | M    | S          | L   | M    | S    | L          | M    | S    | L          | M    | S    |
| mm        | –                           | N   |      |            |     |      |      |            |      |      |            |      |      |
| 10        | 00                          | 15  | 30   | 60         | 20  | 40   | 80   | 25         | 50   | 100  | 35         | 70   | 140  |
| 12        | 01                          | 15  | 30   | 60         | 20  | 40   | 80   | 25         | 50   | 100  | 35         | 70   | 140  |
| 15        | 02                          | 20  | 40   | 80         | 30  | 60   | 120  | 30         | 60   | 120  | 45         | 90   | 180  |
| 17        | 03                          | 25  | 50   | 100        | 35  | 70   | 140  | 40         | 80   | 160  | 60         | 120  | 240  |
| 20        | 04                          | 35  | 70   | 140        | 45  | 90   | 180  | 50         | 100  | 200  | 70         | 140  | 280  |
| 25        | 05                          | 35  | 70   | 140        | 50  | 100  | 200  | 60         | 120  | 240  | 80         | 160  | 320  |
| 30        | 06                          | 50  | 100  | 200        | 90  | 180  | 360  | 90         | 180  | 360  | 150        | 300  | 600  |
| 35        | 07                          | 60  | 120  | 240        | 120 | 240  | 480  | 90         | 180  | 360  | 190        | 380  | 760  |
| 40        | 08                          | 60  | 120  | 240        | 150 | 300  | 600  | 100        | 200  | 400  | 240        | 480  | 960  |
| 45        | 09                          | 110 | 220  | 440        | 160 | 320  | 640  | 170        | 340  | 680  | 260        | 520  | 1040 |
| 50        | 10                          | 110 | 220  | 440        | 170 | 340  | 680  | 180        | 360  | 720  | 260        | 520  | 1040 |
| 55        | 11                          | 150 | 300  | 600        | 210 | 420  | 840  | 230        | 460  | 920  | 330        | 660  | 1320 |
| 60        | 12                          | 150 | 300  | 600        | 250 | 500  | 1000 | 240        | 480  | 960  | 400        | 800  | 1600 |
| 65        | 13                          | 160 | 320  | 640        | 290 | 580  | 1160 | 240        | 480  | 960  | 450        | 900  | 1800 |
| 70        | 14                          | 200 | 400  | 800        | 300 | 600  | 1200 | 300        | 600  | 1200 | 480        | 960  | 1920 |
| 75        | 15                          | 200 | 400  | 800        | 310 | 620  | 1240 | 310        | 620  | 1240 | 500        | 1000 | 2000 |
| 80        | 16                          | 240 | 480  | 960        | 370 | 740  | 1480 | 390        | 780  | 1560 | 580        | 1160 | 2320 |
| 85        | 17                          | 250 | 500  | 1000       | 370 | 740  | 1480 | 400        | 800  | 1600 | 600        | 1200 | 2400 |
| 90        | 18                          | 300 | 600  | 1200       | 480 | 960  | 1920 | 460        | 920  | 1840 | 750        | 1500 | 3000 |
| 95        | 19                          | 310 | 620  | 1240       | 520 | 1040 | 2080 | 480        | 960  | 1920 | 850        | 1700 | 3400 |
| 100       | 20                          | 310 | 620  | 1240       | 590 | 1180 | 2360 | 500        | 1000 | 2000 | 950        | 1900 | 3800 |
| 105       | 21                          | 360 | 720  | 1440       | 650 | 1300 | 2600 | 560        | 1120 | 2240 | 1000       | 2000 | 4000 |
| 110       | 22                          | 420 | 840  | 1680       | 670 | 1340 | 2680 | 650        | 1300 | 2600 | 1050       | 2100 | 4200 |
| 120       | 24                          | 430 | 860  | 1720       | 750 | 1500 | 3000 | 690        | 1380 | 2760 | 1200       | 2400 | 4800 |
| 130       | 26                          | 560 | 1120 | 2240       | 800 | 1600 | 3200 | 900        | 1800 | 3600 | 1250       | 2500 | 5000 |
| 140       | 28                          | 570 | 1140 | 2280       | –   | –    | –    | 900        | 1800 | 3600 | –          | –    | –    |
| 150       | 30                          | 650 | 1300 | 2600       | –   | –    | –    | 1000       | 2000 | 4000 | –          | –    | –    |
| 160       | 32                          | 730 | 1460 | 2920       | –   | –    | –    | 1150       | 2300 | 4600 | –          | –    | –    |
| 170       | 34                          | 800 | 1600 | 3200       | –   | –    | –    | 1250       | 2500 | 5000 | –          | –    | –    |
| 180       | 36                          | 900 | 1800 | 3600       | –   | –    | –    | 1450       | 2900 | 5800 | –          | –    | –    |
| 190       | 38                          | 950 | 1900 | 3800       | –   | –    | –    | 1450       | 2900 | 5800 | –          | –    | –    |

Designs of single row angular contact ball bearings with clearance or initial preload are given in the figures below.



## Cages

Single row angular contact ball bearings series 72B and 73B are generally fitted with pressed sheet cages.

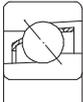
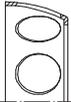
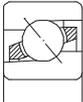
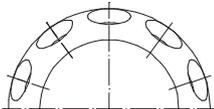
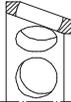
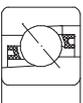
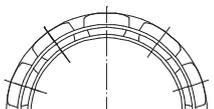
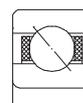
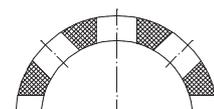
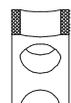
High precision single row angular contact ball bearings series 70C, 72C, 70A and 72A are fitted with textolite cages (textile fibre reinforced phenol resins).

At special request (high speeds, large sizes), bearings series 70C, 72C, 70A and 72A are fitted with machined brass cages. Cages of glass fibre reinforced polyamide 6.6 are also used with good results if operating temperature doesn't exceed +120°C.

Cages design and some technical data are given in table 4

Cages design and some technical data

Table 4

| Cage                           | Design bearing  | cage  | Application   | Max. value   |                    |                   |
|--------------------------------|---|---|---|--|--------------------|-------------------|
|                                |   |   |   | $D_m n$<br>oil   | grease             |                   |
| Pressed sheet cage             |  |  |  | - General application<br>- Moderate speeds<br>- Bearings series 72B, 73B                         | $600 \times 10^3$  | $450 \times 10^3$ |
| Machined brass cage<br>M,MA,MB |  |  |  | - General application<br>- High speeds<br>- Bearings:<br>7231B-7238B<br>7310B-7338B              | $1100 \times 10^3$ | $800 \times 10^3$ |
| Polyamide cage TN              |  |  |  | - General application<br>- Low friction moment<br>- High speeds                                  | $1100 \times 10^3$ | $900 \times 10^3$ |
| Textolite cage<br>T,TA,TB      |  |  |  | - High accuracy bearings series:<br>70C, 72C, 70A, 72A<br>- High speeds<br>- Low vibration level | $1200 \times 10^3$ | $900 \times 10^3$ |

## Equivalent dynamic radial load

For single row angular contact ball bearings series 72B and 73B, single and in tandem arrangement the following equations are used:

$$P_r = F_r, \text{ kN}, \quad \text{when } F_a/F_r \leq 1,14$$

$$P_r = 0,35 F_r + 0,57 F_a, \text{ kN}, \text{ when } F_a/F_r > 1,14$$

For bearings in DB or DF arrangement

$$P_r = F_r + 0,65 F_a, \text{ kN}, \quad \text{when } F_a/F_r \leq 1,14$$

$$P_r = 0,57 F_r + 0,93 F_a, \text{ kN}, \text{ when } F_a/F_r > 1,14$$

In case of paired bearings,  $F_r$  and  $F_a$  are the loads acting upon the bearings pair.

As the load is transmitted from one raceway to the other under a certain angle to the bearing axis, the actual load will cause an axial load. This has to be considered when calculating the equivalent dynamic load, in case of two single bearings or tandem arrangements. The equations needed for calculation are given in table 5, for various arrangements and loading versions.

These equations are available for bearings mounted without clearance and without preload (clearance equal to zero).

For single row angular contact ball bearings series 70C and 72C with a contact angle  $\alpha = 15^\circ$  (C), single or in DT arrangement, the following equations are available:

$$P_r = F_r, \text{ kN}, \quad \text{for } F_a/F_r \leq e$$

$$P_r = 0,44F_r + YF_a, \text{ kN}, \text{ for } F_a/F_r > e$$

The values of factor Y depend on the values of the ratio  $f_0$  i  $F_a/C_0r$  and are given in table 6. Factor  $f_0$  can be found in diagram in page 179 as a function of dimensions series and bearing mean diameter. "i" represents the number of bearings or bearing pairs in a bearing joint.

For bearings in DB and DF arrangements, the following equations are available:

$$P_r = F_r + Y_1F_a, \text{ kN}, \quad \text{for } F_a/F_r \leq e$$

$$P_r = 0,72 F_r + Y_2 F_a, \text{ kN}, \text{ for } F_a/F_r > e$$

The values of factors  $Y_1$  and  $Y_2$  depend on the ratio  $f_0iF_a/C_0r$  and are given in table 6 ( $f_0$  from diagram below).

|  | Loading version  | Axial load  |
|--|--|---|
|  | 1a) $F_{rA} \geq F_{rB}$<br>$K_a \geq 0$                   | $F_{aA} = 1,14 F_{rA}$<br>$F_{aB} = F_{aA} + K_a$ |
|  | 1b) $F_{rA} < F_{rB}$<br>$K_a \geq 1,14 (F_{rB} - F_{rA})$ | $F_{aA} = 1,14 F_{rA}$<br>$F_{aB} = F_{aA} + K_a$ |
|  | 2a) $F_{rA} \leq F_{rB}$<br>$K_a \geq 0$                   | $F_{aA} = F_{aB} + K_a$<br>$F_{aB} = 1,14 F_{rB}$ |
|  | 2b) $F_{rA} > F_{rB}$<br>$K_a \geq 1,14 (F_{rA} - F_{rB})$ | $F_{aA} = F_{aB} + K_a$<br>$F_{aB} = 1,14 F_{rB}$ |
|  | 2c) $F_{rA} > F_{rB}$<br>$K_a < 1,14 (F_{rA} - F_{rB})$    | $F_{aA} = 1,14 F_{rA}$<br>$F_{aB} = F_{aA} - K_a$ |

For single row angular contact ball bearings series 70A and 72A, with a contact angle  $\alpha = 25^\circ$ , single or in DT arrangement, the following equations are available:

$$P_r = F_r, \text{ kN, for } F_a/F_r \leq 0,68$$

$$P_r = 0,41F_r + 0,87 F_a, \text{ kN, for } F_a/F_r > 0,68$$

For bearings in DB and DF arrangement, the following equations are available:

$$P_r = F_r + Y_1 F_a, \text{ kN, for } F_a/F_r \leq e$$

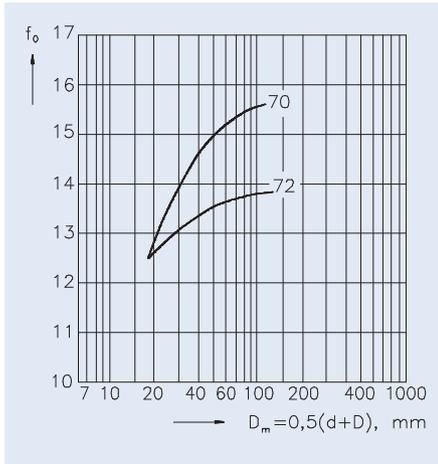
$$P_r = 0,72 F_r + Y_2 F_a, \text{ kN, for } F_a/F_r > e$$

Values for  $Y_1$  and  $Y_2$  are given in table 6.

Values of factors e, Y,  $Y_1$  and  $Y_2$

Table 6

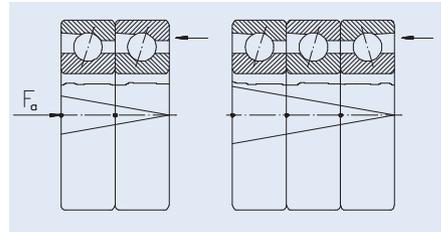
| $\frac{f_0 I F_a}{C_0 r}$ | e    | Single and DT | Arrangement DB or DF |       |
|---------------------------|------|---------------|----------------------|-------|
|                           |      | Y             | $Y_1$                | $Y_2$ |
| 0,2                       | 0,38 | 1,46          | 1,64                 | 2,37  |
| 0,4                       | 0,41 | 1,36          | 1,52                 | 2,21  |
| 0,8                       | 0,44 | 1,28          | 1,44                 | 2,11  |
| 1,6                       | 0,48 | 1,16          | 1,31                 | 1,90  |
| 3                         | 0,52 | 1,08          | 1,21                 | 1,78  |
| 6                         | 0,56 | 1             | 1,12                 | 1,66  |



ovalnesses on the shaft can be compensated.

Every set is delivered as an unit, separately packed. In each unit, bearings are singly packed.

If distance rings are necessary to be mounted between bearings, they have not to be adjusted when being mounted. There is only one condition to be observed: the inner distance ring width should be equal to that of the outer ring, the side faces being parallel to each other. This can be easily done if both distance rings are simultaneously ground on a grinding and lapping machine. If bearings are mounted with distance rings, the mounting is also done observing the "V" marked as mentioned above. The cone vertex should be on the ring side opposite to that one on which the load acts (see next figure).



## Equivalent static load

For single row angular contact ball bearings series 72B and 73B with a contact angle  $\alpha = 40^\circ$ , single and in DT arrangement, the following equation is available:

$$P_{0r} = 0,6 F_r + 0,26 F_a, \text{ kN}$$

If  $P_{0r} < F_r$ , then we consider  $P_0 = F_r$

For bearings in DB and DT arrangement, the following equation is available:

$$P_{0r} = F_r + 0,52 F_a, \text{ kN}$$

For single row angular contact ball bearings series 70C and 72C, with a contact angle  $\alpha = 15^\circ$ , single and in DT arrangement, the following equation is available:

$$P_{0r} = 0,5 F_r + 0,46 F_a, \text{ kN}$$

For bearings in DB and DE arrangement, the following equation is available:

$$P_{0r} = 0,5 F_r + 0,92 F_a, \text{ kN}$$

For single row angular contact ball bearings series 70A and 72A with a contact angle  $\alpha = 25^\circ$ , single and in DT arrangement, the following equation is available:

$$P_{0r} = 0,5 F_r + 0,38 F_a, \text{ kN}$$

For bearings in DB and DE arrangement, the following equation is available:

$$P_{0r} = F_r + 0,76 F_a, \text{ kN}$$

Two "V" scratches are marked on the outside surface where the runout is maximum, i.e. where the outer ring thickness is maximum, so that the bearings of a set can be mounted in the manufacturing order. The place of maximum runout is marked on the chamfer between the inner ring bore and side face. Thus, the possible fit

## Basic dynamic load of paired bearings

Basic dynamic load given in bearing tables is valid for each single bearing. Basic dynamic load of a paired bearings set can be determined according to the specifications on page 26.

## Basic static load of paired bearings

Basic static load of paired bearings can be similarly determined, multiplying the values of  $C_{0r}$  in the tables by 2, 3 and 4 respectively.

## Bearing speed limit

Single row angular contact ball bearings are used at high speeds.

High precision bearings allow operation at higher speeds than those in the catalogue, depending on the oil lubrication system (oil bath, dropping lubrication, oil spot, with oil cooling).

The values of speeds for bearings series 72B and 73B, normal tolerance class, without preload are given in this catalogue.

In case of preloaded bearings, for single mounted bearing and bearings in DB, DF or DT arrangements, speeds should be multiplied by the coefficients in table 7.

For bearings series 70C, 72C, 70A and 72A, speeds are given for the tolerance class P4 and light preload.

In case of bearings with other values of preloads or arrangements of 3 or 4 bearing sets, the speeds of the bearing of basic design should be multiplied by the

### Speed limit reduction factor

Table 7

| Arrangement        | Bearing preload |      |      |      |
|--------------------|-----------------|------|------|------|
|                    | UA,UO           | L    | M    | S    |
| Single             | 1,0             | 1,0  | 0,90 | 0,80 |
| Tandem, DT         | 0,90            | 0,90 | 0,80 | 0,65 |
| Back-to-back, DB   | 0,80            | 0,80 | 0,70 | 0,55 |
| Face-to-face, DF   | 0,80            | 0,75 | 0,60 | 0,40 |
| Three bearings set | 0,75            | 0,70 | 0,55 | 0,35 |
| Four bearings set  | 0,70            | 0,65 | 0,45 | 0,25 |

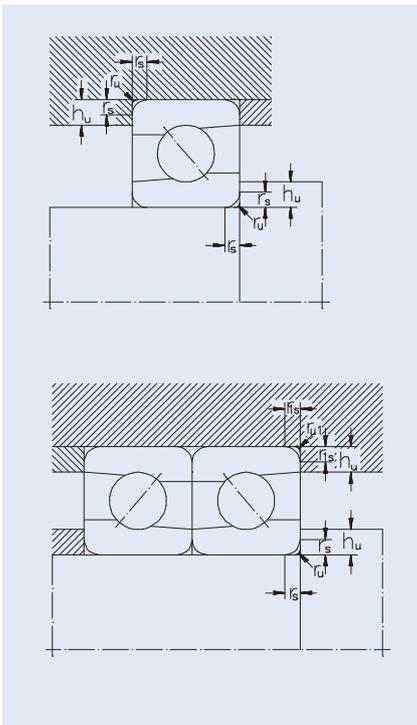
values of the coefficients in table 7.

## Abutment dimensions

For a proper location of bearing rings on the shaft and housing shoulder respectively, shaft (housing) maximum connection radius  $r_{u\ max}$  should be less than bearing minimum mounting chamfer  $r_{1\ min}$ ,  $r_{2\ min}$ .

Shoulder height should also be properly sized in case of bearing maximum mounting chamfer.

The values of the connection radii and support shoulder



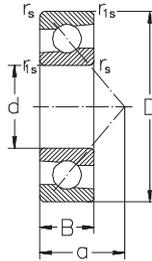
### Abutment dimensions

Table 8

| $r_s, r_{1s}$<br>min. | $r_u, r_{u1}$<br>max. | $h_u, h_{u1}$<br>min. | Bearing series |
|-----------------------|-----------------------|-----------------------|----------------|
|                       |                       |                       | 718, 728 72    |
|                       |                       |                       | 719, 729 73    |
|                       |                       |                       | 70             |
| mm                    |                       |                       |                |
| 0,3                   | 0,3                   | 1                     | 1,2            |
| 0,6                   | 0,6                   | 1,6                   | 2,1            |
| 1                     | 1                     | 2,3                   | 2,6            |
| 1,1                   | 1                     | 3                     | 3,5            |
| 1,5                   | 1,5                   | 3,5                   | 4,5            |
| 2                     | 2                     | 4,4                   | 5,5            |
| 2,1                   | 2,1                   | 5,1                   | 6              |
| 3                     | 2,5                   | 6,2                   | 7              |
| 4                     | 3                     | 7,3                   | 8,5            |

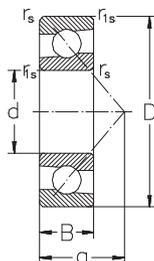
height are given in table 8.

# Angular contact ball bearings, single row



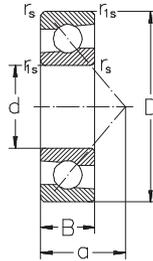
| Dimensions |    |    |               |                  |    | Basic radial load<br>dyn.<br>$C_r$ | Speed limit<br>stat.<br>$C_{or}$ | Speed limit       |        | Designation | Weight |
|------------|----|----|---------------|------------------|----|------------------------------------|----------------------------------|-------------------|--------|-------------|--------|
| d          | D  | B  | $r_s$<br>min. | $r_{1s}$<br>min. | a  |                                    |                                  | grease            | oil    |             |        |
| mm         |    |    |               |                  |    | kN                                 |                                  | $\text{min}^{-1}$ |        | –           | kg     |
| 10         | 30 | 9  | 0,6           | 0,3              | 13 | 4,95                               | 2,5                              | 19 000            | 28 000 | 7200B       | 0,031  |
| 12         | 32 | 10 | 0,6           | 0,3              | 14 | 7,4                                | 3,75                             | 17 000            | 24 000 | 7201B       | 0,045  |
| 15         | 35 | 11 | 0,6           | 0,3              | 16 | 7,45                               | 3,9                              | 16 000            | 22 000 | 7202B       | 0,048  |
|            | 35 | 11 | 0,6           | 0,3              | 16 | 7,45                               | 3,9                              | 16 000            | 22 000 | 7202BP6     | 0,048  |
|            | 35 | 11 | 0,6           | 0,3              | 16 | 7,45                               | 3,9                              | 16 000            | 22 000 | 7202BP5     | 0,048  |
|            | 42 | 13 | 1             | 0,6              | 19 | 12,9                               | 6,5                              | 14 000            | 19 000 | 7302B       | 0,090  |
| 17         | 40 | 12 | 0,6           | 0,6              | 18 | 11                                 | 6,1                              | 14 000            | 19 000 | 7203B       | 0,070  |
|            | 40 | 12 | 0,6           | 0,6              | 18 | 11                                 | 6,1                              | 14 000            | 19 000 | 7203BP6     | 0,070  |
|            | 40 | 12 | 0,6           | 0,6              | 18 | 11                                 | 6,1                              | 14 000            | 19 000 | 7203BP5     | 0,070  |
|            | 47 | 14 | 1             | 0,6              | 21 | 14,8                               | 8,1                              | 12 000            | 17 000 | 7303B       | 0,120  |
| 20         | 47 | 14 | 1             | 0,6              | 21 | 14,1                               | 8,4                              | 11 000            | 16 000 | 7204B       | 0,110  |
|            | 47 | 14 | 1             | 0,6              | 21 | 14,1                               | 8,4                              | 11 000            | 16 000 | 7204BP6     | 0,110  |
|            | 47 | 14 | 1             | 0,6              | 21 | 14,1                               | 8,4                              | 11 000            | 16 000 | 7204BP5     | 0,110  |
|            | 52 | 15 | 1,1           | 0,6              | 23 | 17,3                               | 9,7                              | 10 000            | 15 000 | 7304B       | 0,150  |
|            | 52 | 15 | 1,1           | 0,6              | 23 | 17,3                               | 9,7                              | 10 000            | 15 000 | 7304BP6     | 0,150  |
| 25         | 52 | 15 | 1             | 0,6              | 24 | 15,5                               | 10,1                             | 9 500             | 14 000 | 7205B       | 0,130  |
|            | 52 | 15 | 1             | 0,6              | 24 | 15,5                               | 10,1                             | 9 500             | 14 000 | 7205BP6     | 0,130  |
|            | 52 | 15 | 1             | 0,6              | 24 | 15,5                               | 10,1                             | 9 500             | 14 000 | 7205BP5     | 0,130  |
|            | 62 | 17 | 1,1           | 0,6              | 27 | 24,4                               | 14,6                             | 8 500             | 12 000 | 7305B       | 0,250  |
|            | 62 | 17 | 1,1           | 0,6              | 27 | 24,4                               | 14,6                             | 8 500             | 12 000 | 7305BP6     | 0,250  |
|            | 62 | 17 | 1,1           | 0,6              | 27 | 24,4                               | 14,6                             | 8 500             | 12 000 | 7305AMA     | 0,250  |
| 30         | 62 | 16 | 1             | 0,6              | 27 | 20,5                               | 13,6                             | 8 500             | 12 000 | 7206B       | 0,210  |
|            | 62 | 16 | 1             | 0,6              | 27 | 20,5                               | 13,6                             | 8 500             | 12 000 | 7206BP6     | 0,210  |
|            | 62 | 16 | 1             | 0,6              | 27 | 20,5                               | 13,6                             | 8 500             | 12 000 | 7206BP5     | 0,210  |
|            | 62 | 16 | 1             | 0,6              | 27 | 20,5                               | 13,6                             | 8 500             | 12 000 | 7206ATAP2   | 0,210  |
|            | 72 | 19 | 1,1           | 0,6              | 31 | 29,3                               | 19                               | 7 500             | 10 000 | 7306B       | 0,370  |
|            | 72 | 19 | 1,1           | 0,6              | 31 | 29,3                               | 19                               | 7 500             | 10 000 | 7306BP6     | 0,370  |
|            | 72 | 19 | 1,1           | 0,6              | 31 | 29,3                               | 19                               | 7 500             | 10 000 | 7306BP5     | 0,370  |
|            | 72 | 19 | 1,1           | 0,6              | 31 | 29,3                               | 19                               | 7 500             | 10 000 | 7306AMA     | 0,370  |
| 35         | 72 | 17 | 1,1           | 0,6              | 31 | 28,5                               | 19,8                             | 7 500             | 10 000 | 7207B       | 0,300  |
|            | 72 | 17 | 1,1           | 0,6              | 31 | 28,5                               | 19,8                             | 7 500             | 10 000 | 7207BP5     | 0,300  |
|            | 80 | 21 | 1,5           | 1                | 35 | 36,7                               | 24,3                             | 7 000             | 9 500  | 7307B       | 0,510  |
|            | 80 | 21 | 1,5           | 1                | 35 | 36,7                               | 24,3                             | 7 000             | 9 500  | 7307BP5     | 0,510  |
| 40         | 80 | 18 | 1,1           | 0,6              | 34 | 32,1                               | 23                               | 6 700             | 9 000  | 7208B       | 0,390  |
|            | 80 | 18 | 1,1           | 0,6              | 34 | 32,1                               | 23                               | 6 700             | 9 000  | 7208BP6     | 0,390  |
|            | 80 | 18 | 1,1           | 0,6              | 34 | 32,1                               | 23                               | 6 700             | 9 000  | 7208BP5     | 0,390  |
|            | 90 | 23 | 1,5           | 1                | 39 | 44,8                               | 30,3                             | 6 300             | 8 500  | 7308B       | 0,670  |
|            | 90 | 23 | 1,5           | 1                | 39 | 44,8                               | 30,3                             | 6 300             | 8 500  | 7308BP6     | 0,670  |
|            | 90 | 23 | 1,5           | 1                | 39 | 44,8                               | 30,3                             | 6 300             | 8 500  | 7308BP5     | 0,670  |
| 45         | 85 | 19 | 1,1           | 0,6              | 37 | 36,1                               | 26,2                             | 6 300             | 8 500  | 7209B       | 0,440  |

# Angular contact ball bearings, single row



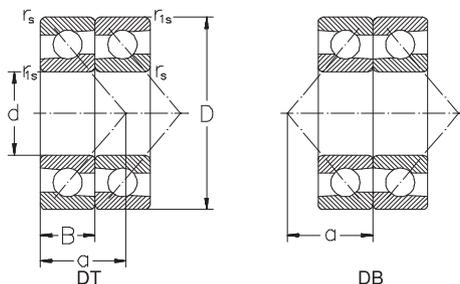
| Dimensions |     |    |               |                  |    | Basic radial load<br>dyn.<br>$C_r$ | stat.<br>$C_{or}$ | Speed limit       |       | Designation | Weight |
|------------|-----|----|---------------|------------------|----|------------------------------------|-------------------|-------------------|-------|-------------|--------|
| d          | D   | B  | $r_s$<br>min. | $r_{1s}$<br>min. | a  |                                    |                   | grease            | oil   |             |        |
| mm         |     |    |               |                  |    | kN                                 |                   | $\text{min}^{-1}$ |       | –           | kg     |
| 45         | 85  | 19 | 1,1           | 0,6              | 37 | 36,1                               | 26,2              | 6 300             | 8 500 | 7209BP5     | 0,440  |
|            | 100 | 25 | 1,5           | 1                | 43 | 58,3                               | 40,1              | 5 600             | 7 500 | 7309B       | 0,900  |
|            | 100 | 25 | 1,5           | 1                | 43 | 58,3                               | 40,1              | 5 600             | 7 500 | 7309BP6     | 0,900  |
|            | 100 | 25 | 1,5           | 1                | 43 | 58,3                               | 40,1              | 5 600             | 7 500 | 7309BP5     | 0,900  |
| 50         | 90  | 20 | 1,1           | 0,6              | 39 | 37,4                               | 28,6              | 5 600             | 7 500 | 7210B       | 0,490  |
|            | 90  | 20 | 1,1           | 0,6              | 39 | 37,4                               | 28,6              | 5 600             | 7 500 | 7210BP6     | 0,490  |
|            | 90  | 20 | 1,1           | 0,6              | 39 | 37,4                               | 28,6              | 5 600             | 7 500 | 7210BP5     | 0,490  |
|            | 110 | 27 | 2             | 1                | 47 | 68,2                               | 47,9              | 5 000             | 6 700 | 7310B       | 1,15   |
|            | 110 | 27 | 2             | 1                | 47 | 68,2                               | 47,9              | 5 000             | 6 700 | 7310BP6     | 1,15   |
|            | 110 | 27 | 2             | 1                | 47 | 68,2                               | 47,9              | 5 000             | 6 700 | 7310BP5     | 1,15   |
| 55         | 100 | 21 | 1,5           | 1                | 43 | 46,2                               | 36,2              | 5 300             | 7 000 | 7211B       | 0,650  |
|            | 120 | 29 | 2             | 1                | 52 | 78,8                               | 56,4              | 4 500             | 6 000 | 7311B       | 1,45   |
| 60         | 110 | 22 | 1,5           | 1                | 47 | 56,3                               | 44,7              | 4 800             | 6 300 | 7212B       | 0,840  |
|            | 110 | 22 | 1,5           | 1                | 47 | 56,3                               | 44,7              | 4 800             | 6 300 | 7212BP5     | 0,840  |
|            | 130 | 31 | 2,1           | 1,1              | 56 | 90                                 | 65,5              | 4 300             | 5 600 | 7312B       | 1,85   |
|            | 130 | 31 | 2,1           | 1,1              | 56 | 90                                 | 65,5              | 4 300             | 5 600 | 7312BP5     | 1,85   |
| 65         | 120 | 23 | 1,5           | 1                | 50 | 63,6                               | 52,5              | 4 300             | 5 600 | 7213B       | 1,05   |
|            | 120 | 23 | 1,5           | 1                | 50 | 63,6                               | 52,5              | 4 300             | 5 600 | 7213BP6     | 1,05   |
|            | 120 | 23 | 1,5           | 1                | 50 | 63,6                               | 52,5              | 4 300             | 5 600 | 7213BP5     | 1,05   |
|            | 140 | 33 | 2,1           | 1,1              | 60 | 101                                | 75,3              | 4 000             | 5 300 | 7313B       | 2,25   |
| 70         | 125 | 24 | 1,5           | 1                | 53 | 69,1                               | 57,8              | 4 300             | 5 600 | 7214B       | 1,15   |
|            | 125 | 24 | 1,5           | 1                | 53 | 69,1                               | 57,8              | 4 300             | 5 600 | 7214BP6     | 1,15   |
|            | 150 | 35 | 2,1           | 1,1              | 64 | 114                                | 86                | 3 800             | 5 000 | 7314B       | 2,75   |
|            | 150 | 35 | 2,1           | 1,1              | 64 | 114                                | 86                | 3 800             | 5 000 | 7314BP6     | 2,75   |
|            | 150 | 35 | 2,1           | 1,1              | 64 | 114                                | 86                | 3 800             | 5 000 | 7314BP5     | 2,75   |
|            | 150 | 35 | 2,1           | 1,1              | 64 | 114                                | 86                | 3 800             | 5 000 | 7314BTN     | 2,75   |
| 75         | 130 | 25 | 1,5           | 1                | 56 | 74,8                               | 63,2              | 4 000             | 5 300 | 7215B       | 1,30   |
|            | 130 | 25 | 1,5           | 1                | 56 | 74,8                               | 63,2              | 4 000             | 5 300 | 7215BP6     | 1,30   |
|            | 130 | 25 | 1,5           | 1                | 56 | 74,8                               | 63,2              | 4 000             | 5 300 | 7215BP5     | 1,30   |
|            | 160 | 37 | 2,1           | 1,1              | 68 | 125                                | 97,5              | 3 400             | 4 500 | 7315B       | 3,30   |
|            | 160 | 37 | 2,1           | 1,1              | 68 | 125                                | 97,3              | 3 400             | 4 500 | 7315BMAP6   | 3,30   |
|            | 160 | 37 | 2,1           | 1,1              | 68 | 125                                | 97,5              | 3 400             | 4 500 | 7315AMA     | 3,30   |
| 80         | 140 | 26 | 2             | 1                | 59 | 80,5                               | 69,3              | 3 800             | 5 000 | 7216B       | 1,55   |
|            | 170 | 39 | 2,1           | 1,1              | 72 | 135                                | 109               | 3 200             | 4 300 | 7316B       | 3,90   |
|            | 170 | 39 | 2,1           | 1,1              | 72 | 135                                | 109               | 3 200             | 4 300 | 7316BP6     | 3,903  |
|            | 170 | 39 | 2,1           | 1,1              | 72 | 135                                | 109               | 3 200             | 4 300 | 7316BMAP6   | 3,903  |
| 85         | 150 | 28 | 2             | 1                | 64 | 93,1                               | 81,1              | 3 400             | 4 500 | 7217B       | 1,953  |
|            | 180 | 41 | 3             | 1,1              | 76 | 145                                | 122               | 3 000             | 4 000 | 7317B       | 4,603  |
|            | 180 | 41 | 3             | 1,1              | 76 | 145                                | 122               | 3 000             | 4 000 | 7317BP6     | 4,603  |
|            | 180 | 41 | 3             | 1,1              | 76 | 145                                | 122               | 3 000             | 4 000 | 7317BMP6    | 4,603  |

# Angular contact ball bearings, single row



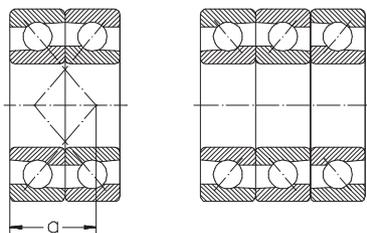
| Dimensions |     |    |               |                  |     | Basic radial load |                   | Speed limit       |                | Designation       | Weight |
|------------|-----|----|---------------|------------------|-----|-------------------|-------------------|-------------------|----------------|-------------------|--------|
| d          | D   | B  | $r_s$<br>min. | $r_{1s}$<br>min. | a   | dyn.<br>$C_r$     | stat.<br>$C_{or}$ | grease            | oil            |                   |        |
| mm         |     |    |               |                  |     | kN                |                   | $\text{min}^{-1}$ |                | –                 | kg     |
| <b>90</b>  | 160 | 30 | 2             | 1                | 67  | 107               | 93,8              | 3 200             | 4 300          | <b>7218B</b>      | 2,403  |
|            | 160 | 30 | 2             | 1                | 67  | 107               | 93,8              | 3 200             | 4 300          | <b>7218BMB</b>    | 2,403  |
|            | 190 | 43 | 3             | 1,1              | 80  | 156               | 135               | 2 800             | 3 800          | <b>7318B</b>      | 5,403  |
| <b>95</b>  | 170 | 32 | 2,1           | 1,1              | 71  | 116               | 101               | 3 000             | 4 000          | <b>7219B</b>      | 2,903  |
|            | 200 | 45 | 3             | 1,1              | 84  | 168               | 150               | 2 600             | 3 600          | <b>7319B</b>      | 6,253  |
| <b>100</b> | 180 | 34 | 2,1           | 1,1              | 76  | 129               | 116               | 2 800             | 3 800          | <b>7220B</b>      | 3,453  |
|            | 180 | 34 | 2,1           | 1,1              | 76  | 129               | 116               | 2 800             | 3 800          | <b>7220BP6</b>    | 3,453  |
|            | 180 | 34 | 2,1           | 1,1              | 76  | 129               | 116               | 2 800             | 3 800          | <b>7220BMA</b>    | 3,453  |
|            | 180 | 34 | 2,1           | 1,1              | 76  | 129               | 116               | 2 800             | 3 800          | <b>7220BMAP6</b>  | 3,453  |
|            | 180 | 34 | 2,1           | 1,1              | 76  | 129               | 116               | 2 800             | 3 800          | <b>7220BMAP4</b>  | 3,453  |
|            | 180 | 34 | 2,1           | 1,1              | 76  | 129               | 116               | 2 800             | 3 800          | <b>7220BMB</b>    | 3,453  |
|            | 215 | 47 | 3             | 1,1              | 90  | 190               | 178               | 2 400             | 3 400          | <b>7320B</b>      | 7,753  |
| 215        | 47  | 3  | 1,1           | 90               | 190 | 178               | 2 400             | 3 400             | <b>7320BP6</b> | 7,753             |        |
| 215        | 47  | 3  | 1,1           | 90               | 190 | 178               | 2 400             | 3 400             | <b>7320BM</b>  | 7,753             |        |
| <b>110</b> | 200 | 38 | 2,1           | 1,1              | 84  | 153               | 145               | 2 400             | 3 400          | <b>7222B</b>      | 4,803  |
|            | 200 | 38 | 2,1           | 1,1              | 84  | 153               | 145               | 2 400             | 3 400          | <b>7222BMB</b>    | 4,803  |
|            | 240 | 50 | 3,1           | 1,1              | 99  | 248               | 229               | 2 000             | 3 000          | <b>7322B</b>      | 10,53  |
|            | 240 | 50 | 3             | 1,1              | 99  | 248               | 229               | 2 000             | 3 000          | <b>7322BP5</b>    | 10,53  |
|            | 240 | 50 | 3             | 1,1              | 99  | 248               | 229               | 2 000             | 3 000          | <b>7322BM</b>     | 10,53  |
| <b>140</b> | 250 | 42 | 3             | 1,1              | 103 | 191               | 210               | 1 700             | 2 400          | <b>7228B</b>      | 8,803  |
|            | 300 | 62 | 4             | 1,5              | 123 | 290               | 334               | 1 700             | 2 400          | <b>7328B</b>      | 21,63  |
|            | 300 | 62 | 4             | 1,5              | 123 | 290               | 334               | 1 700             | 2 400          | <b>7328BMBP5</b>  | 21,63  |
| <b>150</b> | 190 | 24 | 1,1           | 0,6              | 35  | 60,5              | 79,2              | 2 200             | 3 000          | <b>72830CMA</b>   | 3,363  |
|            | 270 | 45 | 3             | 1,1              | 111 | 195               | 222               | 2 000             | 2 800          | <b>7230BM</b>     | 11,63  |
|            | 320 | 65 | 4             | 1,5              | 131 | 317               | 380               | 1 600             | 2 000          | <b>7330BM</b>     | 26,53  |
|            | 320 | 65 | 4             | 1,5              | 131 | 317               | 380               | 1 600             | 2 000          | <b>7330BMP5</b>   | 26,53  |
| <b>160</b> | 220 | 28 | 2             | 1                | 58  | 110               | 134               | 2 200             | 3 000          | <b>71932AMAP5</b> | 3,263  |
| <b>180</b> | 250 | 33 | 2             | 2                | 33  | 131               | 162               | 2 000             | 2 800          | <b>71936AM</b>    | 5,36   |
| <b>200</b> | 250 | 30 | 1,5           | 0,6              | 45  | 102               | 141               | 3 000             | 5 600          | <b>72840CMAP4</b> | 3,43   |

# Angular contact ball bearings, single row, for paired and stack mounted



| Dimensions |    |    |                        |                         |     | Basic radial load      |                          | Speed limit       |        | Designation | Weight      |       |
|------------|----|----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|--------|-------------|-------------|-------|
| d          | D  | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil    |             |             | kg    |
| mm         |    |    |                        |                         |     | kN                     |                          | min <sup>-1</sup> |        | -           |             |       |
| 15         | 35 | 11 | 0,6                    | 0,3                     | 16  | 12                     | 7,8                      | 14 000            | 20 000 | 7202BDT     | 0,096       |       |
|            | 35 | 11 | 0,6                    | 0,3                     | 16  | 12                     | 7,8                      | 13 000            | 18 000 | 7202BDB     | 0,096       |       |
|            | 35 | 11 | 0,6                    | 0,3                     | 16  | 12                     | 7,8                      | 14 000            | 20 000 | 7202BP6DT   | 0,096       |       |
|            | 35 | 11 | 0,6                    | 0,3                     | 16  | 12                     | 7,8                      | 13 000            | 18 000 | 7202BP5DB   | 0,096       |       |
| 17         | 40 | 12 | 0,6                    | 0,6                     | 18  | 17,8                   | 12,2                     | 13 000            | 17 000 | 7203BDT     | 0,140       |       |
|            | 40 | 12 | 0,6                    | 0,6                     | 18  | 17,8                   | 12,2                     | 11 000            | 15 000 | 7203BDB     | 0,140       |       |
|            | 40 | 12 | 0,6                    | 0,6                     | 18  | 17,8                   | 12,2                     | 11 000            | 15 000 | 7203BDF     | 0,140       |       |
|            | 40 | 12 | 0,6                    | 0,6                     | 18  | 17,8                   | 12,2                     | 11 000            | 15 000 | 7203BP6DB   | 0,140       |       |
|            | 40 | 12 | 0,6                    | 0,6                     | 18  | 17,8                   | 12,2                     | 11 000            | 15 000 | 7203BP5DB   | 0,140       |       |
|            | 47 | 14 | 1                      | 0,6                     | 21  | 24                     | 16,2                     | 11 000            | 15 000 | 7303BDT     | 0,240       |       |
| 20         | 47 | 14 | 1                      | 0,6                     | 21  | 22,8                   | 16,8                     | 10 000            | 14 000 | 7204BDT     | 0,220       |       |
|            | 47 | 14 | 1                      | 0,6                     | 21  | 22,8                   | 16,8                     | 10 000            | 14 000 | 7204BDB     | 0,220       |       |
|            | 47 | 14 | 1                      | 0,6                     | 21  | 22,8                   | 16,8                     | 9 000             | 13 000 | 7204BDF     | 0,220       |       |
|            | 47 | 14 | 1                      | 0,6                     | 21  | 22,8                   | 16,8                     | 9 000             | 13 000 | 7204BP6DB   | 0,220       |       |
|            | 47 | 14 | 1                      | 0,6                     | 21  | 22,8                   | 16,8                     | 9 000             | 13 000 | 7204BP5DB   | 0,220       |       |
|            |    | 52 | 15                     | 1,1                     | 0,6 | 23                     | 28                       | 19,4              | 9 000  | 14 000      | 7304BDT     | 0,303 |
|            | 52 | 15 | 1,1                    | 0,6                     | 23  | 28                     | 19,4                     | 8 000             | 12 000 | 7304BDB     | 0,303       |       |
|            | 52 | 15 | 1,1                    | 0,6                     | 23  | 28                     | 19,4                     | 8 000             | 12 000 | 7304BDF     | 0,303       |       |
| 25         | 52 | 15 | 1                      | 0,6                     | 24  | 25,1                   | 20,2                     | 9 000             | 13 000 | 7205BDT     | 0,260       |       |
|            | 52 | 15 | 1                      | 0,6                     | 24  | 25,1                   | 20,2                     | 7 500             | 11 000 | 7205BDB     | 0,260       |       |
|            | 52 | 15 | 1                      | 0,6                     | 24  | 25,1                   | 20,2                     | 7 500             | 11 000 | 7205BDF     | 0,260       |       |
|            | 52 | 15 | 1                      | 0,6                     | 24  | 25,1                   | 20,2                     | 7 500             | 11 000 | 7205BP6DB   | 0,260       |       |
|            | 52 | 15 | 1                      | 0,6                     | 24  | 25,1                   | 20,2                     | 9 000             | 13 000 | 7205BP5DT   | 0,260       |       |
|            |    | 52 | 15                     | 1                       | 0,6 | 24                     | 25,1                     | 20,2              | 7 500  | 11 000      | 7205BP5DB   | 0,260 |
|            |    | 52 | 15                     | 1                       | 0,6 | 24                     | 33,5                     | 30,3              | 7 000  | 10 000      | 7205BP5TFT  | 0,390 |
|            |    | 62 | 17                     | 1,1                     | 0,6 | 27                     | 39,5                     | 29,2              | 7 500  | 11 000      | 7305BDT     | 0,500 |
|            |    | 62 | 17                     | 1,1                     | 0,6 | 27                     | 39,5                     | 29,2              | 6 700  | 9 500       | 7305BDB     | 0,500 |
|            |    | 62 | 17                     | 1,1                     | 0,6 | 27                     | 39,5                     | 29,2              | 6 700  | 9 500       | 7305BDF     | 0,500 |
|            | 62 | 17 | 1,1                    | 0,6                     | 27  | 39,5                   | 29,2                     | 6 700             | 9 500  | 7305AMADF   | 0,500       |       |
| 30         | 62 | 16 | 1                      | 0,6                     | 27  | 33,2                   | 27,2                     | 7 500             | 11 000 | 7206BDT     | 0,420       |       |
|            | 62 | 16 | 1                      | 0,6                     | 27  | 33,2                   | 27,2                     | 6 700             | 9 500  | 7206BDB     | 0,420       |       |
|            | 62 | 16 | 1                      | 0,6                     | 27  | 33,2                   | 27,2                     | 6 700             | 9 500  | 7206BDF     | 0,420       |       |
|            | 62 | 16 | 1                      | 0,6                     | 27  | 33,2                   | 27,2                     | 6 700             | 9 500  | 7206BP6DB   | 0,420       |       |
|            | 62 | 16 | 1                      | 0,6                     | 27  | 33,2                   | 27,2                     | 6 700             | 9 500  | 7206BP5DB   | 0,420       |       |
|            |    | 62 | 16                     | 1                       | 0,6 | 27                     | 33,2                     | 27,2              | 6 700  | 9 500       | 7206BP5DF   | 0,420 |
|            |    | 62 | 16                     | 1                       | 0,6 | 27                     | 44,3                     | 40,8              | 6 000  | 8 500       | 7206BP5TFT  | 0,630 |
|            |    | 62 | 16                     | 1                       | 0,6 | 27                     | 33,2                     | 27,2              | 7 500  | 11 000      | 7206ATAP2DT | 0,420 |
|            |    | 72 | 19                     | 1,1                     | 0,6 | 31                     | 47,5                     | 38                | 6 700  | 9 000       | 7306BDT     | 0,740 |
|            |    | 72 | 19                     | 1,1                     | 0,6 | 31                     | 47,5                     | 38                | 6 000  | 8 000       | 7306BDB     | 0,740 |
|            |    | 72 | 19                     | 1,1                     | 0,6 | 31                     | 47,5                     | 38                | 6 000  | 8 000       | 7306BDF     | 0,740 |
|            |    | 72 | 19                     | 1,1                     | 0,6 | 31                     | 63,3                     | 57                | 5 300  | 7 000       | 7306BTFT    | 1,113 |
|            |    | 72 | 19                     | 1,1                     | 0,6 | 31                     | 77,4                     | 76                | 5 300  | 7 000       | 7306BQFC    | 1,483 |

# Angular contact ball bearings, single row, for paired and stack mounted

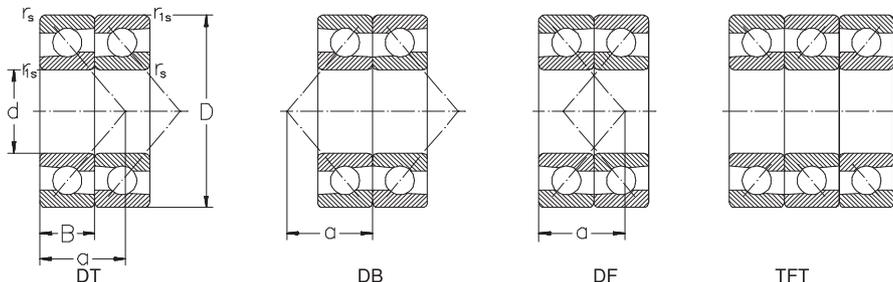


DF

TFT

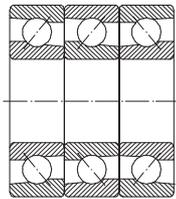
| Dimensions |     |    |                        |                         |     | Basic radial load<br>dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | Speed limit       |       | Designation | Weight  |
|------------|-----|----|------------------------|-------------------------|-----|---|--------------------------|-------------------|-------|-------------|---------|
| d          | D   | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   |   |                          | grease            | oil   |             |         |
| mm         |     |    |                        |                         |     | kN  |                          | min <sup>-1</sup> |       | –           | kg      |
| 30         | 72  | 19 | 1,1                    | 0,6                     | 31  | 47,5  | 38                       | 6 700             | 9 000 | 7306BP5DT   | 0,740   |
|            | 72  | 19 | 1,1                    | 0,6                     | 31  | 47,5  | 38                       | 6 700             | 9 000 | 7306AMADT   | 0,740   |
|            | 72  | 19 | 1,1                    | 0,6                     | 31  | 47,5  | 38                       | 6 000             | 8 000 | 7306AMADF   | 0,740   |
| 35         | 72  | 17 | 1,1                    | 0,6                     | 31  | 46,2  | 39,6                     | 6 700             | 9 000 | 7207BDT     | 0,600   |
|            | 72  | 17 | 1,1                    | 0,6                     | 31  | 46,2  | 39,6                     | 6 000             | 8 000 | 7207BDB     | 0,600   |
|            | 72  | 17 | 1,1                    | 0,6                     | 31  | 46,2  | 39,6                     | 6 000             | 8 000 | 7207BDF     | 0,600   |
|            | 72  | 17 | 1,1                    | 0,6                     | 31  | 46,2  | 39,6                     | 6 700             | 9 000 | 7207BP5DT   | 0,600   |
|            | 72  | 17 | 1,1                    | 0,6                     | 31  | 46,2  | 39,6                     | 6 000             | 8 000 | 7207BP5DB   | 0,600   |
|            | 72  | 17 | 1,1                    | 0,6                     | 31  | 46,2  | 39,6                     | 6 000             | 8 000 | 7207BP5TBT  | 0,900   |
| 40         | 72  | 17 | 1,1                    | 0,6                     | 31  | 61,6  | 59,4                     | 5 300             | 7 000 | 7207BP5QFC  | 1,203   |
|            | 72  | 17 | 1,1                    | 0,6                     | 31  | 75,2  | 79,2                     | 5 300             | 7 000 | 7307BDT     | 1,023   |
|            | 80  | 21 | 1,5                    | 1                       | 35  | 59,5  | 48,6                     | 6 300             | 8 500 | 7307BDB     | 1,023   |
|            | 80  | 21 | 1,5                    | 1                       | 35  | 59,5  | 48,6                     | 5 600             | 7 500 | 7307BDF     | 1,023   |
|            | 80  | 21 | 1,5                    | 1                       | 35  | 59,5  | 48,6                     | 5 600             | 7 500 | 7307BDF     | 1,023   |
|            | 80  | 21 | 1,5                    | 1                       | 35  | 59,5  | 48,6                     | 5 600             | 7 500 | 7307BDF     | 1,023   |
|            | 80  | 21 | 1,5                    | 1                       | 35  | 59,5  | 48,6                     | 5 600             | 7 500 | 7307BP6DB   | 1,023   |
|            | 80  | 18 | 1,1                    | 0,6                     | 34  | 52  | 46                       | 6 000             | 8 000 | 7208BDT     | 0,780   |
|            | 80  | 18 | 1,1                    | 0,6                     | 34  | 52  | 46                       | 6 030             | 8 100 | 7208BDB     | 0,780   |
|            | 80  | 18 | 1,1                    | 0,6                     | 34  | 52  | 46                       | 5 300             | 7 000 | 7208BDF     | 0,780   |
| 45         | 80  | 18 | 1,1                    | 0,6                     | 34  | 52  | 46                       | 6 000             | 8 000 | 7208BP5DT   | 0,780   |
|            | 80  | 18 | 1,1                    | 0,6                     | 34  | 52  | 46                       | 5 300             | 7 000 | 7208BP5DB   | 0,780   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 72,6  | 60,6                     | 5 600             | 7 500 | 7308BDT     | 1,343   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 72,6  | 60,6                     | 5 000             | 6 700 | 7308BDB     | 1,343   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 72,6  | 60,6                     | 5 000             | 6 700 | 7308BDF     | 1,343   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 96,8  | 91,8                     | 4 500             | 6 000 | 7308BTFT    | 0,670   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 118   | 121                      | 4 500             | 6 000 | 7308BQFC    | 2,683   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 72,6  | 60,6                     | 5 000             | 6 700 | 7308BP6DF   | 1,343   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 72,6  | 60,6                     | 5 000             | 6 700 | 7308BP5DB   | 1,343   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 96,8  | 91,8                     | 4 500             | 6 000 | 7308BP5TFT  | 2,013   |
|            | 90  | 23 | 1,5                    | 1                       | 39  | 118   | 121                      | 4 500             | 6 000 | 7308BP5QFC  | 2,683   |
|            | 45  | 85 | 19                     | 1,1                     | 0,6 | 37  | 58,5                     | 52,4              | 5 600 | 7 500       | 7209BDT |
| 85         |     | 19 | 1,1                    | 0,6                     | 37  | 58,5  | 52,4                     | 5 000             | 6 700 | 7209BDB     | 0,880   |
| 85         |     | 19 | 1,1                    | 0,6                     | 37  | 58,5  | 52,4                     | 5 000             | 6 700 | 7209BDF     | 0,880   |
| 85         |     | 19 | 1,1                    | 0,6                     | 37  | 58,5  | 52,4                     | 5 000             | 6 700 | 7209BP5DB   | 0,880   |
| 100        |     | 25 | 1,5                    | 1                       | 43  | 94,4  | 80,2                     | 5 000             | 6 700 | 7309BDT     | 1,803   |
| 100        |     | 25 | 1,5                    | 1                       | 43  | 94,4  | 80,2                     | 4 500             | 6 000 | 7309BDB     | 1,803   |
| 100        |     | 25 | 1,5                    | 1                       | 43  | 94,4  | 80,2                     | 4 480             | 6 000 | 7309BDF     | 1,803   |
| 100        |     | 25 | 1,5                    | 1                       | 43  | 94,4  | 80,2                     | 4 500             | 6 000 | 7309BP6DB   | 1,803   |
| 50         | 100 | 25 | 1,5                    | 1                       | 43  | 94,4  | 80,2                     | 4 500             | 6 000 | 7309BP6DF   | 1,803   |
|            | 90  | 20 | 1,1                    | 0,6                     | 39  | 60,6  | 57,2                     | 5 000             | 6 700 | 7210BDT     | 0,980   |
|            | 90  | 20 | 1,1                    | 0,6                     | 39  | 60,6  | 57,2                     | 4 500             | 6 000 | 7210BDF     | 0,980   |
|            | 90  | 20 | 1,1                    | 0,6                     | 39  | 60,6  | 57,2                     | 5 000             | 6 700 | 7210BP5DT   | 0,980   |
|            | 90  | 20 | 1,1                    | 0,6                     | 39  | 60,6  | 57,2                     | 4 500             | 6 000 | 7210BP5DB   | 0,980   |
|            | 110 | 27 | 2                      | 1                       | 47  | 111   | 95,8                     | 4 500             | 6 000 | 7310BDT     | 2,303   |

# Angular contact ball bearings, single row, for paired and stack mounted

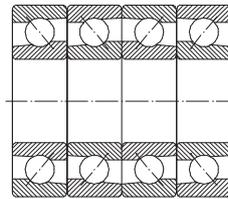


| Dimensions |     |     |                        |                         | Basic radial load |                        | Speed limit              |        | Designation | Weight      |       |
|------------|-----|-----|------------------------|-------------------------|-------------------|------------------------|--------------------------|--------|-------------|-------------|-------|
| d          | D   | B   | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a                 | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease |             |             | oil   |
| mm         |     |     |                        |                         | kN                |                        | min <sup>-1</sup>        |        | kg          |             |       |
| 50         | 110 | 27  | 2                      | 1                       | 47                | 111                    | 95,8                     | 4 000  | 5 300       | 7310BDB     | 2,303 |
|            | 110 | 27  | 2                      | 1                       | 47                | 111                    | 95,8                     | 4 000  | 5 300       | 7310BDF     | 2,303 |
|            | 110 | 27  | 2                      | 1                       | 47                | 205                    | 144                      | 3 600  | 4 800       | 7310BP5TFT  | 3,453 |
|            | 110 | 27  | 2                      | 1                       | 47                | 273                    | 192                      | 3 600  | 4 800       | 7310BP5QFC  | 4,603 |
| 55         | 100 | 21  | 1,5                    | 1                       | 43                | 74,8                   | 72,4                     | 4 800  | 6 300       | 7211BDT     | 1,303 |
|            | 100 | 21  | 1,5                    | 1                       | 43                | 74,8                   | 72,4                     | 4 300  | 5 600       | 7211BDB     | 1,303 |
|            | 100 | 21  | 1,5                    | 1                       | 43                | 74,8                   | 72,4                     | 4 300  | 5 600       | 7211BDF     | 1,303 |
|            | 120 | 29  | 2                      | 1                       | 51                | 128                    | 113                      | 4 000  | 5 300       | 7311BDT     | 2,903 |
|            | 120 | 29  | 2                      | 1                       | 51                | 128                    | 113                      | 3 600  | 4 800       | 7311BDB     | 2,903 |
|            | 120 | 29  | 2                      | 1                       | 52                | 128                    | 113                      | 3 600  | 4 800       | 7311BDF     | 2,903 |
| 60         | 110 | 22  | 1,5                    | 1                       | 47                | 91,2                   | 89,4                     | 4 300  | 5 600       | 7212BDT     | 1,683 |
|            | 110 | 22  | 1,5                    | 1                       | 47                | 91,2                   | 89,4                     | 3 800  | 5 000       | 7212BDB     | 1,683 |
|            | 110 | 22  | 1,5                    | 1                       | 47                | 91,2                   | 89,4                     | 3 800  | 5 000       | 7212BDF     | 1,683 |
|            | 110 | 22  | 1,5                    | 1                       | 47                | 91,2                   | 89,4                     | 3 800  | 5 000       | 7212BP5DB   | 1,683 |
|            | 130 | 31  | 2,1                    | 1,1                     | 55                | 146                    | 131                      | 3 800  | 5 000       | 7312BDT     | 3,703 |
|            | 130 | 31  | 2,1                    | 1,1                     | 55                | 146                    | 131                      | 3 400  | 4 500       | 7312BDB     | 3,703 |
| 130        | 31  | 2,1 | 1,1                    | 55                      | 146               | 131                    | 3 400                    | 4 500  | 7312BDF     | 3,703       |       |
| 130        | 31  | 2,1 | 1,1                    | 55                      | 146               | 131                    | 3 400                    | 4 500  | 7312BP5DB   | 3,703       |       |
| 65         | 120 | 23  | 1,5                    | 1                       | 50                | 103                    | 105                      | 3 800  | 5 000       | 7213BDT     | 2,103 |
|            | 120 | 23  | 1,5                    | 1,1                     | 50                | 103                    | 105                      | 3 800  | 5 000       | 7213BDB     | 2,103 |
|            | 120 | 23  | 1,5                    | 1,1                     | 50                | 103                    | 105                      | 3 800  | 5 000       | 7213BDF     | 2,103 |
|            | 120 | 23  | 1,5                    | 1                       | 50                | 103                    | 105                      | 3 400  | 4 500       | 7213BP6DB   | 2,103 |
|            | 120 | 23  | 1,5                    | 1                       | 50                | 103                    | 105                      | 3 400  | 4 500       | 7213BP6DF   | 2,103 |
|            | 140 | 33  | 2,1                    | 1,1                     | 60                | 164                    | 151                      | 3 600  | 4 800       | 7313BDT     | 4,503 |
| 140        | 33  | 2,1 | 1,1                    | 60                      | 164               | 151                    | 3 200                    | 4 300  | 7313BDB     | 4,503       |       |
| 140        | 33  | 2,1 | 1,1                    | 60                      | 164               | 151                    | 3 200                    | 4 300  | 7313BDF     | 4,503       |       |
| 70         | 125 | 24  | 1,5                    | 1                       | 53                | 112                    | 116                      | 3 800  | 5 000       | 7214BDT     | 2,303 |
|            | 125 | 24  | 1,5                    | 1                       | 53                | 112                    | 116                      | 3 400  | 4 500       | 7214BDB     | 2,303 |
|            | 125 | 24  | 1,5                    | 1                       | 53                | 112                    | 116                      | 3 400  | 4 500       | 7214BDF     | 2,303 |
|            | 150 | 35  | 2,1                    | 1,1                     | 64                | 185                    | 172                      | 3 400  | 4 500       | 7314BDT     | 5,503 |
|            | 150 | 35  | 2,1                    | 1,1                     | 64                | 185                    | 172                      | 3 000  | 4 000       | 7314BDB     | 5,503 |
|            | 150 | 35  | 2,1                    | 1,1                     | 64                | 185                    | 172                      | 3 000  | 4 000       | 7314BDF     | 5,503 |
| 150        | 35  | 2,1 | 1,1                    | 64                      | 185               | 172                    | 3 400                    | 4 500  | 7314BP6DT   | 5,503       |       |
| 150        | 35  | 2,1 | 1,1                    | 64                      | 185               | 172                    | 3 400                    | 4 500  | 7314BP5DT   | 5,503       |       |
| 150        | 35  | 2,1 | 1,1                    | 64                      | 185               | 172                    | 3 000                    | 4 000  | 7314BP5DB   | 5,503       |       |
| 75         | 130 | 25  | 1,5                    | 1                       | 56                | 121                    | 126                      | 3 600  | 4 300       | 7215BDT     | 2,603 |
|            | 130 | 25  | 1,5                    | 1                       | 56                | 121                    | 126                      | 3 200  | 4 300       | 7215BDB     | 2,603 |
|            | 130 | 25  | 1,5                    | 1                       | 56                | 121                    | 126                      | 3 200  | 4 300       | 7215BDF     | 2,603 |
|            | 130 | 25  | 1,5                    | 1                       | 56                | 121                    | 126                      | 3 200  | 4 300       | 7215BP6DB   | 2,603 |
|            | 130 | 25  | 1,5                    | 1                       | 56                | 121                    | 126                      | 3 200  | 4 300       | 7215BMAP6DB | 2,603 |
|            | 160 | 37  | 2,1                    | 1,1                     | 68                | 203                    | 195                      | 3 200  | 4 000       | 7315BDT     | 6,603 |
| 160        | 37  | 2,1 | 1,1                    | 68                      | 203               | 195                    | 2 800                    | 3 600  | 7315BDB     | 6,603       |       |

# Angular contact ball bearings, single row, for paired and stack mounted



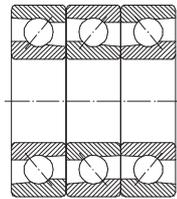
TBT



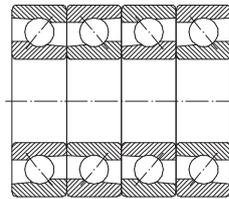
QFC

| Dimensions |     |    |                        |                         |    | Basic radial load<br>dyn.<br>C <sub>r</sub> | Speed limit       |       | Designation | Weight       |       |
|------------|-----|----|------------------------|-------------------------|----|---|-------------------|-------|-------------|--------------|-------|
| d          | D   | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a  |   | grease            | oil   |             |              |       |
| mm         |     |    |                        |                         |    | kN  | min <sup>-1</sup> |       | –           | kg           |       |
| 75         | 160 | 37 | 2,1                    | 1,1                     | 68 | 203   | 195               | 2 800 | 3 600       | 7315BDF      | 6,603 |
|            | 160 | 37 | 2,1                    | 1,1                     | 68 | 203   | 195               | 2 800 | 3 600       | 7315AMADF    | 6,603 |
| 80         | 110 | 16 | 1                      | 1                       | 21 | 55,1  | 69,2              | 4 000 | 5 300       | 71916CTAP4DT | 0,736 |
|            | 140 | 26 | 2                      | 1                       | 59 | 130   | 139               | 3 200 | 4 300       | 7216BDT      | 3,103 |
|            | 140 | 26 | 2                      | 1                       | 59 | 130   | 139               | 2 800 | 3 800       | 7216BDB      | 3,103 |
|            | 140 | 26 | 2                      | 1                       | 59 | 130   | 139               | 2 800 | 3 800       | 7216BDF      | 3,103 |
|            | 170 | 39 | 2,1                    | 1,1                     | 72 | 219   | 218               | 2 800 | 3 800       | 7316BDT      | 7,803 |
|            | 170 | 39 | 2,1                    | 1,1                     | 72 | 219   | 218               | 2 600 | 3 400       | 7316BDB      | 7,803 |
|            | 170 | 39 | 2,1                    | 1,1                     | 72 | 219   | 218               | 2 600 | 3 400       | 7316BDF      | 7,803 |
|            | 170 | 39 | 2,1                    | 1,1                     | 72 | 292   | 327               | 2 200 | 3 000       | 7316TBT      | 11,73 |
|            | 170 | 39 | 2,1                    | 1,1                     | 72 | 219   | 218               | 2 800 | 3 800       | 7316BP6DT    | 7,803 |
|            | 170 | 39 | 2,1                    | 1,1                     | 72 | 292   | 327               | 2 200 | 3 000       | 7316BMAP6TBT | 11,73 |
| 85         | 150 | 28 | 2                      | 1                       | 64 | 151   | 162               | 3 000 | 4 000       | 7217BDT      | 3,903 |
|            | 150 | 28 | 2                      | 1                       | 64 | 151   | 162               | 2 800 | 3 600       | 7217BDB      | 3,903 |
|            | 150 | 28 | 2                      | 1                       | 64 | 151   | 162               | 2 800 | 3 600       | 7217BDF      | 3,903 |
|            | 180 | 41 | 3                      | 1,1                     | 76 | 235   | 244               | 2 800 | 3 600       | 7317BDT      | 9,203 |
|            | 180 | 41 | 3                      | 1,1                     | 76 | 235   | 244               | 2 400 | 3 200       | 7317BDB      | 9,203 |
|            | 180 | 41 | 3                      | 1,1                     | 76 | 235   | 244               | 2 400 | 3 200       | 7317BDF      | 9,203 |
| 90         | 160 | 30 | 2                      | 1                       | 67 | 173   | 188               | 2 800 | 3 800       | 7218BDT      | 4,803 |
|            | 160 | 30 | 2                      | 1                       | 67 | 173   | 188               | 2 600 | 3 400       | 7218BDB      | 4,803 |
|            | 160 | 30 | 2                      | 1                       | 67 | 173   | 188               | 2 600 | 3 400       | 7218BDF      | 4,803 |
|            | 190 | 43 | 3                      | 1,1                     | 80 | 253   | 270               | 2 600 | 3 400       | 7318BDT      | 10,83 |
|            | 190 | 43 | 3                      | 1,1                     | 80 | 253   | 270               | 2 200 | 3 000       | 7318BDB      | 10,83 |
|            | 190 | 43 | 3                      | 1,1                     | 80 | 253   | 270               | 2 200 | 3 000       | 7318BDF      | 10,83 |
|            | 190 | 43 | 3                      | 1,1                     | 80 | 337   | 405               | 2 000 | 2 600       | 7318TBT      | 16,23 |
| 95         | 170 | 32 | 2,1                    | 1,1                     | 72 | 188   | 202               | 2 800 | 3 600       | 7219BDT      | 5,803 |
|            | 170 | 32 | 2,1                    | 1,1                     | 72 | 188   | 202               | 2 400 | 3 200       | 7219BDB      | 5,803 |
|            | 170 | 32 | 2,1                    | 1,1                     | 72 | 188   | 202               | 2 400 | 3 200       | 7219BDF      | 5,803 |
|            | 200 | 45 | 3                      | 1,1                     | 84 | 272   | 300               | 2 400 | 3 200       | 7319BDT      | 12,53 |
|            | 200 | 45 | 3                      | 1,1                     | 84 | 272   | 300               | 2 000 | 2 800       | 7319BDB      | 12,53 |
|            | 200 | 45 | 3                      | 1,1                     | 84 | 272   | 300               | 2 000 | 2 800       | 7319BDF      | 12,53 |
| 100        | 180 | 34 | 2,1                    | 1,1                     | 76 | 208   | 232               | 2 600 | 3 400       | 7220BDT      | 6,903 |
|            | 180 | 34 | 2,1                    | 1,1                     | 76 | 208   | 232               | 2 200 | 3 000       | 7220BDB      | 6,903 |
|            | 180 | 34 | 2,1                    | 1,1                     | 76 | 208   | 232               | 2 200 | 3 000       | 7220BDF      | 6,903 |
|            | 180 | 34 | 2,1                    | 1,1                     | 76 | 208   | 232               | 2 200 | 3 000       | 7220BMAP6DB  | 6,903 |
|            | 180 | 34 | 2,1                    | 1,1                     | 76 | 208   | 232               | 2 200 | 3 000       | 7220BMAP6DT  | 6,903 |
|            | 180 | 34 | 2,1                    | 1,1                     | 76 | 208   | 232               | 2 600 | 2 800       | 7220BMAP4DT  | 6,903 |
|            | 215 | 47 | 3                      | 1,1                     | 90 | 308   | 356               | 2 200 | 3 000       | 7320BDT      | 15,53 |
|            | 215 | 47 | 3                      | 1,1                     | 90 | 308   | 356               | 1 900 | 2 800       | 7320BDB      | 15,53 |
|            | 215 | 47 | 3                      | 1,1                     | 90 | 308   | 356               | 1 900 | 2 800       | 7320BDF      | 15,53 |
|            | 215 | 47 | 3                      | 1,1                     | 90 | 308   | 356               | 2 200 | 3 000       | 7320BP6DT    | 15,53 |

# Angular contact ball bearings, single row, for paired and stack mounted



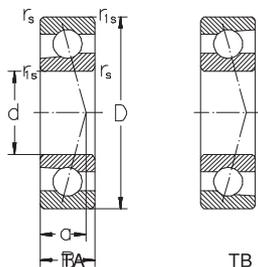
TBT



QFC

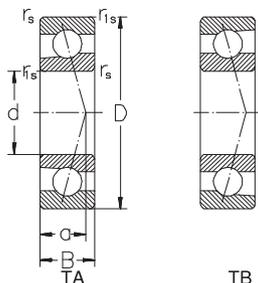
| Dimensions |     |    |                        |                         |     | Basic radial load<br>dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | Speed limit       |       | Designation          | Weight |
|------------|-----|----|------------------------|-------------------------|-----|---|--------------------------|-------------------|-------|----------------------|--------|
| d          | D   | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   |   |                          | grease            | oil   |                      |        |
| mm         |     |    |                        |                         |     | kN  |                          | min <sup>-1</sup> |       | –                    | kg     |
| <b>100</b> | 215 | 47 | 3                      | 1,1                     | 90  | 308   | 356                      | 2 200             | 3 000 | <b>7320BMDT</b>      | 15,53  |
| <b>110</b> | 200 | 38 | 2,1                    | 1,1                     | 84  | 248   | 290                      | 2 200             | 3 000 | <b>7222BDT</b>       | 9,603  |
|            | 200 | 38 | 2,1                    | 1,1                     | 84  | 248   | 290                      | 1 900             | 2 800 | <b>7222BDB</b>       | 9,603  |
|            | 240 | 50 | 3                      | 1,1                     | 99  | 365   | 458                      | 1 800             | 2 800 | <b>7322BDT</b>       | 21,03  |
|            | 240 | 50 | 3                      | 1,1                     | 99  | 365   | 458                      | 1 600             | 2 400 | <b>7322BDB</b>       | 21,03  |
|            | 240 | 50 | 3                      | 1,1                     | 99  | 536   | 687                      | 1 400             | 2 200 | <b>7322BTBT</b>      | 31,53  |
|            | 240 | 50 | 3                      | 1,1                     | 99  | 365   | 458                      | 1 800             | 2 800 | <b>7322BP5DT</b>     | 21,03  |
| <b>110</b> | 240 | 50 | 3                      | 1,1                     | 99  | 365   | 458                      | 1 600             | 2 400 | <b>7322BMDF</b>      | 21,03  |
|            | 240 | 50 | 3                      | 1,1                     | 99  | 365   | 458                      | 1 600             | 2 400 | <b>7322BMDF</b>      | 21,03  |
| <b>140</b> | 250 | 42 | 3                      | 1,1                     | 103 | 172   | 189                      | 1 400             | 1 900 | <b>7228BDT</b>       | 17,63  |
|            | 300 | 62 | 4                      | 1,5                     | 123 | 470   | 668                      | 1 400             | 2 200 | <b>7328BDT</b>       | 43,23  |
|            | 300 | 62 | 4                      | 1,5                     | 123 | 470   | 668                      | 1 200             | 1 900 | <b>7328BDB</b>       | 43,23  |
|            | 300 | 62 | 4                      | 1,5                     | 123 | 470   | 668                      | 1 400             | 2 200 | <b>7328BMBP5DT</b>   | 43,23  |
| <b>150</b> | 270 | 45 | 3                      | 1,1                     | 111 | 156   | 444                      | 2 400             | 3 800 | <b>7230BDB</b>       | 23,23  |
|            | 270 | 45 | 3                      | 1,1                     | 111 | 156   | 444                      | 2 400             | 3 800 | <b>7230BMD</b>       | 23,23  |
|            | 320 | 65 | 4                      | 1,5                     | 131 | 254   | 760                      | 1 400             | 1 800 | <b>7330BMDF</b>      | 53,03  |
|            | 320 | 65 | 4                      | 1,5                     | 131 | 254   | 760                      | 1 400             | 1 800 | <b>7330BMP5DT</b>    | 53,03  |
| <b>160</b> | 220 | 28 | 2                      | 1                       | 58  | 176   | 268                      | 1 600             | 2 400 | <b>71932AMAP5DB</b>  | 6,523  |
| <b>180</b> | 250 | 33 | 2                      | 2                       | 33  | 210   | 324                      | 1 500             | 2 200 | <b>71936AMDB</b>     | 10,83  |
| <b>200</b> | 250 | 30 | 1,5                    | 0,6                     | 45  | 165   | 282                      | 1 400             | 2 000 | <b>72840CMAP4DB</b>  | 6,863  |
|            | 250 | 30 | 1,5                    | 0,6                     | 45  | 220   | 423                      | 1 300             | 1 800 | <b>72840CMAP4TBT</b> | 10,23  |

# High precision angular contact ball bearings, single row



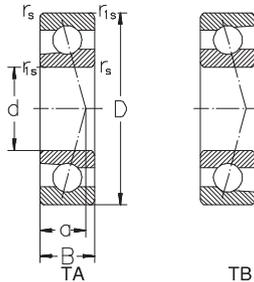
| Dimensions |    |    |                      |                       |    | Basic radial load |                | Speed limit       |        | Designation | Weight |
|------------|----|----|----------------------|-----------------------|----|-------------------|----------------|-------------------|--------|-------------|--------|
| d          | D  | B  | $r_{s, \text{min.}}$ | $r_{1s, \text{min.}}$ | a  | dyn. $C_r$        | stat. $C_{0r}$ | grease            | oil    |             |        |
| mm         |    |    |                      |                       |    | kN                |                | $\text{min}^{-1}$ |        | –           | kg     |
| 10         | 26 | 8  | 0,3                  | 0,1                   | 6  | 5,3               | 2,45           | 56 000            | 90 000 | 7000CTAP4   | 0,020  |
|            | 26 | 8  | 0,3                  | 0,1                   | 6  | 5,3               | 2,45           | 56 000            | 90 000 | 7000CTAP2   | 0,020  |
|            | 30 | 9  | 0,6                  | 0,3                   | 7  | 5,8               | 2,95           | 50 000            | 80 000 | 7200CTAP4   | 0,029  |
|            | 30 | 9  | 0,6                  | 0,3                   | 7  | 9,4               | 2,95           | 50 000            | 80 000 | 7200CTAP2   | 0,029  |
| 12         | 28 | 8  | 0,3                  | 0,1                   | 7  | 5,4               | 2,6            | 50 000            | 80 000 | 7001CTAP4   | 0,023  |
|            | 28 | 8  | 0,3                  | 0,1                   | 7  | 5,4               | 2,6            | 50 000            | 80 000 | 7001CTAP2   | 0,023  |
|            | 32 | 10 | 0,6                  | 0,3                   | 10 | 7,5               | 3,4            | 45 000            | 70 000 | 7201ATAP4   | 0,030  |
|            | 32 | 10 | 0,6                  | 0,3                   | 10 | 7,5               | 3,4            | 45 000            | 70 000 | 7201ATAP2   | 0,030  |
| 15         | 32 | 9  | 0,3                  | 0,1                   | 8  | 6,3               | 3,4            | 43 000            | 67 000 | 7002CTAP4   | 0,030  |
|            | 32 | 9  | 0,3                  | 0,1                   | 8  | 6,3               | 3,4            | 43 000            | 67 000 | 7002CTAP2   | 0,030  |
|            | 35 | 11 | 0,6                  | 0,3                   | 9  | 8,9               | 4,5            | 40 000            | 63 000 | 7202CTAP4   | 0,042  |
|            | 35 | 11 | 0,6                  | 0,3                   | 9  | 8,9               | 4,5            | 40 000            | 63 000 | 7202CTAP2   | 0,042  |
|            | 35 | 11 | 0,6                  | 0,3                   | 12 | 8,7               | 4,4            | 36 000            | 56 000 | 7202ATAP4   | 0,042  |
|            | 35 | 11 | 0,6                  | 0,3                   | 12 | 8,7               | 4,4            | 36 000            | 56 000 | 7202ATAP2   | 0,042  |
| 17         | 35 | 10 | 0,3                  | 0,1                   | 9  | 7,2               | 4,2            | 38 000            | 60 000 | 7003CTAP4   | 0,039  |
|            | 35 | 10 | 0,3                  | 0,1                   | 9  | 7,2               | 4,2            | 38 000            | 60 000 | 7003CTAP2   | 0,039  |
|            | 40 | 12 | 0,6                  | 0,3                   | 10 | 10,9              | 5,8            | 36 000            | 56 000 | 7203CTAP4   | 0,060  |
|            | 40 | 12 | 0,6                  | 0,3                   | 10 | 10,9              | 5,8            | 36 000            | 56 000 | 7203CTAP2   | 0,060  |
|            | 40 | 12 | 0,6                  | 0,3                   | 13 | 9                 | 5,1            | 30 000            | 48 000 | 7203ATAP4   | 0,060  |
|            | 40 | 12 | 0,6                  | 0,3                   | 13 | 9                 | 5,1            | 30 000            | 48 000 | 7203ATAP2   | 0,060  |
| 20         | 42 | 12 | 0,6                  | 0,3                   | 10 | 10,5              | 6,1            | 32 000            | 50 000 | 7004CTAP4   | 0,070  |
|            | 42 | 12 | 0,6                  | 0,3                   | 10 | 10,5              | 6,1            | 32 000            | 50 000 | 7004CTAP2   | 0,070  |
|            | 42 | 12 | 0,6                  | 0,3                   | 10 | 10,5              | 6,1            | 32 000            | 50 000 | 7004CTBP4   | 0,070  |
|            | 42 | 12 | 0,6                  | 0,3                   | 10 | 10,5              | 6,1            | 32 000            | 50 000 | 7004CTBP2   | 0,070  |
|            | 42 | 12 | 0,6                  | 0,3                   | 13 | 10                | 5,8            | 28 000            | 45 000 | 7004ATAP4   | 0,070  |
|            | 42 | 12 | 0,6                  | 0,3                   | 13 | 10                | 5,8            | 28 000            | 45 000 | 7004ATAP2   | 0,070  |
|            | 47 | 14 | 1                    | 0,6                   | 12 | 15,6              | 9              | 30 000            | 48 000 | 7204CTAP4   | 0,100  |
|            | 47 | 14 | 1                    | 0,6                   | 12 | 15,6              | 9              | 30 000            | 48 000 | 7204CTAP2   | 0,100  |
|            | 47 | 14 | 1                    | 0,6                   | 12 | 15,6              | 9              | 30 000            | 48 000 | 7204CTBP4   | 0,100  |
|            | 47 | 14 | 1                    | 0,6                   | 12 | 15,6              | 9              | 30 000            | 48 000 | 7204CTBP2   | 0,100  |
|            | 47 | 14 | 1                    | 0,6                   | 15 | 14,9              | 8,6            | 26 000            | 43 000 | 7204ATAP4   | 0,100  |
|            | 47 | 14 | 1                    | 0,6                   | 15 | 14,9              | 8,6            | 26 000            | 43 000 | 7204ATAP2   | 0,100  |
| 25         | 47 | 12 | 0,6                  | 0,3                   | 11 | 11,7              | 7,4            | 28 000            | 45 000 | 7005CTAP4   | 0,080  |
|            | 47 | 12 | 0,6                  | 0,3                   | 11 | 11,7              | 7,4            | 28 000            | 45 000 | 7005CTAP2   | 0,080  |
|            | 47 | 12 | 0,6                  | 0,3                   | 11 | 11,7              | 7,4            | 28 000            | 45 000 | 7005CTBP4   | 0,080  |
|            | 47 | 12 | 0,6                  | 0,3                   | 11 | 11,7              | 7,4            | 28 000            | 45 000 | 7005CTBP2   | 0,080  |
|            | 47 | 12 | 0,6                  | 0,3                   | 15 | 10,4              | 6,95           | 24 000            | 40 000 | 7005ATAP4   | 0,080  |
|            | 47 | 12 | 0,6                  | 0,3                   | 15 | 10,4              | 6,95           | 24 000            | 40 000 | 7005ATAP2   | 0,080  |
|            | 52 | 15 | 1                    | 0,6                   | 13 | 16,6              | 10,3           | 26 000            | 43 000 | 7205CTAP4   | 0,120  |
|            | 52 | 15 | 1                    | 0,6                   | 13 | 16,6              | 10,3           | 26 000            | 43 000 | 7205CTAP2   | 0,120  |
|            | 52 | 15 | 1                    | 0,6                   | 13 | 16,6              | 10,3           | 26 000            | 43 000 | 7205CTBP4   | 0,120  |
|            | 52 | 15 | 1                    | 0,6                   | 13 | 16,6              | 10,3           | 26 000            | 43 000 | 7205CTBP2   | 0,120  |

# High precision angular contact ball bearings, single row



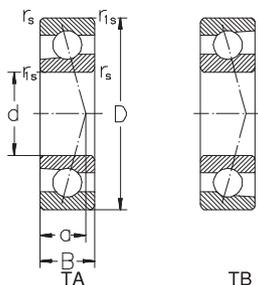
| Dimensions |    |    |                        |                         |     | Basic radial load      |                          | Speed limit       |        | Designation | Weight    |       |
|------------|----|----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|--------|-------------|-----------|-------|
| d          | D  | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil    |             |           |       |
| mm         |    |    |                        |                         |     | kN                     |                          | min <sup>-1</sup> |        | -           | kg        |       |
| 25         | 52 | 15 | 1                      | 0,6                     | 17  | 13,7                   | 8,8                      | 22 000            | 38 000 | 7205ATAP4   | 0,120     |       |
|            | 52 | 15 | 1                      | 0,6                     | 17  | 13,7                   | 8,8                      | 22 000            | 38 000 | 7205ATAP2   | 0,120     |       |
| 30         | 55 | 13 | 1                      | 0,3                     | 12  | 15,1                   | 10,3                     | 24 000            | 40 000 | 7006CTAP4   | 0,120     |       |
|            | 55 | 13 | 1                      | 0,3                     | 12  | 15,1                   | 10,3                     | 24 000            | 40 000 | 7006CTAP2   | 0,120     |       |
|            | 55 | 13 | 1                      | 0,3                     | 12  | 15,1                   | 10,3                     | 24 000            | 40 000 | 7006CTBP4   | 0,120     |       |
|            | 55 | 13 | 1                      | 0,3                     | 12  | 15,1                   | 10,3                     | 24 000            | 40 000 | 7006CTBP2   | 0,120     |       |
|            | 55 | 13 | 1                      | 0,3                     | 17  | 13,4                   | 9,5                      | 20 000            | 36 000 | 7006ATAP4   | 0,120     |       |
|            | 55 | 13 | 1                      | 0,3                     | 17  | 13,4                   | 9,5                      | 20 000            | 36 000 | 7006ATAP2   | 0,120     |       |
|            | 62 | 16 | 1                      | 0,6                     | 14  | 23                     | 14,8                     | 22 000            | 38 000 | 7206CTAP4   | 0,190     |       |
|            | 62 | 16 | 1                      | 0,6                     | 14  | 23                     | 14,8                     | 22 000            | 38 000 | 7206CTAP2   | 0,190     |       |
|            | 62 | 16 | 1                      | 0,6                     | 14  | 23                     | 14,8                     | 22 000            | 38 000 | 7206CTBP4   | 0,190     |       |
|            | 62 | 16 | 1                      | 0,6                     | 14  | 23                     | 14,8                     | 22 000            | 38 000 | 7206CTBP2   | 0,190     |       |
|            | 62 | 16 | 1                      | 0,6                     | 19  | 22                     | 14,1                     | 19 000            | 34 000 | 7206ATAP4   | 0,190     |       |
|            | 62 | 16 | 1                      | 0,6                     | 19  | 22                     | 14,1                     | 19 000            | 34 000 | 7206ATAP2   | 0,190     |       |
|            | 35 | 62 | 14                     | 1                       | 0,3 | 14                     | 19,2                     | 13,7              | 20 000 | 36 000      | 7007CTAP4 | 0,160 |
|            |    | 62 | 14                     | 1                       | 0,3 | 14                     | 19,2                     | 13,7              | 20 000 | 36 000      | 7007CTAP2 | 0,160 |
| 62         |    | 14 | 1                      | 0,3                     | 14  | 19,2                   | 13,7                     | 20 000            | 36 000 | 7007CTBP4   | 0,160     |       |
| 62         |    | 14 | 1                      | 0,3                     | 14  | 19,2                   | 13,7                     | 20 000            | 36 000 | 7007CTBP2   | 0,160     |       |
| 62         |    | 14 | 1                      | 0,3                     | 19  | 18,2                   | 13,1                     | 18 000            | 32 000 | 7007ATAP4   | 0,160     |       |
| 62         |    | 14 | 1                      | 0,3                     | 19  | 18,2                   | 13,1                     | 18 000            | 32 000 | 7007ATAP2   | 0,160     |       |
| 62         |    | 14 | 1                      | 0,3                     | 19  | 18,2                   | 13,1                     | 18 000            | 32 000 | 7007ATBP4   | 0,160     |       |
| 72         |    | 17 | 1,1                    | 0,6                     | 16  | 30,4                   | 20,2                     | 19 000            | 34 000 | 7207CTAP4   | 0,270     |       |
| 72         |    | 17 | 1,1                    | 0,6                     | 16  | 30,4                   | 20,2                     | 19 000            | 34 000 | 7207CTAP2   | 0,270     |       |
| 72         |    | 17 | 1,1                    | 0,6                     | 16  | 30,4                   | 20,2                     | 19 000            | 34 000 | 7207CTBP4   | 0,270     |       |
| 72         |    | 17 | 1,1                    | 0,6                     | 16  | 30,4                   | 20,2                     | 19 000            | 34 000 | 7207CTBP2   | 0,270     |       |
| 72         |    | 17 | 1,1                    | 0,6                     | 21  | 24,5                   | 17                       | 16 000            | 28 000 | 7207ATAP4   | 0,270     |       |
| 72         |    | 17 | 1,1                    | 0,6                     | 21  | 24,5                   | 17                       | 16 000            | 28 000 | 7207ATAP2   | 0,270     |       |
| 40         |    | 68 | 15                     | 1                       | 0,3 | 15                     | 20,6                     | 15,9              | 19 000 | 34 000      | 7008CTAP4 | 0,190 |
|            | 68 | 15 | 1                      | 0,3                     | 15  | 20,6                   | 15,9                     | 19 000            | 34 000 | 7008CTAP2   | 0,190     |       |
|            | 68 | 15 | 1                      | 0,3                     | 20  | 19,5                   | 15                       | 16 000            | 28 000 | 7008ATAP4   | 0,190     |       |
|            | 68 | 15 | 1                      | 0,3                     | 20  | 19,5                   | 15                       | 16 000            | 28 000 | 7008ATAP2   | 0,190     |       |
|            | 68 | 15 | 1                      | 0,3                     | 20  | 19,5                   | 15                       | 16 000            | 28 000 | 7008ATBP4   | 0,190     |       |
|            | 80 | 18 | 1,1                    | 0,6                     | 17  | 36,3                   | 25,2                     | 17 000            | 30 000 | 7208CTAP4   | 0,350     |       |
|            | 80 | 18 | 1,1                    | 0,6                     | 17  | 36,3                   | 25,2                     | 17 000            | 30 000 | 7208CTAP2   | 0,350     |       |
|            | 80 | 18 | 1,1                    | 0,6                     | 17  | 36,3                   | 25,2                     | 17 000            | 30 000 | 7208CTBP4   | 0,350     |       |
|            | 80 | 18 | 1,1                    | 0,6                     | 17  | 36,3                   | 25,2                     | 17 000            | 30 000 | 7208CTBP2   | 0,350     |       |
|            | 80 | 18 | 1,1                    | 0,6                     | 23  | 35,2                   | 24,4                     | 15 000            | 26 000 | 7208ATAP4   | 0,350     |       |
|            | 80 | 18 | 1,1                    | 0,6                     | 23  | 35,2                   | 24,4                     | 15 000            | 26 000 | 7208ATAP2   | 0,350     |       |
|            | 80 | 18 | 1,1                    | 0,6                     | 23  | 35,2                   | 24,4                     | 15 000            | 26 000 | 7208ATBP4   | 0,350     |       |
|            | 45 | 75 | 16                     | 1                       | 0,3 | 16                     | 24,4                     | 19,3              | 16 000 | 28 000      | 7009CTAP4 | 0,250 |
|            |    | 75 | 16                     | 1                       | 0,3 | 16                     | 24,4                     | 19,3              | 15 000 | 28 000      | 7009CTAP2 | 0,250 |
| 75         |    | 16 | 1                      | 0,3                     | 22  | 22                     | 17,3                     | 15 000            | 26 000 | 7009ATAP4   | 0,250     |       |

# High precision angular contact ball bearings, single row



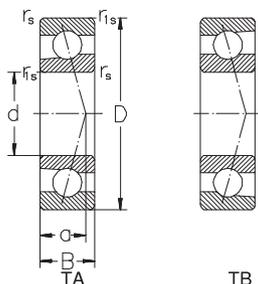
| Dimensions |     |     |                        |                         |     | Basic radial load      |                          | Speed limit       |        | Designation | Weight    |       |
|------------|-----|-----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|--------|-------------|-----------|-------|
| d          | D   | B   | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil    |             |           |       |
| mm         |     |     |                        |                         |     | kN                     |                          | min <sup>-1</sup> |        | -           | kg        |       |
| 45         | 75  | 16  | 1                      | 0,3                     | 22  | 22                     | 17,3                     | 15 000            | 26 000 | 7009ATAP2   | 0,250     |       |
|            | 85  | 19  | 1,1                    | 0,6                     | 18  | 40                     | 29                       | 15 000            | 26 000 | 7209CTAP4   | 0,400     |       |
|            | 85  | 19  | 1,1                    | 0,6                     | 18  | 40                     | 29                       | 15 000            | 26 000 | 7209CTAP2   | 0,400     |       |
|            | 85  | 19  | 1,1                    | 0,6                     | 25  | 36,8                   | 27,5                     | 13 000            | 22 000 | 7209ATAP4   | 0,400     |       |
|            | 85  | 19  | 1,1                    | 0,6                     | 25  | 36,8                   | 27,5                     | 13 000            | 22 000 | 7209ATAP2   | 0,400     |       |
|            | 85  | 19  | 1,1                    | 0,6                     | 25  | 36,8                   | 27,5                     | 13 000            | 22 000 | 7209ATBP4   | 0,400     |       |
| 50         | 80  | 16  | 1                      | 0,3                     | 17  | 25,1                   | 20,7                     | 15 000            | 26 000 | 7010CTAP4   | 0,260     |       |
|            | 80  | 16  | 1                      | 0,3                     | 17  | 25,1                   | 20,7                     | 15 000            | 26 000 | 7010CTAP2   | 0,260     |       |
|            | 80  | 16  | 1                      | 0,3                     | 23  | 23,2                   | 20                       | 13 000            | 22 000 | 7010ATAP4   | 0,260     |       |
|            | 80  | 16  | 1                      | 0,3                     | 23  | 23,2                   | 20                       | 13 000            | 22 000 | 7010ATAP2   | 0,260     |       |
|            | 90  | 20  | 1,1                    | 0,6                     | 20  | 42,8                   | 31,7                     | 14 000            | 24 000 | 7210CTAP4   | 0,450     |       |
|            | 90  | 20  | 1,1                    | 0,6                     | 20  | 42,8                   | 31,7                     | 14 000            | 24 000 | 7210CTAP2   | 0,450     |       |
|            | 90  | 20  | 1,1                    | 0,6                     | 27  | 42                     | 31                       | 12 000            | 20 000 | 7210ATAP4   | 0,450     |       |
|            | 90  | 20  | 1,1                    | 0,6                     | 27  | 42                     | 31                       | 12 000            | 20 000 | 7210ATAP2   | 0,450     |       |
|            | 90  | 20  | 1,1                    | 0,6                     | 27  | 42                     | 31                       | 12 000            | 20 000 | 7210ATBP4   | 0,450     |       |
|            | 90  | 20  | 1,1                    | 0,6                     | 27  | 42                     | 31                       | 12 000            | 20 000 | 7210ATBP2   | 0,450     |       |
|            | 55  | 90  | 18                     | 1,1                     | 0,6 | 19                     | 34,1                     | 28,6              | 13 000 | 22 000      | 7011CTAP4 | 0,390 |
|            |     | 90  | 18                     | 1,1                     | 0,6 | 19                     | 34,1                     | 28,6              | 13 000 | 22 000      | 7011CTAP2 | 0,390 |
| 90         |     | 18  | 1,1                    | 0,6                     | 19  | 34,1                   | 28,6                     | 13 000            | 22 000 | 7011CTBP4   | 0,390     |       |
| 90         |     | 18  | 1,1                    | 0,6                     | 26  | 32,3                   | 27,1                     | 12 000            | 20 000 | 7011ATAP4   | 0,390     |       |
| 90         |     | 18  | 1,1                    | 0,6                     | 26  | 32,3                   | 27,1                     | 12 000            | 20 000 | 7011ATAP2   | 0,390     |       |
| 100        |     | 21  | 1,5                    | 1                       | 21  | 53                     | 40                       | 12 000            | 20 000 | 7211CTAP4   | 0,600     |       |
| 100        |     | 21  | 1,5                    | 1                       | 21  | 53                     | 40                       | 12 000            | 20 000 | 7211CTAP2   | 0,600     |       |
| 100        |     | 21  | 1,5                    | 1                       | 29  | 50,6                   | 38,3                     | 11 000            | 19 000 | 7211ATAP4   | 0,600     |       |
| 100        |     | 21  | 1,5                    | 1                       | 29  | 50,6                   | 38,3                     | 11 000            | 19 000 | 7211ATAP2   | 0,600     |       |
| 100        |     | 21  | 1,5                    | 1                       | 29  | 50,6                   | 38,3                     | 11 000            | 19 000 | 7211ATBP4   | 0,600     |       |
| 100        |     | 21  | 1,5                    | 1                       | 29  | 50,6                   | 38,3                     | 11 000            | 19 000 | 7211ATBP2   | 0,600     |       |
| 60         |     | 95  | 18                     | 1,1                     | 0,6 | 20                     | 35                       | 30,5              | 12 000 | 20 000      | 7012CTAP4 | 0,420 |
|            | 95  | 18  | 1,1                    | 0,6                     | 20  | 35                     | 30,5                     | 12 000            | 20 000 | 7012CTAP2   | 0,420     |       |
|            | 95  | 18  | 1,1                    | 0,6                     | 20  | 35                     | 30,5                     | 12 000            | 20 000 | 7012CTBP2   | 0,420     |       |
|            | 95  | 18  | 1,1                    | 0,6                     | 27  | 33,2                   | 29,1                     | 11 000            | 19 000 | 7012ATAP4   | 0,420     |       |
|            | 95  | 18  | 1,1                    | 0,6                     | 27  | 33,2                   | 29,1                     | 11 000            | 19 000 | 7012ATAP2   | 0,420     |       |
|            | 110 | 22  | 1,5                    | 1                       | 23  | 64,2                   | 49                       | 11 000            | 19 000 | 7212CTAP4   | 0,770     |       |
|            | 110 | 22  | 1,5                    | 1                       | 23  | 64                     | 49                       | 11 000            | 19 000 | 7212CTAP2   | 0,770     |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 61                     | 47,5                     | 9 500             | 17 000 | 7212ATAP4   | 0,770     |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 61                     | 47,5                     | 9 500             | 17 000 | 7212ATAP2   | 0,770     |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 61                     | 47,5                     | 9 500             | 17 000 | 7212ATBP4   | 0,770     |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 61                     | 47,5                     | 9 500             | 17 000 | 7212ATBP2   | 0,770     |       |
|            | 65  | 100 | 18                     | 1,1                     | 0,6 | 20                     | 36                       | 32,5              | 12 000 | 20 000      | 7013CTAP4 | 0,460 |
| 100        |     | 18  | 1,1                    | 0,6                     | 20  | 36                     | 32,5                     | 12 000            | 20 000 | 7013CTAP2   | 0,460     |       |
| 100        |     | 18  | 1,1                    | 0,6                     | 28  | 34                     | 31                       | 10 000            | 18 000 | 7013AMBPA   | 0,460     |       |

# High precision angular contact ball bearings, single row



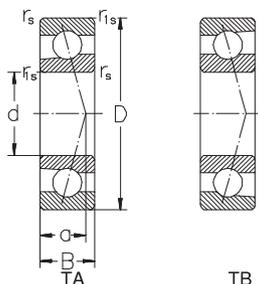
| Dimensions |     |     |               |                  |     | Basic radial load |                   | Speed limit       |        | Designation | Weight    |       |
|------------|-----|-----|---------------|------------------|-----|-------------------|-------------------|-------------------|--------|-------------|-----------|-------|
| d          | D   | B   | $r_s$<br>min. | $r_{1s}$<br>min. | a   | dyn.<br>$C_r$     | stat.<br>$C_{0r}$ | grease            | oil    |             |           |       |
| mm         |     |     |               |                  |     | kN                |                   | $\text{min}^{-1}$ |        | kg          |           |       |
| 65         | 100 | 18  | 1,1           | 0,6              | 28  | 34                | 31                | 10 000            | 18 000 | 7013ATAP4   | 0,460     |       |
|            | 100 | 18  | 1,1           | 0,6              | 28  | 34                | 31                | 10 000            | 18 000 | 7013ATAP2   | 0,460     |       |
|            | 100 | 18  | 1,1           | 0,6              | 28  | 34                | 31                | 10 000            | 18 000 | 7013ATBP4   | 0,460     |       |
|            | 120 | 23  | 1,5           | 1                | 24  | 72                | 57                | 10 000            | 18 000 | 7213CTAP4   | 0,970     |       |
|            | 120 | 23  | 1,5           | 1                | 24  | 72                | 57                | 10 000            | 18 000 | 7213CTAP2   | 0,970     |       |
|            | 120 | 23  | 1,5           | 1                | 33  | 69,5              | 54                | 9 000             | 16 000 | 7213ATAP4   | 0,970     |       |
|            | 120 | 23  | 1,5           | 1                | 33  | 69,5              | 54                | 9 000             | 16 000 | 7213ATAP2   | 0,970     |       |
|            | 120 | 23  | 1,5           | 1                | 33  | 69,5              | 54                | 9 000             | 16 000 | 7213ATBP4   | 0,970     |       |
|            | 120 | 23  | 1,5           | 1                | 33  | 69,5              | 54                | 9 000             | 16 000 | 7213ATBP2   | 0,970     |       |
|            | 70  | 110 | 20            | 1,1              | 0,6 | 22                | 45,3              | 40,8              | 10 000 | 18 000      | 7014CTAP4 | 0,640 |
|            |     | 110 | 20            | 1,1              | 0,6 | 22                | 45,3              | 40,8              | 10 000 | 18 000      | 7014CTAP2 | 0,640 |
|            |     | 110 | 20            | 1,1              | 0,6 | 22                | 45,3              | 40,8              | 10 000 | 18 000      | 7014CTBP4 | 0,640 |
| 110        |     | 20  | 1,1           | 0,6              | 31  | 43                | 34                | 9 000             | 16 000 | 7014ATAP4   | 0,640     |       |
| 110        |     | 20  | 1,1           | 0,6              | 31  | 43                | 34                | 9 000             | 16 000 | 7014ATAP2   | 0,640     |       |
| 125        |     | 24  | 1,5           | 1                | 25  | 76                | 60,2              | 9 500             | 17 000 | 7214CTAP4   | 1,053     |       |
| 125        |     | 24  | 1,5           | 1                | 25  | 76                | 60,2              | 9 500             | 17 000 | 7214CTAP2   | 1,053     |       |
| 125        |     | 24  | 1,5           | 1                | 35  | 78                | 57                | 8 500             | 15 000 | 7214ATAP4   | 1,053     |       |
| 125        |     | 24  | 1,5           | 1                | 35  | 78                | 57                | 8 500             | 15 000 | 7214ATAP2   | 1,053     |       |
| 125        |     | 24  | 1,5           | 1                | 35  | 78                | 57                | 8 500             | 15 000 | 7214ATBP4   | 1,053     |       |
| 125        |     | 24  | 1,5           | 1                | 35  | 78                | 57                | 8 500             | 15 000 | 7214ATBP2   | 1,053     |       |
| 75         |     | 115 | 20            | 1,1              | 0,6 | 23                | 46,5              | 43,5              | 10 000 | 18 000      | 7015CTAP4 | 0,680 |
|            | 115 | 20  | 1,1           | 0,6              | 23  | 46,5              | 43,5              | 10 000            | 18 000 | 7015CTAP2   | 0,680     |       |
|            | 115 | 20  | 1,1           | 0,6              | 32  | 44                | 41,2              | 8 500             | 15 000 | 7015ATAP4   | 0,680     |       |
|            | 115 | 20  | 1,1           | 0,6              | 32  | 44                | 41,2              | 8 500             | 15 000 | 7015ATAP2   | 0,680     |       |
|            | 115 | 20  | 1,1           | 0,6              | 32  | 44                | 41,2              | 8 500             | 15 000 | 7015ATBP2   | 0,680     |       |
|            | 130 | 25  | 1,5           | 1                | 26  | 80                | 65,5              | 9 000             | 16 000 | 7215CTAP4   | 1,153     |       |
|            | 130 | 25  | 1,5           | 1                | 26  | 80                | 65,5              | 9 000             | 16 000 | 7215CTAP2   | 1,153     |       |
|            | 130 | 25  | 1,5           | 1                | 37  | 73                | 60,5              | 8 000             | 14 000 | 7215ATAP4   | 1,153     |       |
|            | 130 | 25  | 1,5           | 1                | 37  | 73                | 60,5              | 8 000             | 14 000 | 7215ATAP2   | 1,153     |       |
|            | 130 | 25  | 1,5           | 1                | 37  | 73                | 60,5              | 8 000             | 14 000 | 7215ATBP4   | 1,153     |       |
|            | 130 | 25  | 1,5           | 1                | 37  | 73                | 60,5              | 8 000             | 14 000 | 7215ATBP2   | 1,153     |       |
|            | 80  | 125 | 22            | 1,1              | 0,6 | 25                | 58,6              | 55                | 9 000  | 16 000      | 7016CTAP4 | 0,890 |
| 125        |     | 22  | 1,1           | 0,6              | 25  | 58,7              | 55,2              | 9 000             | 16 000 | 7016CTAP2   | 0,890     |       |
| 125        |     | 22  | 1,1           | 0,6              | 35  | 56                | 63                | 8 000             | 14 000 | 7016AMAP4   | 0,890     |       |
| 125        |     | 22  | 1,1           | 0,6              | 35  | 56,2              | 63                | 8 000             | 14 000 | 7016ATAP4   | 0,890     |       |
| 125        |     | 22  | 1,1           | 0,6              | 35  | 56                | 63                | 8 000             | 14 000 | 7016ATAP2   | 0,890     |       |
| 140        |     | 26  | 2             | 1                | 28  | 92,6              | 78                | 7 500             | 13 000 | 7216CTAP4   | 1,403     |       |
| 140        |     | 26  | 2             | 1                | 28  | 93,2              | 78                | 8 000             | 14 000 | 7216CTAP2   | 1,403     |       |
| 140        |     | 26  | 2             | 1                | 39  | 86                | 73,5              | 7 000             | 12 000 | 7216ATAP4   | 1,403     |       |
| 140        |     | 26  | 2             | 1                | 39  | 86                | 73,5              | 7 000             | 12 000 | 7216ATAP2   | 1,403     |       |
| 140        |     | 26  | 2             | 1                | 39  | 86                | 73,5              | 7 000             | 12 000 | 7216ATBP4   | 1,403     |       |
| 140        |     | 26  | 2             | 1                | 39  | 86                | 73,5              | 7 000             | 12 000 | 7216ATBP2   | 1,403     |       |

# High precision angular contact ball bearings, single row



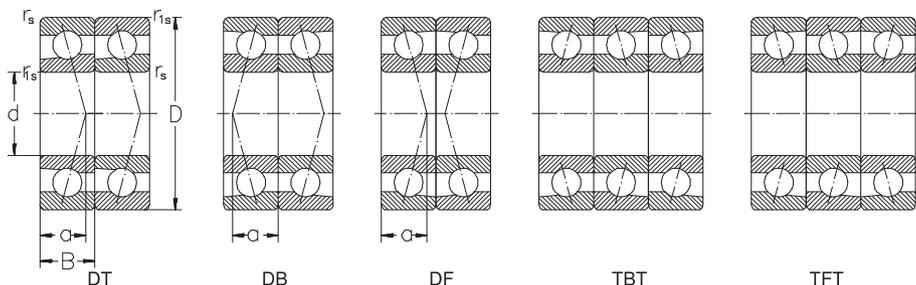
| Dimensions |     |     |                        |                         |     | Basic radial load      |                          | Speed limit       |        | Designation | Weight    |       |
|------------|-----|-----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|--------|-------------|-----------|-------|
| d          | D   | B   | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil    |             |           | kg    |
| mm         |     |     |                        |                         |     | kN                     |                          | min <sup>-1</sup> |        | -           |           |       |
| 85         | 130 | 22  | 1,1                    | 0,6                     | 26  | 60,2                   | 58,6                     | 8 500             | 15 000 | 7017CTAP4   | 0,930     |       |
|            | 130 | 22  | 1,1                    | 0,6                     | 26  | 60,2                   | 58,6                     | 8 500             | 15 000 | 7017CTAP2   | 0,930     |       |
|            | 130 | 22  | 1,1                    | 0,6                     | 36  | 57                     | 56                       | 7 500             | 13 000 | 7017ATAP4   | 0,930     |       |
|            | 130 | 22  | 1,1                    | 0,6                     | 36  | 57                     | 56                       | 7 500             | 13 000 | 7017ATAP2   | 0,930     |       |
|            | 150 | 28  | 2                      | 1                       | 30  | 104                    | 90                       | 7 500             | 13 000 | 7217CTAP4   | 1,753     |       |
|            | 150 | 28  | 2                      | 1                       | 30  | 104                    | 90                       | 7 500             | 13 000 | 7217CTAP2   | 1,753     |       |
|            | 150 | 28  | 2                      | 1                       | 42  | 98                     | 76,5                     | 6 700             | 11 000 | 7217ATAP4   | 1,753     |       |
|            | 150 | 28  | 2                      | 1                       | 42  | 98                     | 76,5                     | 6 700             | 11 000 | 7217ATAP2   | 1,753     |       |
|            | 150 | 28  | 2                      | 1                       | 42  | 98                     | 76,5                     | 6 700             | 11 000 | 7217ATBP4   | 1,753     |       |
|            | 150 | 28  | 2                      | 1                       | 42  | 98                     | 76,5                     | 6 700             | 11 000 | 7217ATBP2   | 1,753     |       |
|            | 90  | 140 | 24                     | 1,5                     | 0,6 | 28                     | 71,6                     | 69                | 7 000  | 12 000      | 7018CTAP4 | 1,203 |
|            |     | 140 | 24                     | 1,5                     | 0,6 | 28                     | 71,7                     | 69,1              | 7 500  | 13 000      | 7018CTAP2 | 1,203 |
|            |     | 140 | 24                     | 1,5                     | 0,6 | 28                     | 71,7                     | 69,1              | 7 500  | 13 000      | 7018CTBP4 | 1,203 |
|            |     | 140 | 24                     | 1,5                     | 0,6 | 39                     | 68                       | 65,5              | 6 700  | 11 000      | 7018ATAP4 | 1,203 |
| 140        |     | 24  | 1,5                    | 0,6                     | 39  | 68                     | 65,5                     | 6 700             | 11 000 | 7018ATAP2   | 1,203     |       |
| 160        |     | 30  | 2                      | 1                       | 32  | 123                    | 105                      | 7 000             | 12 000 | 7218CTAP4   | 2,153     |       |
| 160        |     | 30  | 2                      | 1                       | 32  | 123                    | 105                      | 7 000             | 12 000 | 7218CTAP2   | 2,153     |       |
| 160        |     | 30  | 2                      | 1                       | 44  | 117                    | 100                      | 6 000             | 9 500  | 7218AMAP4   | 2,153     |       |
| 160        |     | 30  | 2                      | 1                       | 44  | 117                    | 100                      | 6 000             | 9 500  | 7218ATAP4   | 2,153     |       |
| 160        |     | 30  | 2                      | 1                       | 44  | 117                    | 100                      | 6 000             | 9 500  | 7218ATAP2   | 2,153     |       |
| 160        |     | 30  | 2                      | 1                       | 44  | 117                    | 100                      | 6 000             | 9 500  | 7218ATBP4   | 2,153     |       |
| 160        |     | 30  | 2                      | 1                       | 44  | 189                    | 100                      | 6 000             | 9 500  | 7218ATBP2   | 2,153     |       |
| 95         |     | 145 | 24                     | 1,5                     | 0,6 | 28                     | 73,4                     | 73,4              | 8 000  | 14 000      | 7019CTAP4 | 1,253 |
|            |     | 145 | 24                     | 1,5                     | 0,6 | 28                     | 73,4                     | 73,4              | 8 000  | 14 000      | 7019CTAP2 | 1,253 |
|            | 145 | 24  | 1,5                    | 0,6                     | 40  | 68                     | 66                       | 6 300             | 10 000 | 7019ATAP4   | 1,253     |       |
|            | 145 | 24  | 1,5                    | 0,6                     | 40  | 68                     | 66                       | 6 300             | 10 000 | 7019ATAP2   | 1,253     |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 34  | 130                    | 115                      | 6 300             | 10 000 | 7219CTAP4   | 2,653     |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 34  | 130                    | 115                      | 6 300             | 10 000 | 7219CTAP2   | 2,653     |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 126                    | 110                      | 5 600             | 9 000  | 7219ATAP4   | 2,653     |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 126                    | 110                      | 5 600             | 9 000  | 7219ATAP2   | 2,653     |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 126                    | 110                      | 5 600             | 9 000  | 7219ATBP4   | 2,653     |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 126                    | 110                      | 5 600             | 9 000  | 7219ATBP2   | 2,653     |       |
|            | 100 | 150 | 24                     | 1,5                     | 0,6 | 29                     | 75,3                     | 77,2              | 7 000  | 12 000      | 7020CTAP4 | 1,303 |
|            |     | 150 | 24                     | 1,5                     | 0,6 | 29                     | 75,3                     | 77,2              | 7 000  | 12 000      | 7020CTAP2 | 1,303 |
|            |     | 150 | 24                     | 1,5                     | 0,6 | 41                     | 71,1                     | 73                | 6 000  | 9 500       | 7020AMP4  | 1,303 |
|            |     | 150 | 24                     | 1,5                     | 0,6 | 41                     | 71                       | 73                | 6 000  | 9 500       | 7020ATAP4 | 1,303 |
| 150        |     | 24  | 1,5                    | 0,6                     | 41  | 71                     | 73                       | 6 000             | 9 500  | 7020ATAP2   | 1,303     |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 36  | 148                    | 127                      | 6 000             | 9 500  | 7220CTAP4   | 3,203     |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 36  | 150                    | 127                      | 6 000             | 9 500  | 7220CTAP2   | 3,153     |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 50  | 142                    | 121                      | 5 300             | 8 500  | 7220AMAP4   | 3,153     |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 50  | 142                    | 121                      | 5 300             | 8 500  | 7220ATAP4   | 3,153     |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 50  | 142                    | 121                      | 5 300             | 8 500  | 7220ATAP2   | 3,153     |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 50  | 142                    | 121                      | 5 300             | 8 500  | 7220ATBP4   | 3,153     |       |

# High precision angular contact ball bearings, single row



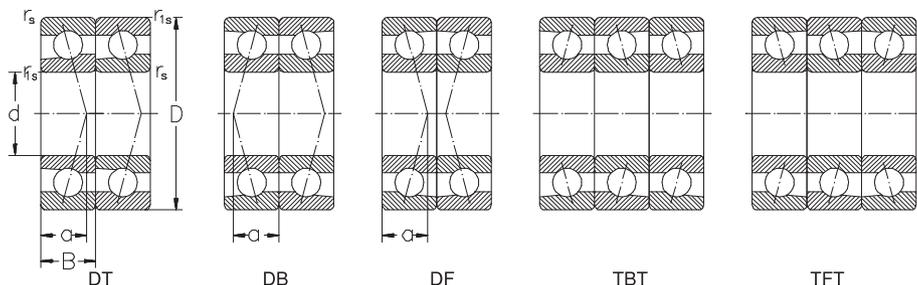
| Dimensions |     |    |               |                  |    | Basic radial load |                   | Speed limit       |       | Designation      | Weight |
|------------|-----|----|---------------|------------------|----|-------------------|-------------------|-------------------|-------|------------------|--------|
| d          | D   | B  | $r_s$<br>min. | $r_{1s}$<br>min. | a  | dyn.<br>$C_r$     | stat.<br>$C_{0r}$ | grease            | oil   |                  |        |
| mm         |     |    |               |                  |    | kN                |                   | $\text{min}^{-1}$ |       | –                | kg     |
| 100        | 180 | 34 | 2,1           | 1,1              | 50 | 142               | 121               | 5 300             | 8 000 | <b>7220ATBP2</b> | 3,153  |
| 105        | 160 | 26 | 2             | 1                | 31 | 87                | 89                | 5 600             | 8 500 | <b>7021CTAP4</b> | 1,663  |
| 110        | 170 | 28 | 2             | 1                | 47 | 104               | 104               | 5 300             | 8 000 | <b>7022ATAP4</b> | 3,203  |
| 120        | 180 | 28 | 2             | 2                | 34 | 109               | 111               | 5 000             | 7 500 | <b>7024CTBP4</b> | 2,083  |
|            | 180 | 28 | 2             | 2                | 49 | 104               | 105               | 5 000             | 7 500 | <b>7024AMAP4</b> | 2,293  |
|            | 180 | 28 | 2             | 2                | 49 | 104               | 105               | 5 000             | 7 500 | <b>7024ATAP4</b> | 2,293  |
| 130        | 200 | 33 | 2             | 1                | 39 | 145               | 99                | 6 300             | 8 500 | <b>7026CMAP4</b> | 3,193  |
|            | 200 | 33 | 2             | 1                | 39 | 145               | 149               | 5 600             | 7 500 | <b>7026CTAP4</b> | 3,193  |
| 150        | 225 | 35 | 2,1           | 1,1              | 61 | 159               | 173               | 4 500             | 6 000 | <b>7030CMAP4</b> | 4,323  |
|            | 225 | 35 | 2,1           | 1,1              | 61 | 159               | 173               | 4 500             | 6 000 | <b>7030CTAP4</b> | 4,323  |
|            | 225 | 35 | 2,1           | 1,1              | 61 | 159               | 173               | 5 000             | 6 700 | <b>7030AMAP4</b> | 4,323  |

# High precision angular contact ball bearings, single row, for paired and stack mounted



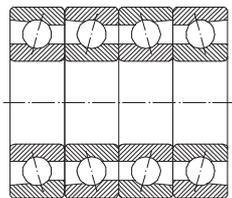
| Dimensions |    |    |                        |                         |     | Basic radial load      |                          | Speed limit       |        | Designation  | Weight      |
|------------|----|----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|--------|--------------|-------------|
| d          | D  | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil    |              |             |
| mm         |    |    |                        |                         |     | kN                     |                          | min <sup>-1</sup> |        | -            |             |
| 10         | 26 | 8  | 0,3                    | 0,1                     | 6   | 8,6                    | 4,9                      | 48 000            | 80 000 | 7000CTAP4DT  | 0,040       |
|            | 26 | 8  | 0,3                    | 0,1                     | 6   | 8,6                    | 4,9                      | 43 000            | 70 000 | 7000CTAP4DB  | 0,040       |
|            | 26 | 8  | 0,3                    | 0,1                     | 6   | 8,6                    | 4,9                      | 43 000            | 70 000 | 7000CTAP4DF  | 0,040       |
|            | 30 | 9  | 0,6                    | 0,3                     | 7   | 9,4                    | 5,9                      | 43 000            | 70 000 | 7200CTAP4DT  | 0,058       |
|            | 30 | 9  | 0,6                    | 0,3                     | 7   | 9,4                    | 5,9                      | 38 000            | 63 000 | 7200CTAP4DB  | 0,058       |
|            | 30 | 9  | 0,6                    | 0,3                     | 7   | 9,4                    | 5,9                      | 38 000            | 63 000 | 7200CTAP4DF  | 0,058       |
| 12         | 28 | 8  | 0,3                    | 0,1                     | 7   | 8,75                   | 5,2                      | 43 000            | 70 000 | 7001CTAP4DT  | 0,046       |
|            | 28 | 8  | 0,3                    | 0,1                     | 7   | 8,75                   | 5,2                      | 38 000            | 63 000 | 7001CTAP4DB  | 0,046       |
|            | 28 | 8  | 0,3                    | 0,1                     | 7   | 8,75                   | 5,2                      | 38 000            | 63 000 | 7001CTAP4DF  | 0,046       |
|            | 32 | 10 | 0,6                    | 0,3                     | 10  | 12,2                   | 6,8                      | 38 000            | 63 000 | 7201ATAP4DT  | 0,060       |
|            | 32 | 10 | 0,6                    | 0,3                     | 10  | 12,2                   | 6,8                      | 34 000            | 56 000 | 7201ATAP4DB  | 0,060       |
|            | 32 | 10 | 0,6                    | 0,3                     | 10  | 12,2                   | 6,8                      | 34 000            | 56 000 | 7201ATAP4DF  | 0,060       |
| 15         | 32 | 9  | 0,3                    | 0,1                     | 8   | 10,2                   | 6,8                      | 36 000            | 60 000 | 7002CTAP4DT  | 0,060       |
|            | 32 | 9  | 0,3                    | 0,1                     | 8   | 10,2                   | 6,8                      | 32 000            | 53 000 | 7002CTAP4DB  | 0,060       |
|            | 32 | 9  | 0,3                    | 0,1                     | 8   | 10,2                   | 6,8                      | 32 000            | 53 000 | 7002CTAP4DF  | 0,060       |
|            | 32 | 9  | 0,3                    | 0,1                     | 8   | 16,6                   | 13,6                     | 28 000            | 48 000 | 7002CTAP4QBC | 0,120       |
|            | 32 | 9  | 0,3                    | 0,1                     | 8   | 10,2                   | 6,8                      | 36 000            | 60 000 | 7002CTAP2DT  | 0,060       |
|            | 32 | 9  | 0,3                    | 0,1                     | 8   | 10,2                   | 6,8                      | 36 000            | 60 000 | 7002CTBP4DT  | 0,060       |
|            | 35 | 11 | 0,6                    | 0,3                     | 9   | 14,4                   | 9                        | 34 000            | 56 000 | 7202CTAP4DT  | 0,084       |
|            | 35 | 11 | 0,6                    | 0,3                     | 9   | 14,4                   | 9                        | 30 000            | 50 000 | 7202CTAP4DB  | 0,084       |
|            | 35 | 11 | 0,6                    | 0,3                     | 9   | 14,4                   | 9                        | 30 000            | 50 000 | 7202CTAP4DF  | 0,084       |
|            | 35 | 11 | 0,6                    | 0,3                     | 12  | 14,1                   | 8,8                      | 30 000            | 50 000 | 7202ATAP4DT  | 0,048       |
|            | 35 | 11 | 0,6                    | 0,3                     | 12  | 14,1                   | 8,8                      | 28 000            | 45 000 | 7202ATAP4DB  | 0,048       |
|            | 35 | 11 | 0,6                    | 0,3                     | 12  | 14,1                   | 8,8                      | 28 000            | 45 000 | 7202ATAP4DF  | 0,048       |
| 17         | 35 | 10 | 0,3                    | 0,1                     | 9   | 11,7                   | 8,4                      | 32 000            | 53 000 | 7003CTAP4DT  | 0,078       |
|            | 35 | 10 | 0,3                    | 0,1                     | 9   | 11,7                   | 8,4                      | 28 000            | 48 000 | 7003CTAP4DB  | 0,078       |
|            | 35 | 10 | 0,3                    | 0,1                     | 9   | 11,7                   | 8,4                      | 28 000            | 48 000 | 7003CTAP4DF  | 0,078       |
|            | 35 | 10 | 0,3                    | 0,1                     | 9   | 15,6                   | 16,8                     | 28 000            | 45 000 | 7003CTAP4TBT | 0,117       |
|            | 35 | 10 | 0,3                    | 0,1                     | 9   | 11,7                   | 8,4                      | 28 000            | 48 000 | 7003CTAP2DB  | 0,078       |
|            | 40 | 12 | 0,6                    | 0,3                     | 10  | 17,7                   | 11,6                     | 30 000            | 50 000 | 7203CTAP4DT  | 0,120       |
|            | 40 | 12 | 0,6                    | 0,3                     | 10  | 17,7                   | 11,6                     | 28 000            | 45 000 | 7203CTAP4DB  | 0,120       |
|            | 40 | 12 | 0,6                    | 0,3                     | 10  | 17,7                   | 11,6                     | 28 000            | 45 000 | 7203CTAP4DF  | 0,120       |
|            | 40 | 12 | 0,6                    | 0,3                     | 13  | 14,6                   | 10,2                     | 26 000            | 43 000 | 7203ATAP4DT  | 0,120       |
|            | 40 | 12 | 0,6                    | 0,3                     | 13  | 14,6                   | 10,2                     | 22 000            | 38 000 | 7203ATAP4DB  | 0,120       |
|            | 40 | 12 | 0,6                    | 0,3                     | 13  | 14,6                   | 10,2                     | 22 000            | 38 000 | 7203ATAP4DF  | 0,120       |
|            | 20 | 42 | 12                     | 0,6                     | 0,3 | 10                     | 17                       | 12,2              | 28 000 | 45 000       | 7004CTAP4DT |
| 42         |    | 12 | 0,6                    | 0,3                     | 10  | 17                     | 12,2                     | 24 000            | 40 000 | 7004CTAP4DB  | 0,140       |
| 42         |    | 12 | 0,6                    | 0,3                     | 10  | 17                     | 12,2                     | 24 000            | 40 000 | 7004CTAP4DF  | 0,140       |
| 42         |    | 12 | 0,6                    | 0,3                     | 10  | 27,7                   | 24,4                     | 22 000            | 36 000 | 7004CTAP4QBC | 0,280       |
| 42         |    | 12 | 0,6                    | 0,3                     | 10  | 17                     | 12,2                     | 24 000            | 40 000 | 7004CTAP2DB  | 0,140       |

# High precision angular contact ball bearings, single row, for paired and stack mounted



| Dimensions |    |    |                        |                         |     | Basic radial load      |                          | Speed limit       |        | Designation  | Weight       |       |
|------------|----|----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|--------|--------------|--------------|-------|
| d          | D  | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil    |              |              | kg    |
| mm         |    |    |                        |                         |     | kN                     |                          | min <sup>-1</sup> |        |              |              |       |
| 20         | 42 | 12 | 0,6                    | 0,3                     | 10  | 17                     | 12,2                     | 24 000            | 40 000 | 7004CTBP4DB  | 0,140        |       |
|            | 42 | 12 | 0,6                    | 0,3                     | 10  | 17                     | 12,2                     | 28 000            | 45 000 | 7004CTBP2DT  | 0,140        |       |
|            | 42 | 12 | 0,6                    | 0,3                     | 13  | 16,2                   | 11,6                     | 24 000            | 40 000 | 7004ATAP4DT  | 0,140        |       |
|            | 42 | 12 | 0,6                    | 0,3                     | 13  | 16,2                   | 11,6                     | 22 000            | 36 000 | 7004ATAP4DB  | 0,140        |       |
|            | 42 | 12 | 0,6                    | 0,3                     | 13  | 16,2                   | 11,6                     | 22 000            | 36 000 | 7004ATAP4DF  | 0,140        |       |
|            | 47 | 14 | 1                      | 0,6                     | 12  | 25,3                   | 18                       | 26 000            | 43 000 | 7204CTAP4DT  | 0,200        |       |
|            | 47 | 14 | 1                      | 0,6                     | 12  | 25,3                   | 18                       | 22 000            | 38 000 | 7204CTAP4DB  | 0,200        |       |
|            | 47 | 14 | 1                      | 0,6                     | 12  | 25,3                   | 18                       | 22 000            | 38 000 | 7204CTAP4DF  | 0,200        |       |
|            | 47 | 14 | 1                      | 0,6                     | 12  | 25,3                   | 18                       | 26 000            | 43 000 | 7204CTBP4DT  | 0,200        |       |
|            | 47 | 14 | 1                      | 0,6                     | 12  | 25,3                   | 18                       | 22 000            | 38 000 | 7204CTBP4DB  | 0,200        |       |
|            | 47 | 14 | 1                      | 0,6                     | 12  | 25,3                   | 18                       | 22 000            | 38 000 | 7204CTBP2DF  | 0,200        |       |
|            | 47 | 14 | 1                      | 0,6                     | 15  | 24,2                   | 17,2                     | 22 000            | 38 000 | 7204ATAP4DT  | 0,200        |       |
|            | 47 | 14 | 1                      | 0,6                     | 15  | 24,2                   | 17,2                     | 20 000            | 34 000 | 7204ATAP4DB  | 0,200        |       |
|            | 47 | 14 | 1                      | 0,6                     | 15  | 24,2                   | 17,2                     | 20 000            | 34 000 | 7204ATAP4DF  | 0,200        |       |
|            | 25 | 47 | 12                     | 0,6                     | 0,3 | 11                     | 17                       | 14,8              | 24 000 | 40 000       | 7005CTAP4DT  | 0,160 |
|            |    | 47 | 12                     | 0,6                     | 0,3 | 11                     | 19                       | 14,8              | 22 000 | 36 000       | 7005CTAP4DB  | 0,160 |
|            |    | 47 | 12                     | 0,6                     | 0,3 | 11                     | 19                       | 14,8              | 22 000 | 36 000       | 7005CTAP4DF  | 0,160 |
|            |    | 47 | 12                     | 0,6                     | 0,3 | 11                     | 19                       | 14,8              | 24 000 | 40 000       | 7005CTAP2DT  | 0,160 |
|            |    | 47 | 12                     | 0,6                     | 0,3 | 11                     | 19                       | 14,8              | 22 000 | 36 000       | 7005CTAP2DB  | 0,160 |
|            |    | 47 | 12                     | 0,6                     | 0,3 | 11                     | 25,3                     | 22,2              | 20 000 | 34 000       | 7005CTAP2TBT | 0,240 |
| 47         |    | 12 | 0,6                    | 0,3                     | 11  | 19                     | 14,8                     | 24 000            | 40 000 | 7005CTBP2DT  | 0,160        |       |
| 47         |    | 12 | 0,6                    | 0,3                     | 11  | 19                     | 14,8                     | 22 000            | 36 000 | 7005CTBP2DB  | 0,160        |       |
| 47         |    | 12 | 0,6                    | 0,3                     | 15  | 16,9                   | 13,9                     | 22 000            | 36 000 | 7005ATAP4DT  | 0,160        |       |
| 47         |    | 12 | 0,6                    | 0,3                     | 15  | 16,9                   | 13,9                     | 19 000            | 32 000 | 7005ATAP4DB  | 0,160        |       |
| 47         |    | 12 | 0,6                    | 0,3                     | 15  | 16,9                   | 13,9                     | 19 000            | 32 000 | 7005ATAP4DF  | 0,160        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 26,9                   | 20,6                     | 22 000            | 38 000 | 7205CTAP4DT  | 0,240        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 26,9                   | 20,6                     | 20 000            | 34 000 | 7205CTAP4DB  | 0,240        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 26,9                   | 20,6                     | 20 000            | 34 000 | 7205CTAP4DF  | 0,240        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 43,8                   | 41,2                     | 18 000            | 30 000 | 7205CTAP4QBC | 0,120        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 26,9                   | 20,6                     | 22 000            | 38 000 | 7205CTAP2DT  | 0,240        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 26,9                   | 20,6                     | 20 000            | 34 000 | 7205CTAP2DB  | 0,240        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 26,9                   | 20,6                     | 22 000            | 38 000 | 7205CTBP4DT  | 0,240        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 26,9                   | 20,6                     | 20 000            | 34 000 | 7205CTBP4DB  | 0,240        |       |
| 52         |    | 15 | 1                      | 0,6                     | 13  | 26,9                   | 20,6                     | 20 000            | 34 000 | 7205CTBP4DF  | 0,240        |       |
| 25         | 52 | 15 | 1                      | 0,6                     | 13  | 43,8                   | 41,2                     | 18 000            | 30 000 | 7205CTBP4QBC | 0,480        |       |
|            | 52 | 15 | 1                      | 0,6                     | 17  | 22,2                   | 17,6                     | 20 000            | 34 000 | 7205ATAP4DT  | 0,240        |       |
|            | 52 | 15 | 1                      | 0,6                     | 17  | 22,2                   | 17,6                     | 18 000            | 30 000 | 7205ATAP4DB  | 0,240        |       |
|            | 52 | 15 | 1                      | 0,6                     | 17  | 22,2                   | 17,6                     | 18 000            | 30 000 | 7205ATAP4DF  | 0,240        |       |
|            | 52 | 15 | 1                      | 0,6                     | 17  | 29,6                   | 26,4                     | 17 000            | 28 000 | 7205ATAP4TFT | 0,360        |       |
| 30         | 55 | 13 | 1                      | 0,3                     | 12  | 24,5                   | 20,6                     | 22 000            | 36 000 | 7006CTAP4DT  | 0,240        |       |
|            | 55 | 13 | 1                      | 0,3                     | 12  | 24,5                   | 20,6                     | 19 000            | 32 000 | 7006CTAP4DB  | 0,240        |       |
|            | 55 | 13 | 1                      | 0,3                     | 12  | 24,5                   | 20,6                     | 19 000            | 32 000 | 7006CTAP4DF  | 0,240        |       |
|            | 55 | 13 | 1                      | 0,3                     | 12  | 32,6                   | 30,9                     | 18 000            | 30 000 | 7006CTAP4TBT | 0,360        |       |

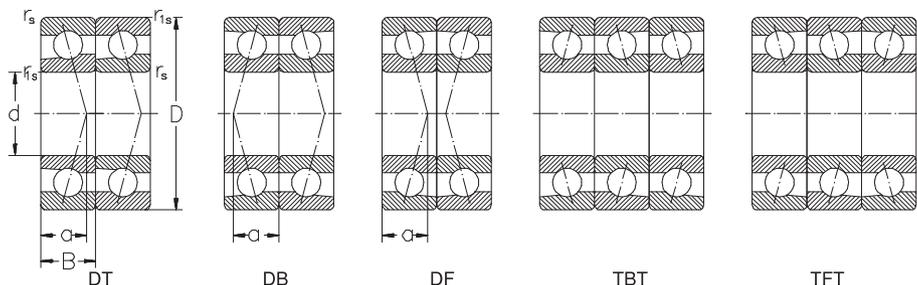
# High precision angular contact ball bearings, single row, for paired and stack mounted



QBC

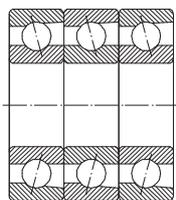
| Dimensions |    |     |                        |                         |      | Basic radial load      |                          | Speed limit       |             | Designation  | Weight |
|------------|----|-----|------------------------|-------------------------|------|------------------------|--------------------------|-------------------|-------------|--------------|--------|
| d          | D  | B   | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a    | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil         |              |        |
| mm         |    |     |                        |                         |      | kN                     |                          | min <sup>-1</sup> |             | –            | kg     |
| 30         | 55 | 13  | 1                      | 0,3                     | 12   | 24,5                   | 20,6                     | 19 000            | 32 000      | 7006CTAP2DB  | 0,240  |
|            | 55 | 13  | 1                      | 0,3                     | 12   | 24,5                   | 20,6                     | 22 000            | 36 000      | 7006CTBP2DT  | 0,240  |
|            | 55 | 13  | 1                      | 0,3                     | 17   | 21,7                   | 19                       | 19 000            | 32 000      | 7006ATAP4DT  | 0,240  |
|            | 55 | 13  | 1                      | 0,3                     | 17   | 21,7                   | 19                       | 17 000            | 28 000      | 7006ATAP4DB  | 0,240  |
|            | 55 | 13  | 1                      | 0,3                     | 17   | 21,7                   | 19                       | 17 000            | 28 000      | 7006ATAP4DF  | 0,240  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 37,3                   | 29,6                     | 20 000            | 34 000      | 7206CTAP4DT  | 0,380  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 37,3                   | 29,6                     | 18 000            | 30 000      | 7206CTAP4DB  | 0,380  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 37,3                   | 29,6                     | 18 000            | 30 000      | 7206CTAP4DF  | 0,380  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 49,7                   | 44,4                     | 17 000            | 28 000      | 7206CTAP4TT  | 0,570  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 49,7                   | 44,4                     | 17 000            | 28 000      | 7206CTAP4TBT | 0,570  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 60,7                   | 59,2                     | 16 000            | 26 000      | 7206CTAP4QFC | 0,760  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 37,3                   | 29,6                     | 20 000            | 34 000      | 7206CTAP2DT  | 0,380  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 37,3                   | 29,6                     | 18 000            | 30 000      | 7206CTAP2DB  | 0,380  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 37,3                   | 29,6                     | 20 000            | 34 000      | 7206CTBP4DT  | 0,380  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 37,3                   | 29,6                     | 18 000            | 30 000      | 7206CTBP4DB  | 0,380  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 37,3                   | 29,6                     | 18 000            | 30 000      | 7206CTBP4DF  | 0,380  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 49,7                   | 44,4                     | 17 000            | 28 000      | 7206CTBP4TT  | 0,570  |
|            | 62 | 16  | 1                      | 0,6                     | 14   | 60,7                   | 59,2                     | 16 000            | 26 000      | 7206CTBP4QFC | 0,760  |
| 62         | 16 | 1   | 0,6                    | 19                      | 35,7 | 28,2                   | 18 000                   | 30 000            | 7206ATAP4DT | 0,380        |        |
| 62         | 16 | 1   | 0,6                    | 19                      | 35,7 | 28,2                   | 17 000                   | 28 000            | 7206ATAP4DB | 0,380        |        |
| 62         | 16 | 1   | 0,6                    | 19                      | 35,7 | 28,2                   | 17 000                   | 28 000            | 7206ATAP4DF | 0,380        |        |
| 35         | 62 | 14  | 1                      | 0,3                     | 14   | 31,1                   | 27,4                     | 19 000            | 32 000      | 7007CTAP4DT  | 0,320  |
|            | 62 | 14  | 1                      | 0,3                     | 14   | 31,1                   | 27,4                     | 17 000            | 28 000      | 7007CTAP4DB  | 0,320  |
|            | 62 | 14  | 1                      | 0,3                     | 14   | 31,1                   | 27,4                     | 17 000            | 28 000      | 7007CTAP4DF  | 0,320  |
|            | 62 | 14  | 1                      | 0,3                     | 14   | 31,1                   | 27,4                     | 17 000            | 28 000      | 7007CTAP2DB  | 0,320  |
|            | 62 | 14  | 1                      | 0,3                     | 14   | 31,1                   | 27,4                     | 17 000            | 28 000      | 7007CTBP4DB  | 0,320  |
|            | 62 | 14  | 1                      | 0,3                     | 14   | 31,1                   | 27,4                     | 19 000            | 32 000      | 7007CTBP2DT  | 0,320  |
|            | 62 | 14  | 1                      | 0,3                     | 19   | 29,5                   | 26,2                     | 17 000            | 28 000      | 7007ATAP4DT  | 0,320  |
|            | 62 | 14  | 1                      | 0,3                     | 19   | 29,5                   | 26,2                     | 16 000            | 26 000      | 7007ATAP4DB  | 0,320  |
|            | 62 | 14  | 1                      | 0,3                     | 19   | 29,5                   | 26,2                     | 16 000            | 26 000      | 7007ATAP4DF  | 0,320  |
|            | 72 | 17  | 1,1                    | 0,6                     | 16   | 49,3                   | 40,4                     | 18 000            | 30 000      | 7207CTAP4DT  | 0,540  |
|            | 72 | 17  | 1,1                    | 0,6                     | 16   | 49,3                   | 40,4                     | 17 000            | 28 000      | 7207CTAP4DB  | 0,540  |
|            | 72 | 17  | 1,1                    | 0,6                     | 16   | 49,3                   | 40,4                     | 17 000            | 28 000      | 7207CTAP4DF  | 0,540  |
|            | 72 | 17  | 1,1                    | 0,6                     | 16   | 65,7                   | 60,6                     | 16 000            | 26 000      | 7207CTAP4TFT | 0,810  |
|            | 72 | 17  | 1,1                    | 0,6                     | 16   | 80,3                   | 80,8                     | 14 000            | 24 000      | 7207CTAP4QFC | 1,083  |
|            | 72 | 17  | 1,1                    | 0,6                     | 16   | 49,3                   | 40,4                     | 18 000            | 30 000      | 7207CTBP4DT  | 0,540  |
|            | 72 | 17  | 1,1                    | 0,6                     | 16   | 49,3                   | 40,4                     | 17 000            | 28 000      | 7207CTBP4DB  | 0,540  |
|            | 72 | 17  | 1,1                    | 0,6                     | 16   | 49,3                   | 40,4                     | 17 000            | 28 000      | 7207CTBP4DF  | 0,540  |
|            | 72 | 17  | 1,1                    | 0,6                     | 21   | 39,7                   | 34                       | 16 000            | 26 000      | 7207ATAP4DT  | 0,540  |
| 72         | 17 | 1,1 | 0,6                    | 21                      | 39,7 | 34                     | 13 000                   | 22 000            | 7207ATAP4DB | 0,540        |        |
| 72         | 17 | 1,1 | 0,6                    | 21                      | 39,7 | 34                     | 13 000                   | 22 000            | 7207ATAP4DF | 0,540        |        |
| 40         | 68 | 15  | 1                      | 0,3                     | 15   | 33,4                   | 31,8                     | 18 000            | 30 000      | 7008CTAP4DT  | 0,380  |
|            | 68 | 15  | 1                      | 0,3                     | 15   | 33,4                   | 31,8                     | 17 000            | 28 000      | 7008CTAP4DB  | 0,380  |

# High precision angular contact ball bearings, single row, for paired and stack mounted

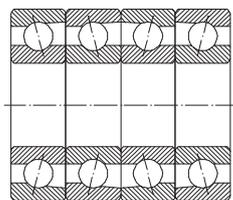


| Dimensions |    |    |                        |                         |    | Basic radial load      |                          | Speed limit       |        | Designation  | Weight |
|------------|----|----|------------------------|-------------------------|----|------------------------|--------------------------|-------------------|--------|--------------|--------|
| d          | D  | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a  | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil    |              |        |
| mm         |    |    |                        |                         |    | kN                     |                          | min <sup>-1</sup> |        | -            | kg     |
| 40         | 68 | 15 | 1                      | 0,3                     | 15 | 33,4                   | 31,8                     | 17 000            | 28 000 | 7008CTAP4DF  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 15 | 33,4                   | 31,8                     | 18 000            | 30 000 | 7008CTAP2DT  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 15 | 33,4                   | 31,8                     | 17 000            | 28 000 | 7008CTAP2DB  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 15 | 33,4                   | 31,8                     | 18 000            | 30 000 | 7008CTBP4DT  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 15 | 33,4                   | 31,8                     | 17 000            | 28 000 | 7008CTBP4DB  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 20 | 31,6                   | 30                       | 16 000            | 26 000 | 7008ATAP4DT  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 20 | 31,6                   | 30                       | 13 000            | 22 000 | 7008ATAP4DB  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 20 | 31,6                   | 30                       | 13 000            | 22 000 | 7008ATAP4DF  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 20 | 31,6                   | 30                       | 13 000            | 22 000 | 7008ATBP4DB  | 0,380  |
|            | 68 | 15 | 1                      | 0,3                     | 15 | 44,5                   | 47,7                     | 13 000            | 22 000 | 7008ATBP4TBT | 0,570  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 58,8                   | 50,4                     | 17 000            | 28 000 | 7208CTAP4DT  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 58,8                   | 50,4                     | 14 000            | 24 000 | 7208CTAP4DB  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 58,8                   | 50,4                     | 14 000            | 24 000 | 7208CTAP4DF  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 58,8                   | 50,4                     | 17 000            | 28 000 | 7208CTBP4DT  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 58,8                   | 50,4                     | 14 000            | 24 000 | 7208CTBP4DB  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 58,8                   | 50,4                     | 14 000            | 24 000 | 7208CTBP4DF  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 78,4                   | 75,6                     | 13 000            | 22 000 | 7208CTBP4TT  | 1,053  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 95,8                   | 101                      | 13 000            | 22 000 | 7208CTBP4QT  | 1,403  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 95,8                   | 101                      | 13 000            | 22 000 | 7208CTBP4QFC | 1,403  |
|            | 80 | 18 | 1,1                    | 0,6                     | 23 | 57                     | 48,8                     | 14 000            | 24 000 | 7208ATAP4DT  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 23 | 57                     | 48,8                     | 12 000            | 20 000 | 7208ATAP4DB  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 23 | 57                     | 48,8                     | 14 000            | 24 000 | 7208ATBP4DT  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 23 | 57                     | 48,8                     | 12 000            | 20 000 | 7208ATBP4DB  | 0,700  |
|            | 80 | 18 | 1,1                    | 0,6                     | 17 | 95,8                   | 101                      | 11 000            | 18 000 | 7208ATBP4QT  | 1,403  |
| 45         | 75 | 16 | 1                      | 0,3                     | 16 | 39,5                   | 38,6                     | 16 000            | 26 000 | 7009CTAP4DT  | 0,500  |
|            | 75 | 16 | 1                      | 0,3                     | 16 | 39,5                   | 38,6                     | 13 000            | 22 000 | 7009CTAP4DB  | 0,500  |
|            | 75 | 16 | 1                      | 0,3                     | 16 | 39,5                   | 38,6                     | 13 000            | 22 000 | 7009CTAP4DF  | 0,500  |
|            | 75 | 16 | 1                      | 0,3                     | 16 | 52,7                   | 57,9                     | 13 000            | 22 000 | 7009CTAP4TBT | 0,750  |
|            | 75 | 16 | 1                      | 0,3                     | 16 | 64,5                   | 77,2                     | 12 000            | 20 000 | 7009CTAP4QBC | 1,003  |
|            | 75 | 16 | 1                      | 0,3                     | 16 | 39,5                   | 38,6                     | 16 000            | 26 000 | 7009CTAP2DT  | 0,500  |
|            | 75 | 16 | 1                      | 0,3                     | 16 | 39,5                   | 38,6                     | 13 000            | 22 000 | 7009CTAP2DB  | 0,500  |
|            | 75 | 16 | 1                      | 0,3                     | 22 | 35,7                   | 34,6                     | 14 000            | 24 000 | 7009ATAP4DT  | 0,500  |
|            | 75 | 16 | 1                      | 0,3                     | 22 | 35,7                   | 34,6                     | 12 000            | 20 000 | 7009ATAP4DB  | 0,500  |
|            | 75 | 16 | 1                      | 0,3                     | 22 | 35,7                   | 34,6                     | 12 000            | 20 000 | 7009ATAP4DF  | 0,500  |
|            | 85 | 19 | 1,1                    | 0,6                     | 18 | 64,8                   | 58                       | 14 000            | 24 000 | 7209CTAP4DT  | 0,800  |
|            | 85 | 19 | 1,1                    | 0,6                     | 18 | 64,8                   | 58                       | 12 000            | 20 000 | 7209CTAP4DB  | 0,800  |
|            | 85 | 19 | 1,1                    | 0,6                     | 18 | 64,8                   | 58                       | 12 000            | 20 000 | 7209CTAP4DF  | 0,800  |
|            | 85 | 19 | 1,1                    | 0,6                     | 18 | 64,8                   | 58                       | 14 000            | 24 000 | 7209CTAP2DT  | 0,800  |
|            | 85 | 19 | 1,1                    | 0,6                     | 25 | 59,6                   | 55                       | 12 000            | 20 000 | 7209ATAP4DT  | 0,800  |
|            | 85 | 19 | 1,1                    | 0,6                     | 25 | 59,6                   | 55                       | 11 000            | 18 000 | 7209ATAP4DB  | 0,800  |
|            | 85 | 19 | 1,1                    | 0,6                     | 25 | 59,6                   | 55                       | 11 000            | 18 000 | 7209ATAP4DF  | 0,800  |
|            | 85 | 19 | 1,1                    | 0,6                     | 18 | 64,8                   | 58                       | 11 000            | 18 000 | 7209CTAP2DB  | 0,800  |
|            | 85 | 19 | 1,1                    | 0,6                     | 25 | 59,6                   | 55                       | 12 000            | 20 000 | 7209ATBP4DT  | 0,800  |

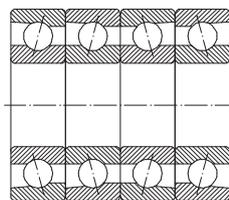
# High precision angular contact ball bearings, single row, for paired and stack mounted



TT



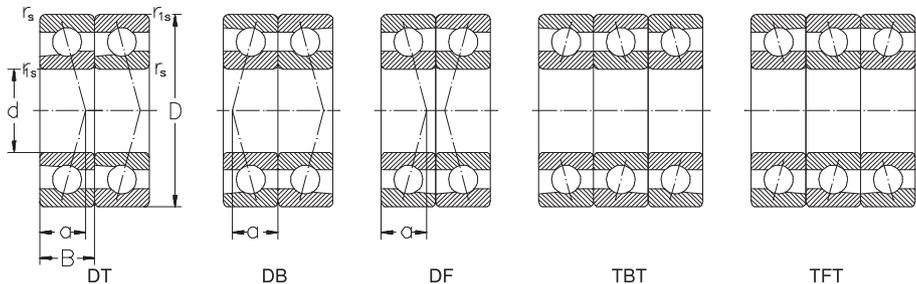
QFC



QBC

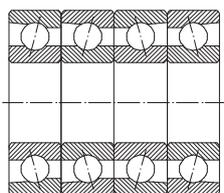
| Dimensions |     |    |                        |                         |     | Basic radial load      |                          | Speed limit       |        | Designation  | Weight      |       |
|------------|-----|----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|--------|--------------|-------------|-------|
| d          | D   | B  | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil    |              |             |       |
| mm         |     |    |                        |                         |     | kN                     |                          | min <sup>-1</sup> |        | -            | kg          |       |
| 45         | 85  | 19 | 1,1                    | 0,6                     | 25  | 59,6                   | 55                       | 11 000            | 18 000 | 7209ATBP4DB  | 0,800       |       |
|            | 85  | 19 | 1,1                    | 0,6                     | 25  | 59,6                   | 55                       | 11 000            | 18 000 | 7209ATBP4DF  | 0,800       |       |
| 50         | 80  | 16 | 1                      | 0,3                     | 17  | 40,7                   | 41,4                     | 14 000            | 24 000 | 7010CTAP4DT  | 0,520       |       |
|            | 80  | 16 | 1                      | 0,3                     | 17  | 40,7                   | 41,4                     | 12 000            | 20 000 | 7010CTAP4DB  | 0,520       |       |
|            | 80  | 16 | 1                      | 0,3                     | 17  | 40,7                   | 41,4                     | 12 000            | 20 000 | 7010CTAP4DF  | 0,520       |       |
|            | 80  | 16 | 1                      | 0,3                     | 17  | 66,3                   | 82,8                     | 11 000            | 18 000 | 7010CTAP4QBC | 1,043       |       |
|            | 80  | 16 | 1                      | 0,3                     | 17  | 40,7                   | 41,4                     | 14 000            | 24 000 | 7010CTAP2DT  | 0,520       |       |
|            | 80  | 16 | 1                      | 0,3                     | 17  | 40,7                   | 41,4                     | 12 000            | 20 000 | 7010CTAP2DB  | 0,520       |       |
|            | 80  | 16 | 1                      | 0,3                     | 23  | 37,6                   | 40                       | 12 000            | 20 000 | 7010ATAP4DT  | 0,520       |       |
|            | 80  | 16 | 1                      | 0,3                     | 23  | 37,6                   | 40                       | 11 000            | 18 000 | 7010ATAP4DB  | 0,520       |       |
|            | 80  | 16 | 1                      | 0,3                     | 23  | 37,6                   | 40                       | 11 000            | 18 000 | 7010ATAP4DF  | 0,520       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 20  | 69,4                   | 63,4                     | 13 000            | 22 000 | 7210CTAP4DT  | 0,900       |       |
| 55         | 90  | 20 | 1,1                    | 0,6                     | 20  | 69,4                   | 63,4                     | 11 000            | 19 000 | 7210CTAP4DB  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 20  | 69,4                   | 63,4                     | 11 000            | 19 000 | 7210CTAP4DF  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 27  | 68                     | 62                       | 11 000            | 18 000 | 7210ATAP4DT  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 27  | 68                     | 62                       | 9 500             | 16 000 | 7210ATAP4DB  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 27  | 68                     | 62                       | 9 500             | 16 000 | 7210ATAP4DF  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 27  | 68                     | 62                       | 11 000            | 18 000 | 7210ATBP4DT  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 27  | 68                     | 62                       | 9 500             | 16 000 | 7210ATBP4DB  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 27  | 68                     | 62                       | 9 500             | 16 000 | 7210ATBP4DF  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 27  | 68                     | 62                       | 11 000            | 18 000 | 7210ATBP2DT  | 0,900       |       |
|            | 90  | 20 | 1,1                    | 0,6                     | 27  | 68                     | 62                       | 11 000            | 18 000 | 7210ATBP2DB  | 0,900       |       |
| 60         | 95  | 18 | 1,1                    | 0,6                     | 19  | 55,3                   | 57,2                     | 12 000            | 20 000 | 7011CTAP4DT  | 0,780       |       |
|            | 90  | 18 | 1,1                    | 0,6                     | 19  | 55,3                   | 57,2                     | 11 000            | 18 000 | 7011CTAP4DB  | 0,780       |       |
|            | 90  | 18 | 1,1                    | 0,6                     | 19  | 55,3                   | 57,2                     | 11 000            | 18 000 | 7011CTAP4DF  | 0,780       |       |
|            | 90  | 18 | 1,1                    | 0,6                     | 19  | 73,7                   | 85,2                     | 10 000            | 17 000 | 7011CTAP4TT  | 1,173       |       |
|            | 90  | 18 | 1,1                    | 0,6                     | 19  | 73,7                   | 85,2                     | 10 000            | 17 000 | 7011CTAP4TBT | 1,173       |       |
|            | 90  | 18 | 1,1                    | 0,6                     | 26  | 52,3                   | 54,2                     | 11 000            | 18 000 | 7011ATAP4DT  | 0,780       |       |
|            | 90  | 18 | 1,1                    | 0,6                     | 26  | 52,3                   | 54,2                     | 9 500             | 16 000 | 7011ATAP4DB  | 0,780       |       |
|            | 90  | 18 | 1,1                    | 0,6                     | 26  | 52,3                   | 54,2                     | 9 500             | 16 000 | 7011ATAP4DF  | 0,780       |       |
|            | 100 | 21 | 1,5                    | 1                       | 21  | 85,9                   | 80                       | 11 000            | 18 000 | 7211CTAP4DT  | 1,203       |       |
|            | 100 | 21 | 1,5                    | 1                       | 21  | 85,9                   | 80                       | 9 500             | 16 000 | 7211CTAP4DB  | 1,203       |       |
| 60         | 100 | 21 | 1,5                    | 1                       | 21  | 85,9                   | 80                       | 9 500             | 16 000 | 7211CTAP4DF  | 1,203       |       |
|            | 100 | 21 | 1,5                    | 1                       | 29  | 82                     | 76,6                     | 10 000            | 17 000 | 7211ATAP4DT  | 1,203       |       |
|            | 100 | 21 | 1,5                    | 1                       | 29  | 82                     | 76,6                     | 9 000             | 15 000 | 7211ATAP4DB  | 1,203       |       |
|            | 100 | 21 | 1,5                    | 1                       | 29  | 82                     | 76,6                     | 9 000             | 15 000 | 7211ATAP4DF  | 1,203       |       |
|            | 100 | 21 | 1,5                    | 1                       | 29  | 82                     | 76,6                     | 9 000             | 15 000 | 7211ATAP2DB  | 1,203       |       |
|            | 100 | 21 | 1,5                    | 1                       | 29  | 82                     | 76,6                     | 10 000            | 17 000 | 7211ATBP4DT  | 1,203       |       |
|            | 100 | 21 | 1,5                    | 1                       | 29  | 82                     | 76,6                     | 9 000             | 15 000 | 7211ATBP4DB  | 1,203       |       |
|            | 100 | 21 | 1,5                    | 1                       | 29  | 82                     | 76,6                     | 9 000             | 15 000 | 7211ATBP4DF  | 1,203       |       |
|            | 60  | 95 | 18                     | 1,1                     | 0,6 | 20                     | 56,7                     | 61                | 11 000 | 18 000       | 7012CTAP4DT | 0,840 |
|            |     | 95 | 18                     | 1,1                     | 0,6 | 20                     | 56,7                     | 61                | 9 500  | 16 000       | 7012CTAP4DB | 0,840 |
| 95         |     | 18 | 1,1                    | 0,6                     | 20  | 56,7                   | 61                       | 9 500             | 16 000 | 7012CTAP4DF  | 0,840       |       |
| 95         |     | 18 | 1,1                    | 0,6                     | 20  | 75,6                   | 91,5                     | 9 000             | 15 000 | 7012CTAP4TBT | 1,263       |       |

# High precision angular contact ball bearings, single row, for paired and stack mounted

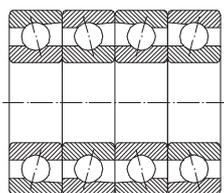


| Dimensions |     |     |                        |                         |     | Basic radial load      |                          | Speed limit       |             | Designation  | Weight      |       |
|------------|-----|-----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|-------------|--------------|-------------|-------|
| d          | D   | B   | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil         |              |             | kg    |
| mm         |     |     |                        |                         |     | kN                     |                          | min <sup>-1</sup> |             | -            |             |       |
| 60         | 95  | 18  | 1,1                    | 0,6                     | 20  | 92,4                   | 122                      | 8 500             | 14 000      | 7012CTAP4QBC | 1,683       |       |
|            | 95  | 18  | 1,1                    | 0,6                     | 20  | 56,7                   | 61                       | 9 500             | 16 000      | 7012CTBP2DB  | 0,840       |       |
|            | 95  | 18  | 1,1                    | 0,6                     | 27  | 53,8                   | 58,2                     | 10 000            | 17 000      | 7012ATAP4DT  | 0,840       |       |
|            | 95  | 18  | 1,1                    | 0,6                     | 27  | 53,8                   | 58,2                     | 9 000             | 15 000      | 7012ATAP4DB  | 0,840       |       |
|            | 95  | 18  | 1,1                    | 0,6                     | 27  | 53,8                   | 58,2                     | 9 000             | 15 000      | 7012ATAP4DF  | 0,840       |       |
|            | 95  | 18  | 1,1                    | 0,6                     | 27  | 53,8                   | 58,2                     | 9 000             | 15 000      | 7012ATAP4DT  | 0,840       |       |
|            | 110 | 22  | 1,5                    | 1                       | 23  | 104                    | 98                       | 10 000            | 17 000      | 7212CTAP4DT  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 23  | 104                    | 98                       | 9 000             | 15 000      | 7212CTAP4DB  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 23  | 104                    | 98                       | 9 000             | 15 000      | 7212CTAP4DF  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 23  | 138                    | 147                      | 8 500             | 14 000      | 7212CTAP4TBT | 2,313       |       |
|            | 110 | 22  | 1,5                    | 1                       | 23  | 104                    | 98                       | 9 000             | 15 000      | 7212CTAP2DB  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 98,8                   | 95                       | 9 000             | 15 000      | 7212ATAP4DT  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 98,8                   | 95                       | 8 500             | 14 000      | 7212ATAP4DB  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 98,8                   | 95                       | 8 500             | 14 000      | 7212ATAP4DF  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 98,8                   | 95                       | 9 000             | 15 000      | 7212ATBP4DT  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 98,8                   | 95                       | 8 500             | 14 000      | 7212ATBP4DB  | 1,543       |       |
|            | 110 | 22  | 1,5                    | 1                       | 31  | 98,8                   | 95                       | 8 500             | 14 000      | 7212ATBP4DF  | 1,543       |       |
|            | 65  | 100 | 18                     | 1,1                     | 0,6 | 20                     | 58,3                     | 65                | 11 000      | 18 000       | 7013CTAP4DT | 0,920 |
|            |     | 100 | 18                     | 1,1                     | 0,6 | 20                     | 58,3                     | 65                | 9 500       | 16 000       | 7013CTAP4DB | 0,920 |
|            |     | 100 | 18                     | 1,1                     | 0,6 | 20                     | 58,3                     | 65                | 9 500       | 16 000       | 7013CTAP4DF | 0,920 |
| 100        |     | 18  | 1,1                    | 0,6                     | 20  | 77,8                   | 97,5                     | 9 000             | 15 000      | 7013CTAP4TBT | 1,383       |       |
| 100        |     | 18  | 1,1                    | 0,6                     | 20  | 95                     | 130                      | 8 500             | 14 000      | 7013CTAP4QBC | 1,843       |       |
| 100        |     | 18  | 1,1                    | 0,6                     | 20  | 77,8                   | 97,5                     | 9 000             | 15 000      | 7013CTAP2TBT | 1,383       |       |
| 100        |     | 18  | 1,1                    | 0,6                     | 28  | 55                     | 62                       | 9 500             | 16 000      | 7013AMB4DT   | 0,920       |       |
| 100        |     | 18  | 1,1                    | 0,6                     | 28  | 55                     | 62                       | 8 500             | 14 000      | 7013ATAP4DB  | 0,920       |       |
| 100        |     | 18  | 1,1                    | 0,6                     | 28  | 55                     | 62                       | 8 500             | 14 000      | 7013ATAP4DF  | 0,920       |       |
| 120        |     | 23  | 1,5                    | 1                       | 24  | 117                    | 114                      | 9 500             | 20 000      | 7213CTAP4DT  | 1,943       |       |
| 120        |     | 23  | 1,5                    | 1                       | 24  | 117                    | 114                      | 8 500             | 14 000      | 7213CTAP4DB  | 1,943       |       |
| 120        |     | 23  | 1,5                    | 1                       | 24  | 117                    | 114                      | 9 500             | 16 000      | 7213CTAP4DF  | 1,943       |       |
| 120        |     | 23  | 1,5                    | 1                       | 33  | 113                    | 108                      | 8 500             | 14 000      | 7213CTAP2DT  | 1,943       |       |
| 120        |     | 23  | 1,5                    | 1                       | 33  | 113                    | 108                      | 8 500             | 14 000      | 7213ATAP4DT  | 1,943       |       |
| 120        |     | 23  | 1,5                    | 1                       | 33  | 113                    | 108                      | 8 000             | 13 000      | 7213ATAP4DB  | 1,943       |       |
| 120        |     | 23  | 1,5                    | 1                       | 33  | 113                    | 108                      | 8 000             | 13 000      | 7213ATAP4DF  | 1,943       |       |
| 120        | 23  | 1,5 | 1                      | 33                      | 113 | 108                    | 8 500                    | 14 000            | 7213ATBP4DT | 1,943        |             |       |
| 120        | 23  | 1,5 | 1                      | 33                      | 113 | 108                    | 8 000                    | 13 000            | 7213ATBP4DB | 1,943        |             |       |
| 120        | 23  | 1,5 | 1                      | 33                      | 113 | 108                    | 8 000                    | 13 000            | 7213ATBP4DF | 1,943        |             |       |
| 70         | 110 | 20  | 1,1                    | 0,6                     | 22  | 73,4                   | 81,6                     | 9 500             | 16 000      | 7014CTAP4DT  | 1,283       |       |
|            | 110 | 20  | 1,1                    | 0,6                     | 22  | 73,4                   | 81,6                     | 8 500             | 14 000      | 7014CTAP4DB  | 1,283       |       |
|            | 110 | 20  | 1,1                    | 0,6                     | 22  | 73,4                   | 81,6                     | 8 500             | 14 000      | 7014CTAP4DF  | 1,283       |       |
|            | 110 | 20  | 1,1                    | 0,6                     | 31  | 93                     | 102                      | 8 500             | 14 000      | 7014CTAP4TBT | 1,923       |       |
|            | 110 | 20  | 1,1                    | 0,6                     | 31  | 69,7                   | 68                       | 8 500             | 14 000      | 7014AMB4DT   | 1,283       |       |
|            | 110 | 20  | 1,1                    | 0,6                     | 31  | 114                    | 136                      | 6 700             | 11 000      | 7014AMB4QBC  | 2,563       |       |
|            | 110 | 20  | 1,1                    | 0,6                     | 31  | 69,7                   | 68                       | 8 500             | 14 000      | 7014ATAP4DT  | 1,283       |       |
|            | 110 | 20  | 1,1                    | 0,6                     | 31  | 69,7                   | 68                       | 8 500             | 14 000      | 7014ATAP4DF  | 1,283       |       |

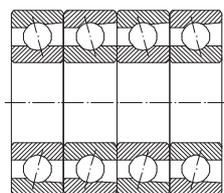
# High precision angular contact ball bearings, single row, for paired and stack mounted



TT



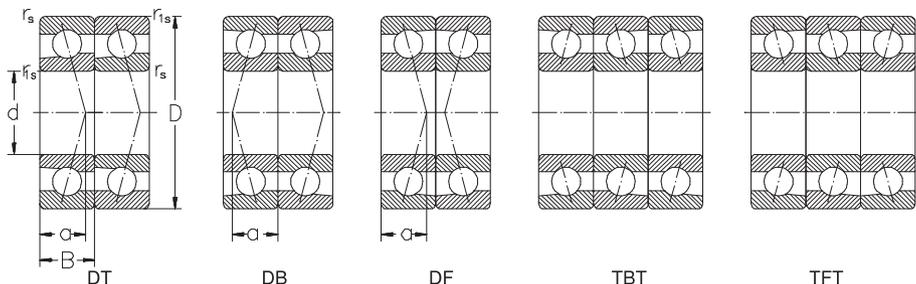
QFC



QBC

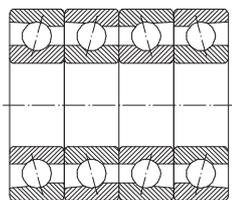
| Dimensions |     |     |                        |                         |     | Basic radial load      |                          | Speed limit       |             | Designation  | Weight |
|------------|-----|-----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|-------------|--------------|--------|
| d          | D   | B   | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil         |              |        |
| mm         |     |     |                        |                         |     | kN                     |                          | min <sup>-1</sup> |             | -            | kg     |
| 75         | 110 | 20  | 1,1                    | 0,6                     | 31  | 69,7                   | 68                       | 8 000             | 12 000      | 7014ATAP4DB  | 1,283  |
|            | 110 | 20  | 1,1                    | 0,6                     | 31  | 69,7                   | 68                       | 8 000             | 13 000      | 7014ATAP4DF  | 1,283  |
|            | 110 | 20  | 1,1                    | 0,6                     | 31  | 93                     | 102                      | 7 000             | 13 000      | 7014ATAP2TBT | 1,923  |
|            | 125 | 24  | 1,5                    | 1                       | 25  | 123                    | 120                      | 9 000             | 15 000      | 7214CTAP4DT  | 2,103  |
|            | 125 | 24  | 1,5                    | 1                       | 25  | 123                    | 120                      | 8 500             | 14 000      | 7214CTAP4DB  | 2,103  |
|            | 125 | 24  | 1,5                    | 1                       | 25  | 123                    | 120                      | 8 500             | 14 000      | 7214CTAP4DF  | 2,103  |
|            | 125 | 24  | 1,5                    | 1                       | 25  | 123                    | 120                      | 8 500             | 14 000      | 7214CTAP2DB  | 2,103  |
|            | 125 | 24  | 1,5                    | 1                       | 35  | 126                    | 114                      | 8 500             | 14 000      | 7214ATAP4DT  | 2,103  |
|            | 125 | 24  | 1,5                    | 1                       | 35  | 126                    | 114                      | 7 000             | 12 000      | 7214ATAP4DB  | 2,103  |
|            | 125 | 24  | 1,5                    | 1                       | 35  | 126                    | 114                      | 7 000             | 12 000      | 7214ATAP4DF  | 2,103  |
|            | 125 | 24  | 1,5                    | 1                       | 35  | 126                    | 114                      | 8 500             | 14 000      | 7214ATBP4DT  | 2,103  |
|            | 125 | 24  | 1,5                    | 1                       | 35  | 126                    | 114                      | 7 000             | 12 000      | 7214ATBP4DB  | 2,103  |
| 125        | 24  | 1,5 | 1                      | 35                      | 126 | 114                    | 7 000                    | 12 000            | 7214ATBP4DF | 2,103        |        |
| 75         | 115 | 20  | 1,1                    | 0,6                     | 23  | 75,4                   | 87                       | 9 500             | 16 000      | 7015CTAP4DT  | 1,363  |
|            | 115 | 20  | 1,1                    | 0,6                     | 23  | 75,4                   | 87                       | 8 500             | 14 000      | 7015CTAP4DB  | 1,363  |
|            | 115 | 20  | 1,1                    | 0,6                     | 23  | 75,4                   | 87                       | 8 500             | 14 000      | 7015CTAP4DF  | 1,363  |
|            | 115 | 20  | 1,1                    | 0,6                     | 32  | 71,3                   | 82,4                     | 7 000             | 12 000      | 7015AMAP4DB  | 1,363  |
|            | 115 | 20  | 1,1                    | 0,6                     | 23  | 100                    | 131                      | 6 700             | 11 000      | 7015AMAP4TBT | 2,043  |
|            | 115 | 20  | 1,1                    | 0,6                     | 32  | 116                    | 165                      | 6 700             | 11 000      | 7015AMAP4QBC | 2,723  |
|            | 115 | 20  | 1,1                    | 0,6                     | 32  | 71,3                   | 82,4                     | 8 500             | 14 000      | 7015ATAP4DT  | 1,363  |
|            | 115 | 20  | 1,1                    | 0,6                     | 32  | 71,3                   | 82,4                     | 7 000             | 11 000      | 7015ATAP4DB  | 1,363  |
|            | 115 | 20  | 1,1                    | 0,6                     | 32  | 71,3                   | 82,4                     | 7 000             | 11 000      | 7015ATAP4DF  | 1,363  |
|            | 115 | 20  | 1,1                    | 0,6                     | 32  | 71,3                   | 82,4                     | 7 000             | 12 000      | 7015ATBP2DB  | 1,363  |
|            | 130 | 25  | 1,5                    | 1                       | 26  | 130                    | 131                      | 8 500             | 14 000      | 7215CTAP4DT  | 2,303  |
|            | 130 | 25  | 1,5                    | 1                       | 26  | 130                    | 131                      | 8 000             | 13 000      | 7215CTAP4DB  | 2,303  |
| 130        | 25  | 1,5 | 1                      | 26                      | 130 | 131                    | 8 000                    | 13 000            | 7215CTAP4DF | 2,303        |        |
| 130        | 25  | 1,5 | 1                      | 37                      | 118 | 121                    | 8 000                    | 13 000            | 7215ATAP4DT | 2,303        |        |
| 130        | 25  | 1,5 | 1                      | 37                      | 118 | 121                    | 6 700                    | 11 000            | 7215ATAP4DB | 2,303        |        |
| 130        | 25  | 1,5 | 1                      | 37                      | 118 | 121                    | 6 700                    | 11 000            | 7215ATAP4DF | 2,303        |        |
| 130        | 25  | 1,5 | 1                      | 37                      | 118 | 121                    | 8 000                    | 13 000            | 7215ATBP4DT | 2,303        |        |
| 130        | 25  | 1,5 | 1                      | 37                      | 118 | 121                    | 6 700                    | 11 000            | 7215ATBP4DB | 2,303        |        |
| 130        | 25  | 1,5 | 1                      | 37                      | 118 | 121                    | 6 700                    | 11 000            | 7215ATBP4DF | 2,303        |        |
| 80         | 125 | 22  | 1,1                    | 0,6                     | 25  | 95                     | 110                      | 8 500             | 14 000      | 7016CTAP4DT  | 1,783  |
|            | 125 | 22  | 1,1                    | 0,6                     | 25  | 95                     | 110                      | 8 000             | 13 000      | 7016CTAP4DB  | 1,783  |
|            | 125 | 22  | 1,1                    | 0,6                     | 25  | 95                     | 110                      | 8 000             | 13 000      | 7016CTAP4DF  | 1,783  |
|            | 125 | 22  | 1,1                    | 0,6                     | 35  | 91                     | 126                      | 8 000             | 13 000      | 7016AMAP4DT  | 1,783  |
|            | 125 | 22  | 1,1                    | 0,6                     | 35  | 91                     | 126                      | 6 700             | 11 000      | 7016AMAP4DB  | 1,783  |
|            | 125 | 22  | 1,1                    | 0,6                     | 25  | 155                    | 221                      | 6 000             | 10 000      | 7016AMAP4QBC | 3,563  |
|            | 125 | 22  | 1,1                    | 0,6                     | 35  | 91                     | 126                      | 8 000             | 13 000      | 7016ATAP4DT  | 1,783  |
|            | 125 | 22  | 1,1                    | 0,6                     | 35  | 91                     | 126                      | 6 700             | 11 000      | 7016ATAP4DB  | 1,783  |
|            | 125 | 22  | 1,1                    | 0,6                     | 35  | 91                     | 126                      | 6 700             | 11 000      | 7016ATAP4DF  | 1,783  |
|            | 140 | 26  | 2                      | 1                       | 28  | 151                    | 156                      | 7 000             | 12 000      | 7216CTAP4DT  | 2,803  |
|            | 140 | 26  | 2                      | 1                       | 28  | 151                    | 156                      | 6 000             | 10 000      | 7216CTAP4DB  | 2,803  |

# High precision angular contact ball bearings, single row, for paired and stack mounted

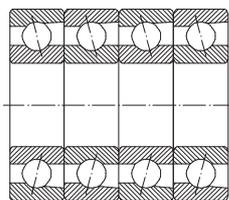


| Dimensions |     |     | Basic radial load |               |     | Speed limit |                   | Designation | Weight      |              |             |       |
|------------|-----|-----|-------------------|---------------|-----|-------------|-------------------|-------------|-------------|--------------|-------------|-------|
| d          | D   | B   | $r_s$ min.        | $r_{1s}$ min. | a   | dyn. $C_r$  | stat. $C_{0r}$    |             |             | grease       | oil         |       |
| mm         |     |     |                   |               |     |             |                   |             |             |              |             |       |
|            |     |     |                   |               |     | kN          | $\text{min}^{-1}$ |             | kg          |              |             |       |
| 80         | 140 | 26  | 2                 | 1             | 28  | 151         | 156               | 6 000       | 10 000      | 7216CTAP4DF  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 28  | 201         | 234               | 6 000       | 10 000      | 7216CTAP4TBT | 4,203       |       |
|            | 140 | 26  | 2                 | 1             | 28  | 151         | 156               | 7 000       | 12 000      | 7216CTAP2DT  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 28  | 151         | 156               | 6 000       | 10 000      | 7216CTAP2DB  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 28  | 151         | 156               | 6 000       | 10 000      | 7216CTAP2DF  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 28  | 246         | 312               | 5 300       | 9 000       | 7216CTAP2QBC | 5,603       |       |
|            | 140 | 26  | 2                 | 1             | 39  | 139         | 147               | 6 700       | 11 000      | 7216ATAP4DT  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 39  | 139         | 147               | 5 600       | 9 500       | 7216ATAP4DB  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 39  | 139         | 147               | 5 600       | 9 500       | 7216ATAP4DF  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 39  | 139         | 147               | 6 700       | 11 000      | 7216ATBP4DT  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 39  | 139         | 147               | 5 600       | 9 500       | 7216ATBP4DB  | 2,803       |       |
|            | 140 | 26  | 2                 | 1             | 39  | 139         | 147               | 5 600       | 9 500       | 7216ATBP4DF  | 2,803       |       |
|            | 85  | 130 | 22                | 1,1           | 0,6 | 26          | 97,5              | 117         | 8 500       | 14 000       | 7017CTAP4DT | 1,863 |
|            |     | 130 | 22                | 1,1           | 0,6 | 26          | 97,5              | 117         | 7 000       | 12 000       | 7017CTAP4DB | 1,863 |
|            |     | 130 | 22                | 1,1           | 0,6 | 26          | 97,5              | 117         | 7 000       | 12 000       | 7017CTAP4DF | 1,863 |
| 130        |     | 22  | 1,1               | 0,6           | 36  | 92          | 112               | 7 000       | 12 000      | 7017ATAP4DT  | 1,863       |       |
| 130        |     | 22  | 1,1               | 0,6           | 36  | 92          | 112               | 6 000       | 10 000      | 7017ATAP4DB  | 1,863       |       |
| 130        |     | 22  | 1,1               | 0,6           | 36  | 92          | 112               | 6 000       | 10 000      | 7017ATAP4DF  | 1,863       |       |
| 150        |     | 28  | 2                 | 1             | 30  | 168         | 180               | 7 000       | 12 000      | 7217CTAP4DT  | 3,503       |       |
| 150        |     | 28  | 2                 | 1             | 30  | 168         | 180               | 6 000       | 10 000      | 7217CTAP4DB  | 3,503       |       |
| 150        |     | 28  | 2                 | 1             | 30  | 168         | 180               | 6 000       | 10 000      | 7217CTAP4DF  | 3,503       |       |
| 150        |     | 28  | 2                 | 1             | 42  | 159         | 153               | 6 000       | 10 000      | 7217ATAP4DT  | 3,503       |       |
| 150        |     | 28  | 2                 | 1             | 42  | 159         | 153               | 5 300       | 9 000       | 7217ATAP4DB  | 3,503       |       |
| 150        |     | 28  | 2                 | 1             | 42  | 159         | 153               | 5 300       | 9 000       | 7217ATAP4DF  | 3,503       |       |
| 150        |     | 28  | 2                 | 1             | 42  | 159         | 153               | 6 000       | 10 000      | 7217ATBP4DT  | 3,503       |       |
| 150        |     | 28  | 2                 | 1             | 42  | 159         | 153               | 5 300       | 9 000       | 7217ATBP4DB  | 3,503       |       |
| 150        |     | 28  | 2                 | 1             | 42  | 159         | 153               | 5 300       | 9 000       | 7217ATBP4DF  | 3,503       |       |
| 90         | 140 | 24  | 1,5               | 0,6           | 28  | 116         | 138               | 7 000       | 12 000      | 7018CMBP4DT  | 2,403       |       |
|            | 140 | 24  | 1,5               | 0,6           | 28  | 116         | 138               | 7 000       | 12 000      | 7018CTAP4DT  | 2,403       |       |
|            | 140 | 24  | 1,5               | 0,6           | 28  | 116         | 138               | 6 000       | 10 000      | 7018CTAP4DB  | 2,403       |       |
|            | 140 | 24  | 1,5               | 0,6           | 28  | 116         | 138               | 6 000       | 10 000      | 7018CTAP4DF  | 2,403       |       |
|            | 140 | 24  | 1,5               | 0,6           | 28  | 155         | 207               | 5 300       | 10 000      | 7018CTAP2TBT | 3,603       |       |
|            | 140 | 24  | 1,5               | 0,6           | 39  | 110         | 131               | 6 000       | 10 000      | 7018AMB4DT   | 2,403       |       |
|            | 140 | 24  | 1,5               | 0,6           | 39  | 147         | 262               | 5 000       | 8 500       | 7018AMB4TBT  | 3,603       |       |
|            | 140 | 24  | 1,5               | 0,6           | 39  | 180         | 262               | 4 500       | 7 500       | 7018AMB4QT   | 4,803       |       |
|            | 140 | 24  | 1,5               | 0,6           | 39  | 110         | 131               | 6 000       | 10 000      | 7018ATAP4DT  | 2,403       |       |
|            | 140 | 24  | 1,5               | 0,6           | 39  | 110         | 131               | 5 300       | 9 000       | 7018ATAP4DB  | 2,403       |       |
|            | 140 | 24  | 1,5               | 0,6           | 39  | 110         | 131               | 5 300       | 9 000       | 7018ATAP4DF  | 2,403       |       |
|            | 160 | 30  | 2                 | 1             | 32  | 199         | 210               | 6 700       | 11 000      | 7218CTAP4DT  | 4,303       |       |
|            | 160 | 30  | 2                 | 1             | 32  | 199         | 210               | 5 600       | 9 500       | 7218CTAP4DB  | 4,303       |       |
|            | 160 | 30  | 2                 | 1             | 32  | 199         | 210               | 5 600       | 9 500       | 7218CTAP4DF  | 4,303       |       |
|            | 160 | 30  | 2                 | 1             | 44  | 189         | 200               | 5 000       | 8 500       | 7218AMAP4DT  | 4,303       |       |
| 160        | 30  | 2   | 1                 | 44            | 189 | 200         | 4 500             | 7 500       | 7218AMAP4DB | 4,303        |             |       |

# High precision angular contact ball bearings, single row, for paired and stack mounted



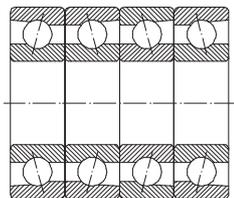
QBT



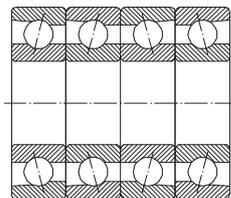
QT

| Dimensions |     |     |                        |                         |     | Basic radial load      |                          | Speed limit       |             | Designation   | Weight      |       |
|------------|-----|-----|------------------------|-------------------------|-----|------------------------|--------------------------|-------------------|-------------|---------------|-------------|-------|
| d          | D   | B   | r <sub>s</sub><br>min. | r <sub>1s</sub><br>min. | a   | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil         |               |             |       |
| mm         |     |     |                        |                         |     | kN                     |                          | min <sup>-1</sup> |             | –             | kg          |       |
| 90         | 160 | 30  | 2                      | 1                       | 44  | 189                    | 200                      | 4 500             | 7 500       | 7218AMAP4DF   | 4,303       |       |
|            | 160 | 30  | 2                      | 1                       | 44  | 189                    | 200                      | 5 000             | 8 500       | 7218ATAP4DT   | 4,303       |       |
|            | 160 | 30  | 2                      | 1                       | 44  | 189                    | 200                      | 4 500             | 7 500       | 7218ATAP4DB   | 4,303       |       |
|            | 160 | 30  | 2                      | 1                       | 44  | 189                    | 200                      | 4 500             | 7 500       | 7218ATAP4DF   | 4,303       |       |
|            | 160 | 30  | 2                      | 1                       | 44  | 189                    | 200                      | 5 000             | 8 500       | 7218ATBP4DT   | 4,303       |       |
|            | 160 | 30  | 2                      | 1                       | 44  | 189                    | 200                      | 4 500             | 7 500       | 7218ATBP4DB   | 4,303       |       |
| 95         | 145 | 24  | 1,5                    | 0,6                     | 28  | 119                    | 147                      | 8 000             | 13 000      | 7019CTAP4DT   | 2,503       |       |
|            | 145 | 24  | 1,5                    | 0,6                     | 28  | 119                    | 147                      | 6 700             | 11 000      | 7019CTAP4DB   | 2,503       |       |
|            | 145 | 24  | 1,5                    | 0,6                     | 28  | 119                    | 147                      | 6 700             | 11 000      | 7019CTAP4DF   | 2,503       |       |
|            | 145 | 24  | 1,5                    | 0,6                     | 40  | 110                    | 132                      | 5 300             | 9 000       | 7019ATAP4DT   | 2,503       |       |
|            | 145 | 24  | 1,5                    | 0,6                     | 40  | 110                    | 132                      | 4 800             | 8 000       | 7019ATAP4DB   | 2,503       |       |
|            | 145 | 24  | 1,5                    | 0,6                     | 40  | 110                    | 132                      | 4 800             | 8 000       | 7019ATAP4DF   | 2,503       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 34  | 211                    | 230                      | 5 300             | 9 000       | 7219CTAP4DT   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 34  | 211                    | 230                      | 4 800             | 8 000       | 7219CTAP4DB   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 34  | 211                    | 230                      | 4 800             | 8 000       | 7219CTAP4DF   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 34  | 211                    | 230                      | 4 800             | 8 000       | 7219CTAP2DB   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 204                    | 220                      | 4 800             | 8 000       | 7219ATAP4DT   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 204                    | 220                      | 4 300             | 7 000       | 7219ATAP4DB   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 204                    | 220                      | 4 300             | 7 000       | 7219ATAP4DF   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 126                    | 220                      | 4 800             | 8 000       | 7219ATBP4DT   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 126                    | 220                      | 4 300             | 7 000       | 7219ATBP4DB   | 5,303       |       |
|            | 170 | 32  | 2,1                    | 1,1                     | 47  | 126                    | 220                      | 4 300             | 7 000       | 7219ATBP4DF   | 5,303       |       |
|            | 100 | 150 | 24                     | 1,5                     | 0,6 | 29                     | 122                      | 154               | 6 700       | 11 000        | 7020CTAP4DT | 2,603 |
|            |     | 150 | 24                     | 1,5                     | 0,6 | 29                     | 122                      | 154               | 5 600       | 9 500         | 7020CTAP4DB | 2,603 |
| 150        |     | 24  | 1,5                    | 0,6                     | 29  | 122                    | 154                      | 5 600             | 9 500       | 7020CTAP4DF   | 2,603       |       |
| 150        |     | 24  | 1,5                    | 0,6                     | 41  | 115                    | 146                      | 5 000             | 8 500       | 7020AMBAP4DT  | 2,603       |       |
| 150        |     | 24  | 1,5                    | 0,6                     | 29  | 163                    | 231                      | 4 300             | 7 000       | 7020AMBAP4TBT | 3,903       |       |
| 150        |     | 24  | 1,5                    | 0,6                     | 41  | 188                    | 292                      | 4 000             | 6 700       | 7020AMBAP4QBT | 5,203       |       |
| 150        |     | 24  | 1,5                    | 0,6                     | 41  | 115                    | 146                      | 4 500             | 7 500       | 7020AMBAP2DB  | 2,603       |       |
| 150        |     | 24  | 1,5                    | 0,6                     | 41  | 115                    | 146                      | 5 000             | 8 500       | 7020ATAP4DT   | 2,603       |       |
| 150        |     | 24  | 1,5                    | 0,6                     | 41  | 115                    | 146                      | 4 500             | 7 500       | 7020ATAP4DB   | 2,603       |       |
| 150        |     | 24  | 1,5                    | 0,6                     | 41  | 115                    | 146                      | 4 500             | 7 500       | 7020ATAP4DF   | 2,603       |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 36  | 243                    | 254                      | 5 000             | 8 500       | 7220CTAP4DT   | 6,303       |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 36  | 243                    | 254                      | 4 500             | 7 500       | 7220CTAP4DB   | 6,303       |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 36  | 243                    | 254                      | 4 500             | 7 500       | 7220CTAP4DF   | 6,303       |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 36  | 398                    | 508                      | 4 000             | 6 700       | 7220CTAP4QBC  | 12,63       |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 50  | 230                    | 243                      | 4 500             | 7 500       | 7220AMAP4DT   | 6,303       |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 50  | 230                    | 243                      | 4 000             | 6 700       | 7220AMAP4DB   | 6,303       |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 50  | 230                    | 243                      | 4 500             | 7 500       | 7220ATAP4DT   | 6,303       |       |
| 180        |     | 34  | 2,1                    | 1,1                     | 50  | 230                    | 243                      | 4 000             | 6 700       | 7220ATAP4DB   | 6,303       |       |
| 180        | 34  | 2,1 | 1,1                    | 50                      | 230 | 243                    | 4 000                    | 6 700             | 7220ATAP4DF | 6,303         |             |       |
| 180        | 34  | 2,1 | 1,1                    | 50                      | 230 | 243                    | 4 500                    | 7 500             | 7220ATBP4DT | 6,303         |             |       |

# High precision angular contact ball bearings, single row, for paired and stack mounted



QBT



QBC

| Dimensions |     |    |               |                  |    | Basic radial load<br>dyn.<br>$C_r$ | stat.<br>$C_{0r}$ | Speed limit       |       | Designation                               | Weight |
|------------|-----|----|---------------|------------------|----|------------------------------------|-------------------|-------------------|-------|---|--------|
| d          | D   | B  | $r_s$<br>min. | $r_{1s}$<br>min. | a  |                                    |                   | grease            | oil   |   |        |
| mm         |     |    |               |                  |    | kN                                 |                   | $\text{min}^{-1}$ |       | –   | kg     |
| <b>100</b> | 180 | 34 | 2,1           | 1,1              | 50 | 230                                | 243               | 4 000             | 6 700 | <b>7220ATBP4DB</b><br><b>7220ATBP4DF</b>  | 6,303  |
|            | 180 | 34 | 2,1           | 1,1              | 50 | 230                                | 243               | 4 000             | 6 700 |   | 6,303  |
| <b>105</b> | 160 | 26 | 2             | 1                | 31 | 143                                | 178               | 4 500             | 7 500 | <b>7021CTAP4DB</b>                        | 3,323  |
| <b>110</b> | 170 | 28 | 2             | 1                | 47 | 169                                | 208               | 3 800             | 6 300 | <b>7022ATAP4DB</b>                        | 6,403  |
| <b>120</b> | 180 | 28 | 2             | 2                | 49 | 169                                | 210               | 3 600             | 6 000 | <b>7024AMAP4DB</b>                        | 2,293  |
| <b>130</b> | 200 | 33 | 2             | 1                | 39 | 313                                | 298               | 3 800             | 6 300 | <b>7026CMAP4TBT</b><br><b>7026CTAP4DB</b> | 9,573  |
|            | 200 | 33 | 2             | 1                | 39 | 235                                | 298               | 4 000             | 6 700 |   | 6,383  |
| <b>150</b> | 225 | 35 | 2,1           | 1,1              | 61 | 258                                | 346               | 2 800             | 4 500 | <b>7030AMAP4DB</b>                        | 8,643  |

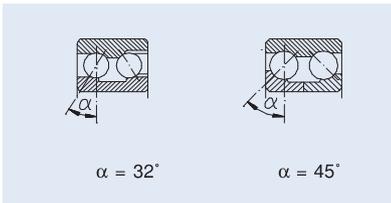
# Angular contact ball bearings, double row

Double row angular contact ball bearings are, functionally, similar to two single row angular contact ball bearings in DB arrangement and they have to take axial loads acting in both directions and tilting moments.

Double row angular contact ball bearings are narrower than a pair of single row angular contact ball bearings.

Double row angular contact ball bearings can be manufactured in two versions:

- with non-separable inner ring, series 32 and 33, with a contact angle  $\alpha = 32^\circ$ ;
- with separable inner ring, series 33D, with a contact angle  $\alpha = 45^\circ$ .



Double row angular contact ball bearings, series 32 and 33 have filling slots on one side. If these bearings have to take axial loads mainly in one direction, they are to be mounted so that axial loads acting upon the shaft should be directed to the filling slots.

Double row angular contact ball bearings series 33D are suitable to accommodate heavy axial loads in both directions.

## Dimensions

Main bearing dimensions given in tables are in accordance with ISO/R15.

## Misalignment

Angular misalignment of the outer ring, relative to the inner ring, is accommodated by force between the balls and raceway. This leads to a shortening of bearing life.

## Tolerances

Double row angular contact ball bearings are generally manufactured to the normal tolerance class.

Bearing tolerances are given on page 24.

## Axial clearance

Double row angular contact ball bearings series 32 and 33, with a contact angle  $\alpha = 32^\circ$  are generally manufactured with normal axial clearance. They can also be manufactured with smaller or larger axial clearances.

Double row angular contact ball bearings series 33D, with a contact angle  $\alpha = 45^\circ$  are generally mounted on the shaft with greater tightening than those of series 33. For this reason, the axial clearance is larger.

The values of axial clearance of the double row angular contact ball bearings are given in table 1.

## Cages

Double row angular contact ball bearings series 32, 33 are fitted with machined brass cages.

Glass fibre reinforced polyamide 6.6 cages are also used with good results.

Large-sized bearings are fitted with pressed sheet cages.

Cage design and some technical data are given in table 2.

## Equivalent dynamic radial load

For double row angular contact ball bearings series 32 and 33 with a contact angle  $\alpha = 32^\circ$ , the following equations are available:

$$P_r = F_r + 0,73 F_a, \text{ kN, for } F_a/F_r \leq 0,86$$
$$P_r = 0,62 F_r + 1,17 F_a, \text{ kN, for } F_a/F_r > 0,86$$

For double row angular contact ball bearings series 33D with a contact angle  $\alpha = 45^\circ$ , the following equations are used:

## Axial clearance of the double row angular contact ball bearings

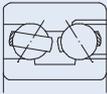
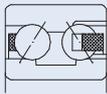
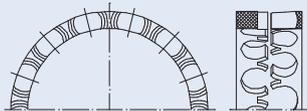
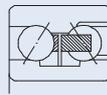
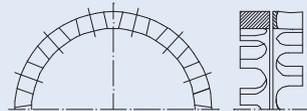
Table 1

| Outer diameter<br>d<br>over | up to | Series 32 and 33 |      |                |      | C3   |      | Series 33D     |      | C3   |      |
|-----------------------------|-------|------------------|------|----------------|------|------|------|----------------|------|------|------|
|                             |       | C2<br>min.       | max. | Normal<br>min. | max. | min. | max. | Normal<br>min. | max. | min. | max. |
| mm                          |       | μm               |      |                |      |      |      |                |      |      |      |
| –                           | 10    | 1                | 11   | 5              | 21   | 12   | 28   | 11             | 28   | 20   | 37   |
| 10                          | 18    | 1                | 12   | 6              | 23   | 13   | 31   | 13             | 31   | 23   | 41   |
| 18                          | 24    | 2                | 14   | 7              | 25   | 16   | 34   | 14             | 32   | 24   | 42   |
| 24                          | 30    | 2                | 15   | 8              | 27   | 18   | 37   | 16             | 35   | 27   | 46   |
| 30                          | 40    | 2                | 16   | 9              | 29   | 21   | 40   | 18             | 38   | 30   | 50   |
| 40                          | 50    | 2                | 18   | 11             | 33   | 23   | 44   | 22             | 44   | 36   | 58   |
| 50                          | 65    | 3                | 22   | 13             | 36   | 26   | 48   | 25             | 48   | 40   | 63   |
| 65                          | 80    | 3                | 24   | 15             | 40   | 30   | 54   | 29             | 54   | 48   | 71   |
| 80                          | 100   | 3                | 26   | 18             | 46   | 35   | 63   | 35             | 63   | 55   | 83   |
| 100                         | 110   | 4                | 30   | 22             | 53   | 42   | 73   | 42             | 73   | 65   | 96   |

Radial clearance = 0,6 axial clearance

## Cage design and some technical data

Table 2

| Cage                        | Design<br>Bearing   | Cage  | Application   | Max. value             |                       |
|-----------------------------|---|---|---|------------------------|-----------------------|
|                             |   |   |   | D <sub>mn</sub><br>oil | grease                |
| Pressed<br>sheet<br>cage    |    |    | - General application<br>- Bearing series 32,<br>33                             | 450 × 10 <sup>3</sup>  | 350 × 10 <sup>3</sup> |
| Polyamide<br>cage TN        |   |   | - General application<br>- Bearing series 32,<br>33                             | 1000 × 10 <sup>3</sup> | 800 × 10 <sup>3</sup> |
| Machined<br>brass<br>cage M |  |  | - General application<br>- Bearings<br>dimensions<br>3319-3322, 3305D-<br>3318D | 800 × 10 <sup>3</sup>  | 600 × 10 <sup>3</sup> |

$$P_r = F_r + 0,47 F_a, \text{ kN, for } F_a/F_r \leq 1,33,$$

$$P_r = 0,54 F_r + 0,81 F_a, \text{ kN, for } F_a/F_r > 1,33$$

For double row angular contact ball bearings with a contact angle  $\alpha = 40^\circ$ , the following equations are used:

$$P_r = F_r + 0,55 F_a, \text{ kN, for } F_a/F_r \leq 1,14,$$

$$P_r = 0,57 F_r + 0,93 F_a, \text{ kN, for } F_a/F_r > 1,14.$$

$$P_{0r} = F_r + 0,63 F_a, \text{ kN}$$

For double row angular contact ball bearings series 33D with a contact angle  $\alpha = 45^\circ$ :

$$P_{0r} = F_r + 0,46 F_a, \text{ kN}$$

For double row angular contact ball bearings with a contact angle  $\alpha = 40^\circ$ :

$$P_{0r} = F_r + 0,52 F_a, \text{ kN}$$

## Equivalent static radial load

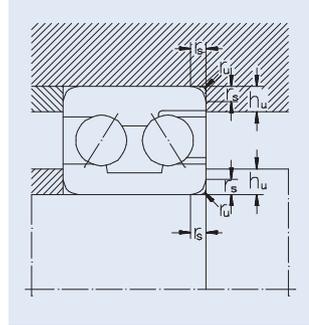
For double row angular contact ball bearings series 32 and 33 with a contact angle  $\alpha = 32^\circ$ :

# Abutment dimensions

For a proper location of bearing rings on the shaft and housing shoulder respectively, shaft (housing) maximum radius  $r_{u \max}$  should be less than bearing minimum mounting chamfer  $r_{s \min}$

Shoulder height should also be properly sized in case of bearing maximum mounting chamfer.

The values of the connection radii and support shoulder height are given in table 3.

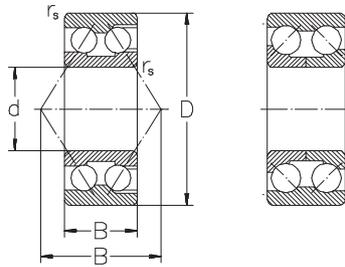


**Abutment dimensions**

**Table 3**

| $r_s$<br>min. | $r_u$<br>max. | $h_u$<br>min.                 |
|---------------|---------------|-------------------------------|
| mm            |               | Bearing series<br>32; 33; 33D |
| 0,6           | 0,6           | 2,1                           |
| 1             | 1             | 2,8                           |
| 1,1           | 1,1           | 3,5                           |
| 1,5           | 1,5           | 4,5                           |
| 2             | 2             | 5,5                           |
| 2,1           | 2,1           | 6                             |
| 3             | 2,5           | 7                             |

# Angular contact ball bearings, double row

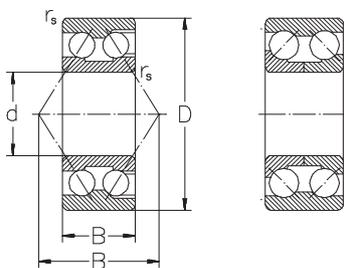


32; 33

33D

| Dimensions |     |      |                        | a   | Basic radial load      |                          | Speed limit |        | Designation  | Weight |
|------------|-----|------|------------------------|-----|------------------------|--------------------------|-------------|--------|--------------|--------|
| d          | D   | B    | r <sub>s</sub><br>min. |     | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease      | oil    |              |        |
| mm         |     |      |                        |     | kN                     | min <sup>-1</sup>        |             | –      | kg           |        |
| 10         | 30  | 14,3 | 0,6                    | 19  | 7,8                    | 3,9                      | 16 000      | 22 000 | <b>3200</b>  | 0,050  |
| 12         | 32  | 15,9 | 0,6                    | 22  | 10,6                   | 5,1                      | 15 000      | 20 000 | <b>3201</b>  | 0,060  |
| 15         | 35  | 15,9 | 0,6                    | 23  | 11,8                   | 6,1                      | 13 000      | 18 000 | <b>3202</b>  | 0,070  |
|            | 42  | 19   | 1                      | 27  | 16,3                   | 8,7                      | 10 000      | 15 000 | <b>3302</b>  | 0,130  |
| 17         | 40  | 17,5 | 0,6                    | 27  | 14,6                   | 7,8                      | 10 000      | 15 000 | <b>3203</b>  | 0,100  |
|            | 47  | 22,2 | 1                      | 31  | 20,8                   | 10,6                     | 9 500       | 14 000 | <b>3303</b>  | 0,190  |
| 20         | 47  | 20,6 | 1                      | 31  | 19,6                   | 10,8                     | 9 000       | 13 000 | <b>3204</b>  | 0,170  |
|            | 52  | 22,2 | 1,1                    | 34  | 23,2                   | 12,9                     | 8 500       | 12 000 | <b>3304</b>  | 0,230  |
|            | 52  | 22,2 | 1,1                    | 46  | 24                     | 11                       | 8 500       | 12 000 | <b>3304D</b> | 0,230  |
| 25         | 52  | 20,6 | 1                      | 35  | 21,2                   | 12,7                     | 8 000       | 11 000 | <b>3205</b>  | 0,190  |
|            | 62  | 25,4 | 1,1                    | 40  | 29,2                   | 17,3                     | 7 500       | 10 000 | <b>3305</b>  | 0,370  |
|            | 62  | 25,4 | 1,1                    | 57  | 30                     | 19                       | 7 500       | 10 000 | <b>3305D</b> | 0,380  |
| 30         | 62  | 23,8 | 1                      | 41  | 28,1                   | 18,3                     | 7 000       | 9 500  | <b>3206</b>  | 0,310  |
|            | 72  | 30,2 | 1,1                    | 47  | 38                     | 24,5                     | 6 300       | 8 500  | <b>3306</b>  | 0,580  |
|            | 72  | 30,2 | 1,1                    | 67  | 41,5                   | 30                       | 6 300       | 8 500  | <b>3306D</b> | 0,600  |
| 35         | 72  | 27   | 1,1                    | 47  | 39                     | 25                       | 6 000       | 8 000  | <b>3207</b>  | 0,480  |
|            | 80  | 34,9 | 1,5                    | 54  | 51                     | 30                       | 5 600       | 7 500  | <b>3307</b>  | 0,780  |
|            | 80  | 34,9 | 1,5                    | 76  | 58                     | 38                       | 5 600       | 7 500  | <b>3307D</b> | 0,780  |
| 40         | 80  | 30,2 | 1,1                    | 52  | 48                     | 31,5                     | 5 600       | 7 500  | <b>3208</b>  | 0,650  |
|            | 90  | 36,5 | 1,5                    | 58  | 62                     | 39                       | 5 000       | 6 700  | <b>3308</b>  | 1,05   |
|            | 90  | 36,5 | 1,5                    | 84  | 70                     | 45                       | 5 000       | 6 700  | <b>3308D</b> | 1,15   |
| 45         | 85  | 30,2 | 1,1                    | 56  | 49                     | 32,5                     | 5 000       | 6 700  | <b>3209</b>  | 0,700  |
|            | 100 | 39,7 | 1,5                    | 64  | 71                     | 57                       | 4 500       | 6 000  | <b>3309</b>  | 1,41   |
|            | 100 | 39,7 | 1,5                    | 93  | 78                     | 51                       | 4 500       | 6 000  | <b>3309D</b> | 1,61   |
| 50         | 90  | 30,2 | 1,1                    | 59  | 51                     | 36                       | 4 800       | 6 300  | <b>3210</b>  | 0,740  |
|            | 110 | 44,4 | 2                      | 73  | 85                     | 75                       | 4 000       | 5 300  | <b>3310</b>  | 1,90   |
|            | 110 | 44,4 | 2                      | 102 | 90                     | 72                       | 4 000       | 5 300  | <b>3310D</b> | 2,05   |
| 55         | 100 | 33,3 | 1,5                    | 64  | 54                     | 55                       | 4 300       | 5 600  | <b>3211</b>  | 1,05   |
|            | 120 | 49,2 | 2                      | 80  | 98                     | 88                       | 3 600       | 4 800  | <b>3311</b>  | 2,48   |
|            | 120 | 49,2 | 2                      | 114 | 104                    | 81,5                     | 3600        | 4800   | <b>3311D</b> | 2,68   |
| 60         | 110 | 36,5 | 1,5                    | 71  | 69,5                   | 72                       | 3 800       | 5 000  | <b>3212</b>  | 1,36   |
|            | 130 | 54   | 2,1                    | 86  | 114                    | 112                      | 3 400       | 4 500  | <b>3312</b>  | 3,17   |
|            | 130 | 54   | 2,1                    | 123 | 116                    | 104                      | 3 400       | 4 500  | <b>3312D</b> | 3,42   |
| 65         | 120 | 38,1 | 1,5                    | 76  | 73,5                   | 83                       | 3 600       | 4 800  | <b>3213</b>  | 1,76   |
|            | 140 | 58,7 | 2,1                    | 94  | 129                    | 130                      | 3 200       | 4 300  | <b>3313</b>  | 4,01   |
|            | 140 | 58,7 | 2,1                    | 132 | 135                    | 117                      | 3 200       | 4 300  | <b>3313D</b> | 4,31   |

# Angular contact ball bearings, double row



32; 33

33D

| Dimensions |     |      |                        | a   | Basic radial load      |                          | Speed limit       |       | Designation                | Weight |
|------------|-----|------|------------------------|-----|------------------------|--------------------------|-------------------|-------|----------------------------|--------|
| d          | D   | B    | r <sub>s</sub><br>min. |     | dyn.<br>C <sub>r</sub> | stat.<br>C <sub>0r</sub> | grease            | oil   |                            |        |
| mm         |     |      |                        |     | kN                     |                          | min <sup>-1</sup> |       | –                          | kg     |
| <b>70</b>  | 125 | 39,7 | 1,5                    | 81  | 81,5                   | 91,5                     | 3 200             | 4 300 | <b>3214</b><br><b>3314</b> | 1,93   |
|            | 150 | 63,5 | 2,1                    | 101 | 143                    | 146                      | 2 800             | 3 800 |                            | 5,04   |
| <b>70</b>  | 150 | 63,5 | 2,1                    | 142 | 159                    | 130                      | 2 800             | 3 800 | <b>3314D</b>               | 5,40   |
| <b>75</b>  | 130 | 41,3 | 1,5                    | 84  | 85                     | 98                       | 3 200             | 4 300 | <b>3215</b>                | 2,08   |
|            | 160 | 68,3 | 2,1                    | 107 | 163                    | 166                      | 2 600             | 3 600 | <b>3315</b>                | 6,16   |
|            | 160 | 68,3 | 2,1                    | 140 | 179                    | 150                      | 2 600             | 3 600 | <b>3315D</b>               | 6,66   |
| <b>80</b>  | 140 | 44,4 | 2                      | 91  | 95                     | 110                      | 2 800             | 3 800 | <b>3216</b>                | 2,64   |
|            | 170 | 68,3 | 2,1                    | 112 | 176                    | 186                      | 2 400             | 3 400 | <b>3316</b>                | 6,93   |
|            | 170 | 68,3 | 2,1                    | 149 | 192                    | 170                      | 2 400             | 3 400 | <b>3316D</b>               | 7,53   |
| <b>85</b>  | 150 | 49,2 | 2                      | 97  | 112                    | 132                      | 2 600             | 3 600 | <b>3217</b>                | 3,39   |
|            | 180 | 73   | 3                      | 119 | 190                    | 200                      | 2 200             | 3 200 | <b>3317</b>                | 8,30   |
|            | 180 | 73   | 3                      | 155 | 208                    | 193                      | 2 200             | 3 200 | <b>3317D</b>               | 9,00   |
| <b>90</b>  | 160 | 52,4 | 2                      | 104 | 125                    | 146                      | 2 400             | 3 400 | <b>3218</b>                | 4,14   |
|            | 190 | 73   | 3                      | 125 | 216                    | 240                      | 2 000             | 3 000 | <b>3318</b>                | 9,23   |
|            | 190 | 73   | 3                      | 166 | 228                    | 216                      | 2 000             | 3 000 | <b>3318D</b>               | 10,0   |
| <b>95</b>  | 170 | 55,6 | 2,1                    | 111 | 140                    | 163                      | 2 200             | 3 200 | <b>3219</b><br><b>3319</b> | 5,00   |
|            | 200 | 77,8 | 3                      | 133 | 220                    | 245                      | 1 900             | 2 800 |                            | 11,4   |
| <b>100</b> | 180 | 60,3 | 2,1                    | 118 | 160                    | 196                      | 2 000             | 3 000 | <b>3220</b><br><b>3320</b> | 6,10   |
|            | 215 | 82,6 | 3                      | 139 | 240                    | 280                      | 1 800             | 2 600 |                            | 14,2   |
| <b>110</b> | 200 | 69,8 | 2,1                    | 132 | 190                    | 228                      | 1 900             | 2 800 | <b>3222</b><br><b>3322</b> | 8,79   |
|            | 240 | 92,1 | 3                      | 153 | 280                    | 400                      | 1 800             | 2 600 |                            | 19,0   |